

PCT

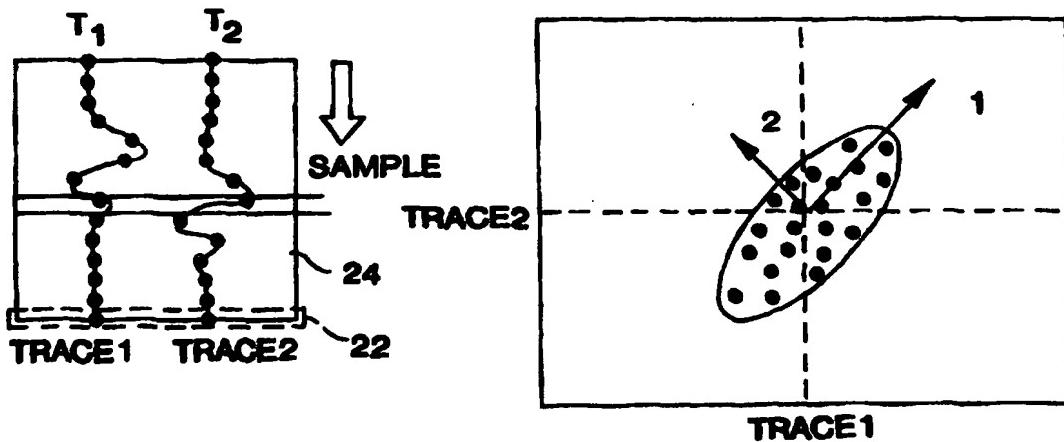
WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : G01V 1/32	A1	(11) International Publication Number: WO 97/39367 (43) International Publication Date: 23 October 1997 (23.10.97)
(21) International Application Number: PCT/US97/00249		(81) Designated States: AU, CA, CN, MX, NO, RU, TT, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
(22) International Filing Date: 2 January 1997 (02.01.97)		
(30) Priority Data: 08/631,788 12 April 1996 (12.04.96) US		Published <i>With international search report.</i>
(71) Applicant: AMOCO CORPORATION [US/US]; Law Dept., 200 East Randolph Drive, Mail Code 1907A, P.O. Box 87703, Chicago, IL 60601 (US).		
(72) Inventor: GERSZTENKORN, Adam; 2918 E. 37th Street, Tulsa, OK 74105 (US).		
(74) Agent: GABALA, James, A.; Amoco Corporation, Law Dept., 200 East Randolph Drive, Mail Code 1907A, P.O. Box 87703, Chicago, IL 60601 (US).		

(54) Title: METHOD AND APPARATUS FOR SEISMIC SIGNAL PROCESSING AND EXPLORATION



(57) Abstract

A method and apparatus for the exploration of hydrocarbons comprising the steps of: obtaining a set of seismic signal traces distributed over a predetermined three-dimensional volume of the earth; dividing the three-dimensional volume into a plurality of analysis cells having portions of at least two seismic traces located therein; computing outer products of the seismic traces within each cell; forming the covariance matrix for each cell from these outer products; computing the dominant eigenvalue and the sum of the eigenvalues of the covariance matrix of each cell and computing a seismic attribute from the ratio of the dominant eigenvalue to the sum of the eigenvalues of the covariance matrix of each cell; and forming map of the seismic attributes of selected groups of cells.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakhstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

**METHOD and APPARATUS for
SEISMIC SIGNAL PROCESSING and EXPLORATION**

Technical Field

5 This invention relates to the general subject of seismic exploration and, in particular, to apparatus and methods for the exploration and production of oil and gas by identifying structural and stratigraphic features in three dimensions.

Background Of The Invention

10 In seismic exploration, seismic data is acquired along lines that consist of geophone arrays onshore or hydrophone streamer traverses offshore. Geophones and hydrophones act as sensors to receive energy that is transmitted into the ground and reflected back to the surface from subsurface rock interfaces. Energy is usually provided onshore by Vibroseis® vehicles which transmit pulses by 15 shaking the ground at pre-determined intervals and frequencies on the surface. Offshore, airgun sources are usually used. Subtle changes in the energy returned to surface often reflect variations in the stratigraphic, structural and fluid contents of the reservoirs.

20 In performing three-dimensional (3-D) seismic exploration, the principle is similar, however, lines and arrays are more closely spaced to provide more detailed sub-surface coverage. With this high density coverage, extremely large volumes of digital data need to be recorded, stored and processed before final interpretation can be made. Processing requires extensive computer resources and complex software to enhance the signal received from the subsurface and to mute 25 accompanying noise which masks the signal.

Once the data is processed, geophysical staff compile and interpret the 3-D seismic information in the form of a 3-D data cube (See FIG. 1) which effectively represents a display of subsurface features. Using this data cube, information can be displayed in various forms. Horizontal time slice maps can be made at selected 30 depths (See FIG 2). Using a computer workstation an interpreter can also slice through the field to investigate reservoir issues at different seismic horizons. Vertical slices or sections can also be made in any direction using seismic or well

data. Time maps can be converted to depth to provide a structural interpretation at a specific level.

Seismic data has been traditionally acquired and processed for the purpose of imaging seismic reflections. However, changes in stratigraphy are often difficult 5 to detect on traditional seismic displays due to the limited amount of information that stratigraphic features present in a cross-section view. Although such views provide an opportunity to see a much larger portion of these features, it is difficult to identify fault surfaces within a 3-D volume where no fault reflections have been recorded.

10 Coherence and semblance (a measure of multichannel coherence) are two measures of seismic trace similarity or dissimilarity. As two seismic traces increase in coherence, the more they are alike. Assigning a coherence measure on a scale from zero to one, "0" indicates the greatest lack of similarity, while a value of "1" indicates total or complete similarity (i.e., two identical traces). Coherence for more 15 than two traces may be defined in a similar way.

One method for computing coherence was disclosed in a U.S. Patent Application by Bahorich and Farmer (assigned to Amoco Corporation) having a serial number of 08/353,934 and a filing date of December 12, 1994. A method for computing semblance was disclosed in a U.S. Patent Application by Marfurt et al. 20 (assigned to Amoco Corporation) having an application number of 60/005,032 and a filing date of October 6, 1995. The Marfurt et al. invention included a brute force search over candidate dips and azimuths.

As good as both methods have proved to be, they have some limitations. Improved resolution and computational speed are always desirable.

25

Summary Of The Invention

In accordance with the present invention, a multitrace eigen-decomposition process is disclosed that is more robust and that has higher resolution than previously known methods. In one embodiment of the invention, a method is disclosed for the exploration of gas and oil. The method comprises the steps of: 30 accessing a data set of seismic signal traces distributed over a pre-determined three-dimensional volume of the earth; in a running window determining the outer-product of at least two data vectors formed from at least two seismic traces; forming a covariance matrix by adding the outer-products; computing a seismic

attribute that is a function of at least the dominant eigenvalue of the covariance matrix; and forming a map from the computed seismic attributes over at least a part of the pre-determined three dimensional volume of the earth.

In another embodiment of the invention, the process of the invention is
5 encoded on a computer readable media (e.g., magnetic disk, magnetic tape, CD-ROM, etc.) for directing the operation of a computer to compute the seismic attributes. In other embodiments of the invention, a map is prepared from the above-described process and the map is used to locate oil and gas deposits.

This technique is particularly well suited for interpreting fault planes within a
10 3-D seismic volume and for detecting subtle stratigraphic features in 3-D. This is because seismic traces cut by a fault line generally have a different seismic character than seismic traces on either side of the fault. Measuring seismic trace similarity, (i.e., coherence or 3-D continuity) along a time slice reveals lineaments of low coherence along these fault lines. Such coherency values can reveal critical
15 subsurface details that are not readily apparent on traditional seismic sections. Also by calculating coherence along a series of time slices, these fault lineaments identify fault planes or surfaces.

Numerous other advantages and features of the present invention will become readily apparent from the following detailed description of the invention, the
20 embodiments described therein, from the claims, and from the accompanying drawings.

Brief Description of the Drawings

FIG. 1 is a pictorial representation of the information obtained from
25 processing 3-D seismic data;

FIG. 2 is a pictorial representation of a horizontal time slice of 3-D seismic data processed in accordance with the prior art;

FIG. 3 is a drawing depicting two adjacent seismic traces;

FIG's. 4 through 8 are schematic diagrams depicting the coherency of a
30 pair of seismic traces in accordance with the present invention;

FIG. 9 is a pictorial representation of a running window analysis cube;

FIG's. 10A, 10B and 10C are schematic diagrams of groups of seismic traces;

FIG's. 11A, 11B and 11C are schematic diagrams of two dimensional analysis windows;

FIG. 12 is an elementary process flow diagram; and

FIG's. 13A, 13B and 13C are pictorial representations of the same 5 horizontal time slice in accordance with the inventions of Bahorich et al., Marfurt et al. and the present invention.

Detailed Description

While this invention is susceptible of embodiment in many different forms, 10 there is shown in the drawings, and will herein be described in detail, several specific embodiments of the invention. It should be understood, however, that the present disclosure is to be considered an exemplification of the principles of the invention and is not intended to limit the invention to the specific embodiments or algorithm so described.

15 Before describing the process of the invention, the underlying principle of operation will be described.

Consider two traces t_1 and t_2 over a specified time window or depth window of N samples for which coherence is to be evaluated. A representative diagram of the traces and the relevant analysis window is shown in FIG. 3. The 20 first trace t_1 consists of the time series $(t_{11}, t_{12}, \dots, t_{1N})$ and the second trace t_2 consists of the time series $(t_{21}, t_{22}, \dots, t_{2N})$. In these two time series, the first index refers to the trace number (i.e., trace 1 or trace 2), while the second index refers to the sample number.

By plotting one trace against the other in the familiar two-dimensional 25 Cartesian coordinate system a better understanding of the meaning of coherence in the context of the present invention can be obtained. Plotting equivalent time samples from the two traces (i.e., the point pairs $(t_{11}, t_{21}), (t_{12}, t_{22}), \dots, (t_{1N}, t_{2N})$), produces a crossplot of the two time series. Letting the x-axis represent the first trace t_1 and the y-axis the second trace t_2 , results in the diagram depicted in FIG. 30 4. It is the pattern formed by these points which manifests the coherence of the two traces.

The general shape of these two correlated traces is a set of points represented by an ellipse. This ellipse is a generalization since it does not

represent each individual point but rather describes the "overall" nature of all the points. The major and minor axes of this ellipse will be oriented in a direction which is determined by the geometry of the paired points. The lengths of the two axes are also determined by this geometry. A typical representation of these points and the 5 corresponding ellipse is shown in FIG. 5.

The directions and magnitudes of the major and minor axes of the ellipse may be represented by two scaled vectors with the longer vector oriented along the major axis and the shorter vector along the minor axis. The magnitudes of these 10 two vectors correspond to the two eigenvalues of the data covariance matrix and the normalized vectors correspond to the eigenvectors. The eigenvectors, scaled by their respective eigenvalues, denote the magnitudes and directions of the major and minor axes. The "principal component" corresponds to eigenvector which is associated with the dominant eigenvalue.

The figures that follow (FIG's. 6 through 8) are intended to give an intuitive 15 understanding of the mechanics behind the previous discussion. In these figures, traces are constructed using simple amplitude and phase variations, and the effect of these variations is observed on the associated eigenvalues and eigenvectors.

FIG. 6 demonstrates how two identical traces degenerate to a 45 degree line, (i.e., an ellipse with the minor axis collapsed to zero). The "zero length" 20 indicates that the second eigenvalue is "zero" and indicates that the eigenvector corresponding to the dominant eigenvalue is aligned with the major axis. The coherence is maximum, with a value of one.

The situation for two traces having equal amplitudes and a 45 degree phase difference is shown in FIG. 7. This demonstrates how a phase shift 25 lengthens the minor axis and therefore increases the magnitude of the second eigenvalue. The two eigenvectors scaled by their respective eigenvalues are also shown. Due to the difference in these traces, the coherence is reduced to a value of less than one.

Finally, in FIG. 8 both the phase and amplitude are allowed to vary. The 30 two traces have both a 45 degree phase shift and a 2 to 1 amplitude ratio. The resulting ellipse has a nonzero minor axis (the second eigenvalue is nonzero), reflecting the phase difference. In addition, the ellipse and eigenvectors are rotated due to the amplitude difference. Again, the amplitude and phase variations produce a reduction in coherence.

The main point of the forgoing discussion is to show heuristically that coherence can be expressed as a function of the eigenvalues, λ_1 , and λ_2 , and the eigenvectors v_1 , and v_2 . Functionally, an expression for coherence is:

$$\text{Coherence} = f(\lambda_1, \lambda_2, v_1, v_2). \quad (1)$$

5 This procedure for two traces can easily be extended to any desired number of traces. From a practical standpoint, the computational burden increases with an increasing number of traces and limitations are imposed only by the available computing power. For a 3-D seismic data set, this analysis can be repeated over a moving or running analysis window in space and time (or space
10 and depth), resulting in a measure of coherence at the center of the moving window. The output is a 3-D data set consisting of coherence values defined over the original data volume.

15 It will become apparent from the following discussion that one advantage of this process is that different aspects of the data are distributed among the eigenvalues and the eigenvectors. Information, such as amplitude and phase, can now be analyzed and dealt with in a robust and rigorous way. Resolution, for example, can be improved by manipulating the eigenvalues and eigenvectors. The benefits can be observed visually in the computed coherence slices. Another important aspect of coherence values in accordance with the present invention is
20 that they exhibit sensitivity to discontinuities in the original data and reveal subtle geological features, such as faults and channels.

25 Returning to the process of the present invention, the first step is to obtain or access a set of three dimensional seismic data. Such data is in the form of seismic signal traces distributed over a three dimensional volume of the earth. Methods by which such data is obtained and reduced to digital form for processing as 3-D seismic data are well known to those skilled in the art. Such data is routinely acquired by geophysical vendors who specialize in land surveys or ocean surveys. Such data is also sold or licensed by vendors and is generally conveyed or stored on magnetic tape for transfer into the memory of a seismic work station.

30 The next step is to divide the 3-D data set into a plurality of cells or analysis cubes 20 (See FIG. 9). These cubes 20 perform the function of dividing or sorting the seismic data into groups or cells for further processing. In effect, one analysis cube sweeps through the entire seismic data set or 3D data cube 30. Each analysis cube 20 comprises a stack of generally flat rectangular time layers 22.

For the purpose of simplicity, the 3-D data cube 30, the analysis cube 20, and the time layers 22 are shown in the form of right-angled parallelepipeds or cubes (generically a "cell"). Those skilled in the art will appreciate the simplicity of rectangular geometry in performing repetitive operations over 3-D data set. Other 5 geometry and cell shapes are possible and may be warranted under the circumstances.

Returning to FIG. 10, each time layer 22 or slab has portions of seismic traces t_1 (only one being shown to avoid cluttering the drawings) passing therethrough. Nine traces, laid out in a 3 by 3 evenly spaced grid are depicted in 10 FIG. 9. Five traces in a star pattern (See FIG. 10A) or three traces (See FIG. 10B) may be used. A symmetric arrangement is preferred. Nine traces in each time layer are often better than three traces. Two traces are the least that can be used.

To help visualize the concept of the invention, the reader is referred to FIG.'s 11A and 11B. In particular, it is often difficult to visualize these concepts in 15 nine dimensions (as is the case of 9 traces). In FIG.'s 11A and 11B, a two dimensional running window 24 (or analysis window) is shown with just two traces t_1 and t_2 contained therein. Each trace (See FIG. 11C) comprises a time series of N samples

$$t_1 = (t_{11}, t_{12}, \dots, t_{1N})$$

20 $t_2 = (t_{21}, t_{22}, \dots, t_{2N})$

The analysis window 24 of FIG. 11C is further divided into a plurality of vertically stacked, rectangular time layers 22.

Before proceeding, it should be understood that, in choosing window size and spacing, there is a tradeoff between resolution and stability. In other words, 25 small analysis windows or cubes allow higher spatial or temporal frequency in the resulting parameter estimate, but give less statistical stability or fewer degrees of freedom to those estimates. On the other hand, very large windows have poor resolution and tend to smear the data such that important geologic features may be lost.

30 Returning to FIG. 11C, the data points within each time layer 22 define seismic data vectors (here a 1 by 2 matrix, where N=2). As such, the two dimensional time layers of FIG. 11C (or the three dimensional time layer of FIG. 9)

form or define vector windows. Thus, nine traces (N=9) will result in a data vector having nine elements.

The outer product of the data vector within each vector window or time layer 22 results in a N by N matrix. So a nine element data vector gives rise to a 9 by 9 matrix. Adding these matrices (one matrix for each vector window) results in a N by N covariance matrix for the entire analysis window 24 (or the analysis cube 20). So if the analysis cube comprises nine time layers, nine N by N matrices are added together to form one N by N covariance matrix.

In accordance with the present invention, a very useful and non-obvious measure of trace coherency is obtained by computing the eigenvalues of the covariance matrix. In particular, the largest or dominant eigenvalue of the covariance matrix and the sum of the eigenvalues of the covariance matrix are computed. The ratio of these two numbers represents the size of the dominant eigenvalue relative to the sum of eigenvalues. It also indicates the variability of traces within the analysis cube. Expressed mathematically, a useful seismic attribute is represented by:

$$\frac{\lambda_1}{\sum_{i=1}^N \lambda_i} = \Psi \quad (2)$$

where λ_i are the eigenvalues of the covariance matrix, and λ_1 is the dominant eigenvalue. As such, Ψ is an indication of how well the point elements of the seismic data vectors are correlated (See FIGs. 4 and 5).

Each and every eigenvalue of the respective covariance matrix need not be expressly calculated. Those skilled in the art know that methods exist for calculating just the dominant eigenvalue (e.g., the power method, the Rayleigh quotient, [the faster of the two], etc.). Moreover, it is also known that the sum of the diagonal elements of the covariance matrix is equal to the sum of the eigenvalues of that covariance matrix. For convenience, the ratio (i.e., a measure of coherency) of equation (2) can be assigned to the center of the analysis cube 20 or the analysis window 22. It should be appreciated that one advantage of using the dominant eigenvalue is that it tends to more directly show the variability of the traces within the analysis window. The dominant eigenvector would not be a measure of the variability (i.e., the coherence).

In performing this measure of coherency, the analysis cube 20 or analysis window 22 effectively sweeps (i.e., laterally and vertically) across the entire 3-D volume of FIG. 9 or all the traces of FIG. 11A. Preferably, adjacent analysis cubes 20 or vector windows 22 overlap one another (See windows 24, 24' and 24" of FIG. 11A). Overlap improves spatial resolution.

The result of the analysis cube 20 sweeping over the entire 3D data volume 30 and the assignment of the coherency measure of equation (2) is an array of coherency values assigned along each trace at the location of each data vector. As such, the 3D data volume is converted into a 3D "coherency cube."

10 The data or coherency measures contained within the coherency cube is most conveniently interpreted by displaying the coherency data in the form of a seismic attribute map. Such a map is most often in the form of a display of those coherency values lying along a surface passing through the coherency cube. Two examples are a flat plane passing through a common horizontal time slice, and a 15 curved surface passing through a seismic horizon line selected by a seismic interpreter. Another example is a line representative of geologic depositional time so as to capture features from the same geologic age.

20 The coherency values are easily displayed for interpretation when displayed as a shade of gray (e.g., white indicating the highest coherency and black indicating the lowest coherency) or another color scale. (See US Patent 4,970,699 for a "Method for Color Mapping Geophysical Data").

Landmark and GeoQuest interpretive workstations, for example, can be used to view and interpret faults and stratigraphic features by loading the coherency cube as a seismic volume. Such workstations are commonly used by 25 those skilled in the art. Unprocessed 3D seismic data can be conveniently loaded onto the workstation by means of a magnetic tape or disk which is encoded with instructions for the computer to perform the above-described process. Visualization software (e.g., Landmarks's SeisCube software) may be employed to rapidly slice through the coherency cube to aid in understanding complex fault 30 relationships. Coherency displays, including printouts in the form of seismic attribute maps, can reduce interpretation cycle time when used in selecting which seismic lines to interpret, enabling the interpreter to work around poor data areas. In addition, subtle stratigraphic features and complex faulting, which are not readily apparent on traditional seismic displays, can be rapidly identified and interpreted.

FIG's. 13A, 13B and 13C provide comparisons of the same seismic information displayed and processed by other processes and in accordance with the present invention. The differences are readily apparent.

Of course, the process of the invention is most conveniently carried out by writing a computer program to carry out the steps just described. Such processes are routinely carried out on work stations previously identified.

An elementary process flow diagram is illustrated in FIG. 12. In one embodiment of the invention, a software program is written in FORTRAN 77 to perform the process just described. 3-D seismic data 30 is read into memory. Based on the size and content of the available seismic data, an initialization step 32 is performed, program parameters are initialized, data ranges are established, preliminary checks are made, and window sizes are set. Defaults are read or user selected options are read. Next processing 34 is begun. In particular, subroutines 36 are called to sweep the data volume with an analysis cube. Within each analysis cube, a subroutine 38 computes the covariance matrix, and another subroutine 40 computes the dominant eigenvalues, the sum of the eigenvalues and the resultant coherency value. Finally, the results are combined 42 and the computed values are stored 44 in the form of a coherency cube. Thereafter, a workstation operator can access the coherency cube to display selected portions (e.g., time slice through the cube) on a CRT 46, to create a printout or seismic attribute map 48, to perform further analysis or to transfer to memory or to a tape 50 for further processing elsewhere.

Those skilled in the art are cautioned to use the method of the invention with due regard to what is known about the stratigraphy and geology of the region covered by the 3-D survey.

Coherency maps have been run on several 3-D surveys. At depths of reasonable data quality, approximately 90% of the faults can be readily identified. Faults were identified on coherency maps which were very subtle on seismic sections, but clearly present on the coherency maps because of the robustness of the method and the map perspective of fault patterns. Since coherency maps can be run on uninterpreted time slices, the present invention offers a means to greatly accelerate mapping of the structural framework and to reveal details of fault relationships which would otherwise be interpreted only through tedious fault picking.

Specific Examples

Coherence maps were generated along picked horizons and clearly identified salt/shale diapirs offshore

5 In other locations mud and gas volcanos were clearly indicated using the process of the invention.

10 Several coherence time slices showed remarkable details of stratigraphic features, such as abandoned river channels, mud flows, point bars and submarine canyons. On seismic sections, these features were sometimes apparent but, in some cases, were unidentifiable even with close scrutiny.

15 This invention, like that of Bahorich et al. and Marfurt et al., provides a method of revealing fault planes within a 3-D volume where no fault reflections have been recorded. Faults are often critical to the accumulation of oil. A fault may form the fault. On the other hand, if the fault plane contains rubble that has not been cemented, it may form a conduit for fluids. This may allow the hydrocarbons to drift up the fault plane into the feature and be trapped in it or to escape from the feature by drifting up the fault plane out of it. Thus, fault lines can predict flow patterns in a reservoir and communication between injector and producing wells, for example.

20 Seismic discontinuities can also provide the needed link to enable reservoir prediction between the wells and establish reservoir continuity and flow patterns across a field. Coherency technology can be used for finding, identifying and mapping of subsurface structural and sedimentological features such as faults, salt diapirs, unconformities, channel systems, karsting and carbonate reef facies which 25 are commonly associated with the entrapment and storage of hydrocarbons. Therefore, this technology aids in the finding, extraction and production of hydrocarbons. In addition, it is used for identifying both shallow and deep drilling hazards (e.g., places where there is gas that is too close to the surface or where there are instabilities). Still another example is the use of the invention to search 30 for leakage paths from known reservoirs or underground storage caverns.

Coherency mapping of 3-D seismic is an extremely powerful and efficient tool for mapping both structure and stratigraphy. The new method is particularly sensitive to any lateral variation in wavelet character and therefore is particularly sensitive to the common causes of lateral variations in the wavelet (i.e., fault

displacement or stratigraphic variations). Thus, the subject invention encompasses a process, devices on which the process is recorded in the form of computer instructions, the product (e.g., a map) of that process, and the manner in which such a product is used in the exploration of gas and oil.

- 5 From the foregoing description, it will be observed that numerous variations, alternatives and modifications will be apparent to those skilled in the art. Accordingly, this description is to be construed as illustrative only and is for the purpose of teaching those skilled in the art the manner of carrying out the invention. For example, the seismic traces have been depicted as having equal spacing.
- 10 Unevenly spaced traces (See FIG. 10C) may be conveniently converted into even spacing by interpretation. As another example, it may be useful to filter the traces forming the data vector to eliminate outliers. A median filter may be used to sort the elements of each data vector. Edge cutoffs may be used to achieve further smoothing.
- 15 Moreover, other algorithms may be used to measure the similarity of nearby regions of seismic data or to generate the "coherence cube." The coherency value or seismic attribute of equation (2) serves as a rather robust estimate or measure of signal discontinuity within geologic formations as well as signal discontinuities across faults and erosional unconformities. Other
- 20 combinations of the eigenvalues of the covariance matrix are suggested (e.g., arithmetic mean, root mean square, average, median, square root of the sum of the squares, square root of the product of the squares, minimum, maximum, sum, product, etc.). Moreover, the process of the invention may be combined with other attributes (e.g., AVO slope, etc.) and also applied to multi-component seismic data.
- 25 Also certain features of the invention may be used independently of other features of the invention. For example, geologic features identified in accordance with the present invention can be overlayed with a velocity map to provide a means of cross checking the velocities.
- 30 In addition, while coherence slice maps by themselves are very powerful mapping tools, when used in conjunction with reconnaissance mapping of amplitudes and dip maps, there is promise of a technological milestone in mapping effectiveness for the Gulf of Mexico or similar basins with 3-D seismic data readily available. It is believed that detailed mapping of structure and stratigraphy will be accelerated by mapping in a map view and less by traditional line by line picking.
- 35 Interpretation in a map view of "reconnaissance" data offers significant

improvement in quality and quantity of interpretation. Moreover, the process of the invention is inherently fast. Such speed aids in rapidly making bidding choices when concessions become available.

Finally, it should also be understood that the principle of the invention 5 should be equally applicable to other fields (e.g., passive sonar, in which case the sensors would be acoustic and the signal sources could be hostile submarines; earthquake and nuclear weapon detonation detection systems, in which case the sensors would be seismic and the signal sources could be earthquake or explosion epicenters; astronomical interferometry, wherein the sensors would be 10 radiotelescopes and the signal sources could be distant galaxies or quasars; and phased-array radars in which case the sensors would be the array antennae) wherein signals (e.g., radar, sonar, radio frequency energy, etc.) are processed to form images or locate changes in the structure represented by such images.

Thus, it will be appreciated that various modifications, alternatives, 15 variations, and changes may be made without departing from the spirit and scope of the invention as defined in the appended claims. It is, of course, intended to cover by the appended claims all such modifications involved within the scope of the claims.

CLAIMS

We claim:

1. A method for the exploration of hydrocarbons, comprising the steps of:
 - 5 a) obtaining a set of seismic traces distributed over a pre-determined three-dimensional volume of the earth;
 - b) dividing said three-dimensional volume into a plurality of vertically stacked and generally spaced apart horizontal time layers and arranging said time layers into a plurality of cells that extend laterally and vertically, each of
 - 10 said time layers having portions of at least two seismic traces located therein that define a data vector;
 - c) calculating in each of said time layers of said cells the outer-product of said data vector;
 - d) combining said outer products to obtain a covariance matrix for each of said cells;
 - 15 e) computing in each of said cells a measure of the coherency of said seismic traces, wherein said measure of coherency is at least a function of the largest eigenvalue of said covariance matrix; and
 - f) forming a seismic attribute map from a plurality of said 20 measures of coherency of said seismic traces.
2. The method of Claim 1, where in step (f) said map is formed by displaying said measures of coherency relative to a surface passing through a pre-determined seismic horizon.
- 25 3. The method of Claim 1, where in step (f) said map is formed by displaying said measures of coherency relative to a surface passing through a pre-determined time line.
- 30 4. The method of Claim 1, where in step (b) said cells comprise analysis cubes having at least five seismic traces located therein; and where in performing step (c) each outer product is in the form of a 5 by 5 matrix.

5. The method of Claim 4, where in step (b) said cells comprise analysis cubes that have portions of at least nine seismic traces located therein; and wherein said data vectors have nine elements.

5

6. The method of Claim 5, where in step (b) said nine seismic traces are arranged into a three by three grid.

7. The method of Claim 1, where in step (b) said cells are less than
10 100 milliseconds in thickness.

8. The method of Claim 1, wherein step (c) is performed in the time domain.

15 9. The method of Claim 1, where in step (e) is performed by: computing said largest eigenvalue of said covariance matrix, computing the sum of the eigenvalues of said covariance matrix, and computing the ratio of said largest eigenvalue to said sum of the eigenvalues of said covariance matrix.

20 10. The method of Claim 9, wherein said sum of the eigenvalues of said covariance matrix is computed by forming the sum of the diagonal elements of said covariance matrix.

25 11. The method of Claim 1, where in performing step (b) one of said two seismic traces in each cell is located in an adjacent cell, such that said cells spatially overlap one another.

12. A method of locating subterranean features, faults, and contours, comprising the steps of:

a) acquiring 3-D seismic data covering a pre-determined volume of the earth, said data comprising seismic traces characterized by time, position and amplitude;

b) dividing at least a portion of said volume into at least one array of relatively small, adjacent, overlapping, three-dimensional analysis cubes, wherein each of said analysis cubes contains at least three laterally separated seismic traces, and dividing each analysis cube into a plurality of sample intervals such that each sample interval defines a plurality of one by three data vectors;

c) computing a seismic attribute for each said cube that is a function of the dominant eigenvalue of a covariance matrix formed from outer products of said data vectors; and

d) storing said seismic attributes of said analysis cubes for display in the form of a two-dimensional map of subterranean features.

13. The method of Claim 12, where in step (c) said seismic attribute is a function of the ratio of said dominant eigenvalue to the sum of at least two of the eigenvalues of said covariance matrix of said cube.

20

14. The method of Claim 13, where in step (c) said seismic attribute is a function of the ratio of said dominant eigenvalue to the sum of all the diagonal elements of said covariance matrix.

25 15. The method of Claim 14, where said seismic attribute is assigned to the center of its analysis cube.

16. The method of Claim 15, wherein step (b) is performed on a plurality of time slices further including the step of:

30 e) displaying said seismic attributes of successive time slices passing through said centers of said analysis cubes, to identify relative space and time invariant features.

17. In seismic exploration wherein 3-D seismic data comprising reflected seismic energy is recorded as a function of time to produce a series of seismic traces, and wherein a computer is used that is adapted to process such 5 seismic traces, an article of manufacture comprising:

a medium that is readable by a computer and that carries instructions for said computer to perform a process comprising the steps of:

(a) accessing 3-D seismic data over a predetermined volume, said data comprising seismic signal vectors characterized by time, position and 10 amplitude; and

(b) ascertaining the similarity of nearby regions of said 3-D seismic data of said volume by:

(1) dividing at least a portion of said data into an array of relatively small, adjacent, overlapping, three-dimensional analysis cubes, 15 wherein each of said analysis cubes contains at least two data vectors; and

(2) computing a seismic attribute for each cube that is a function of the principal eigenvalue of a covariance matrix that is formed from a sum of outer products of said vectors of said cube.

20 18. The article of manufacture of claim 17, wherein said medium carries instructions for said computer to perform step (2) by computing the ratio of said principal eigenvalue to the sum of eigenvalues of said covariance matrix.

19. The article of manufacture of claim 17, wherein said medium 25 carries instructions for said computer to perform step (2) by computing the ratio of said principal eigenvalue to the sum of the diagonal elements of said covariance matrix.

20. The article of manufacture of claim 19, wherein said medium 30 carries instructions for said computer to perform step (1) by forming analysis cubes having a generally rectangular array of least five seismic traces located therein; and wherein said covariance matrix is at least a five by five matrix and is formed from at least three outer product matrices.

21. The article of manufacture of claim 20, wherein said medium carries instructions for said computer to assign said seismic attributes to the center of its analysis cube.

5

22. In seismic exploration wherein reflected seismic energy is recorded as a function of time to produce a series of seismic traces, a method comprising the steps of:

- (a) determining the outer-product two data vectors formed from at least two seismic traces;
- 10 (b) forming a covariance matrix by adding said outer-products of step (a);
- (c) computing a seismic attribute that is a function of at least the principal eigenvalue of said covariance matrix of step (b);
- 15 (d) repeating steps (a) through (c) across at least a part of at least one time window; and
- (e) forming a map of said seismic attributes over said time window.

20 23. The method of Claim 22, wherein step (c) is performed by computing the ratio of said principal eigenvalue to at least a partial sum of the eigenvalues of said covariance matrix.

25 24. The method of Claim 22, wherein step (c) is performed by computing the ratio of said principal eigenvalue to at least a partial sum of the diagonal elements of said covariance matrix.

30 25. The method of Claim 22, wherein step (d) is performed by using at least one seismic trace from the previous performance of step (a) and at least two new seismic traces that are located adjacent to said at least one seismic trace.

26. The method of Claim 22, wherein step (a) comprises the steps of:

(1) accessing 3-D seismic data over a predetermined volume of the earth, said 3-D seismic data seismic traces characterized by time, position and amplitude; and

5 (2) dividing a portion of said volume into at least one time window comprising an array of relatively small, overlapping, three-dimensional analysis cubes that contain said at least two seismic traces.

27. A method of seismic exploration, comprising the steps of:

10 a) reading a 3-D seismic data set comprising seismic signal traces distributed over a volume of the earth;

b) selecting at least one horizon slice from said volume and forming thereon cells that are arranged into laterally extending rows and columns, each of said cells comprising at least three seismic traces extending generally 15 therethrough;

c) computing for each of said cells:

(1) the outer-product of data vectors defined by a plurality of time intervals on each side of the center said cell;

20 (2) a covariance matrix from said outer products of step (1); and

(3) at least the largest eigenvalue of said covariance matrix; and

(d) examining said eigenvalues of said cells along at least one horizon slice.

25

28. The method of Claim 27, wherein step (3) is performed by displaying a representation of said largest eigenvalues of said cells across at least one horizontal time slice.

30

29. The method of Claim 28, wherein said representation is a function of said largest eigenvalue of said cell and the sum of the eigenvalues of said covariance matrix of said cell.

30. In seismic exploration wherein reflected seismic energy is recorded as a function of time to produce a series of seismic traces, a method comprising the steps of:

- 5 (a) arranging 3-D seismic data into relatively small, overlapping, three-dimensional analysis cubes that contain a plurality of seismic traces;
- (b) determining the outer-product of the data vectors defined by said analysis cubes;
- 10 (c) forming a covariance matrix for each cube by adding said outer-products of step (b);
- (d) computing a seismic attribute that is a function of the ratio of the principal eigenvalue of each covariance matrix to the sum of all the eigenvalues of that covariance matrix; and
- 15 (e) arranging said seismic attributes for being displayed as a map.

31. A device, comprising:

computer readable means carrying instructions for a process comprising the steps of:

- (1) reading into memory 3-D seismic data that covers a pre-determined volume of the earth;
- (2) digitally sorting said 3-D seismic data into an array of relatively small three-dimensional cells wherein each of said cells contains at least three seismic traces;
- (3) calculating in each said cells a coherency value from the eigenvalues of a covariance matrix formed from a plurality of outer products of said at least three traces; and
- 30 (4) storing said coherency values of said cells for displaying same in the form of two-dimensional map of subterranean features represented by said coherency values.

32. The device of Claim 31, where in step (3) said coherency value is at least a function of the largest of said eigenvalues of said covariance matrix.

33. The device of Claim 32, wherein said coherency value is a function of
5 said largest eigenvalue and a sum of said eigenvalues.

34. The device of Claim 31 wherein said computer-readable means is selected from the group consisting of a magnetic tape, a magnetic disk, an optical disk and a CD-ROM.

10

35. A method of locating subterranean features, faults, and contours, comprising the steps of:

a) obtaining seismic data covering a pre-determined volume of the earth;

15 b) dividing said volume into an array of relatively small three-dimensional cells wherein each of said cells is characterized by at least two seismic data vectors located therein;

c) computing a covariance matrix from the outer products of said data vectors

20 d) mapping a representation of the eigenvalues of said covariance matrix.

36. The method of Claim 35 where in step (c) is performed by using a covariance matrix formed from adding a plurality of outer products.

25

37. The method of Claim 35, wherein step (d) is performed by mapping the ratio of the largest eigenvalue to a sum of eigenvalues.

38. A method of prospecting for hydrocarbon deposits, comprising the steps of:

a) obtaining a seismic attribute map of coherency values of 3-D seismic data for a pre-determined three-dimensional volume of the earth, said map being generated by using a computer and a program for said computer that instructs said computer to perform the following steps:

(1) reading said data and sorting said volume into an array of relatively small three-dimensional cells, wherein each of said cells has at least two seismic data vectors located therein; and

10 (2) calculating in each of said cells a coherency value for said seismic traces that is a function of the eigenvalues of a covariance matrix formed from outer products of said data vectors; and

(b) using said map to identify subsurface structural and sedimentological features commonly associated with the entrapment and storage of hydrocarbons.

15

39. The method of Claim 38, further including the step of using said map to identify drilling hazards.

40. The method of Claim 39, further including the step of drilling at a 20 location identified in step (b).

41. The method of Claim 38, wherein said program instructs said computer to perform step (a)(2) by:

25 (i) computing the largest eigenvalue of each covariance matrix and the sum of the eigenvalues of said covariance matrix; and
(ii) computing the ratio of said largest eigenvalue to said sum.

42. The method of Claim 41, where in performing step (i) said program instructs said computer to compute said sum of eigenvalues by calculating the sum of 30 the diagonal elements of said covariance matrix.

43. A seismic map prepared by a process, comprising the steps of:

(1) accessing, by means of a computer, a dataset comprising seismic signal traces distributed over a pre-determined three-dimensional volume of the earth;

5 (2) dividing said three-dimensional volume into a plurality of cells that are arranged in time and space, each of said cells having located therein a plurality of data vectors;

(3) computing in each cell a plurality of outer products formed from data vectors located therein;

10 (4) combining said outer products to form a matrix for each cell;

(5) computing the dominant eigenvalue of said matrix and the sum of the diagonal elements of said matrix; and

15 (6) displaying said largest eigenvalue relative to said sum for each matrix of a pre-determined group of cells passing through a pre-determined surface.

44. The seismic map of Claim 43, wherein step (6) is performed by obtaining the ratio of said dominant value to said sum for each said matrix of said pre-determined group of cells passing through said pre-determined surface.

20

45. The seismic map of Claim 43 where in step (2) each of said data vectors has at least three elements.

25 46. The seismic map of Claim 43, wherein step (4) is performed by adding together said outer products.

47. A map for the exploration of oil and gas, comprising:

a) a generally flat medium for recording visually perceptible images thereon; and

b) a plurality of images on said medium that are a function of the dominant eigenvalue of a covariance matrix that is formed from the outer products of a running window of data vectors representing a 3-D seismic survey.

5 48. The map of Claim 47, wherein said images are a function of the ratio of said dominant eigenvalue to the sum of the eigenvalues of said covariance matrix.

49. The map of Claim 47, wherein said medium is the face of a cathode ray tube.

10

50. The map of Claim 47, wherein said images are a function of the ratio of said document eigenvalue to the sum of the diagonal elements of said covariance matrix.

15 51. The map of Claim 47, wherein each running window comprises an analysis cube comprising a stack of at least three time layers; wherein each time layer contains a data vector therein; and wherein said data vector comprises at least three seismic trace elements.

20 52. The map of Claim 51, wherein said eigenvalues are assigned to the center of each analysis cube.

53. An exploration map formed by a process comprising the steps of:

25 a) forming a coherency cube from data vectors of 3-D seismic data, said coherency cube comprising a three dimensional array of coherency values that are at least a function of the dominant eigenvalues of covariance matrices of said data vectors; and

b) displaying said coherency values as an image on a surface in accordance with a predetermined transfer criteria.

30

54. The map of Claim 53, wherein said coherency values are assigned to three dimensional coordinates that are generally coincident with elements of said data vectors.

5 55. The map of Claim 53, where in step (b) said surface is a flat plane and said predetermined transfer criteria is that said flat plane is generally coincident with a time slice through said 3-D seismic data.

10 56. The map of Claim 53, where in step (a) each coherency value is at least a function of said dominant eigenvalue and the sum of the eigenvalues of the respective covariance matrix.

15 57. A device for use by a computer work station of the type used in the exploration of oil and gas, comprising a medium readable by a computer and containing a representation of a coherency cube, said coherency cube comprising measurements of the coherency of 3D seismic data, each of said measurements being a function of the eigenvalues of a covariance matrix formed from adding at least two outer products of at least two seismic data vectors.

20 58. The device of Claim 57, wherein said data vectors are characterized by space and time coordinates; and wherein said measurements of coherency are assigned to said space and time coordinates.

25 59. The device of Claim 58, wherein each of said measurements is at least a function of the dominant eigenvalue of the respective covariance matrix.

60. The device of Claim 59, wherein each of said measurements is at least a function of a sum of eigenvalues.

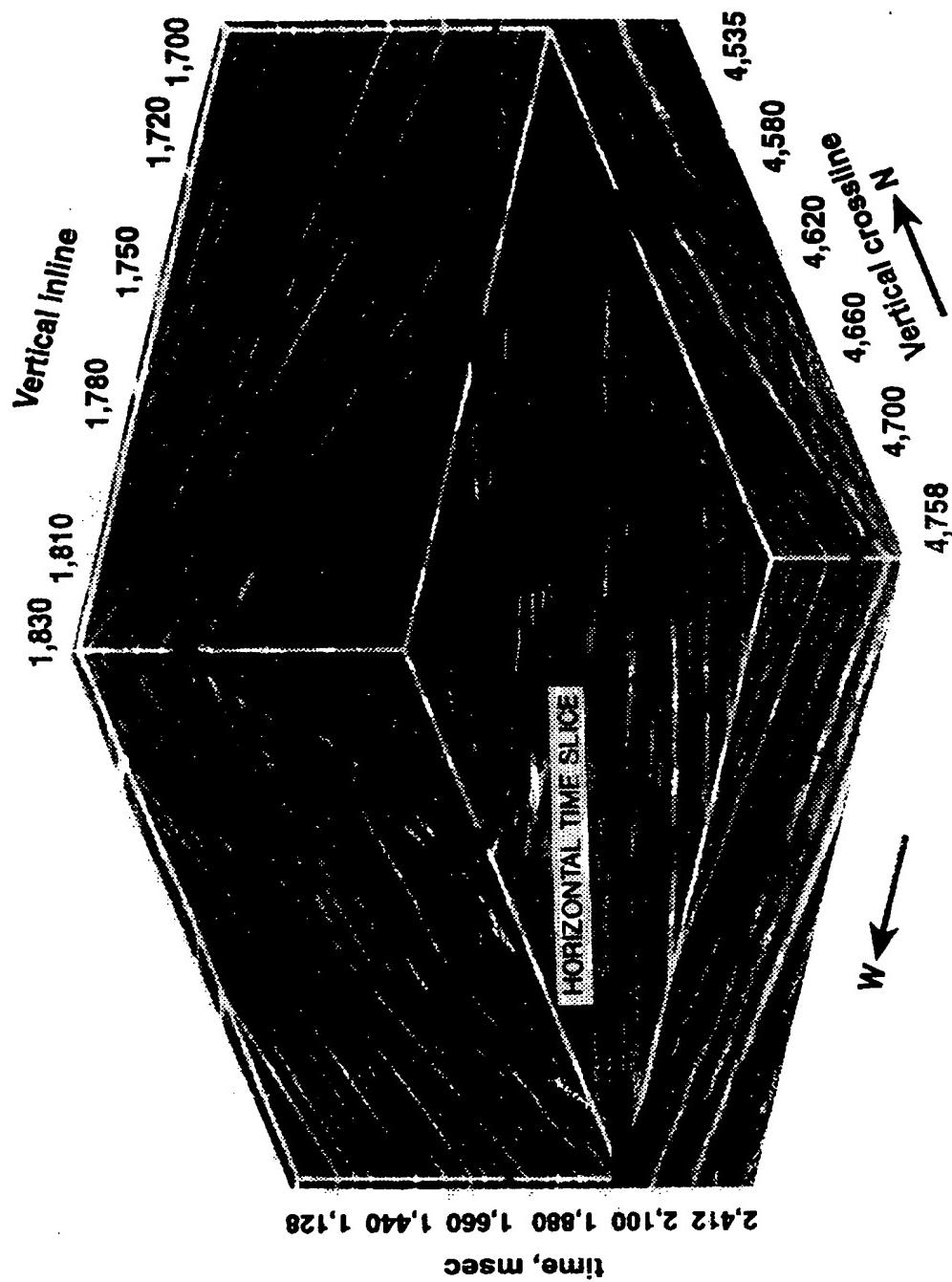


FIG. 1

SUBSTITUTE SHEET (RULE 26)

AMPLITUDE TIME SLICE
TIME=844ms



FIG.2

3 / 13

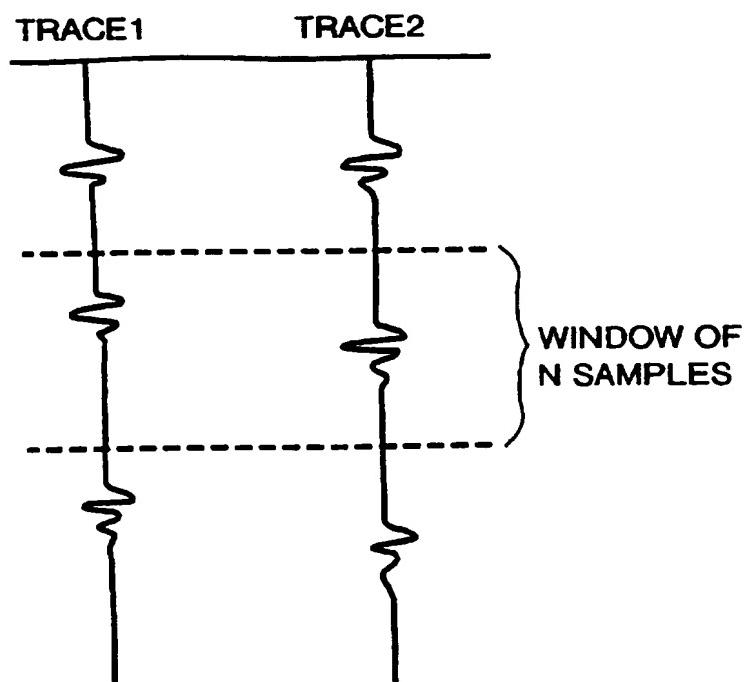
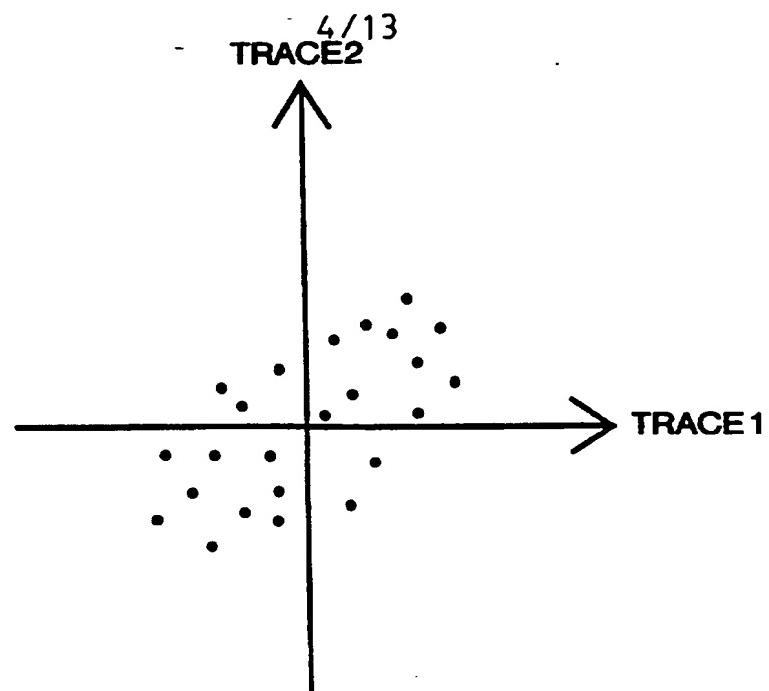
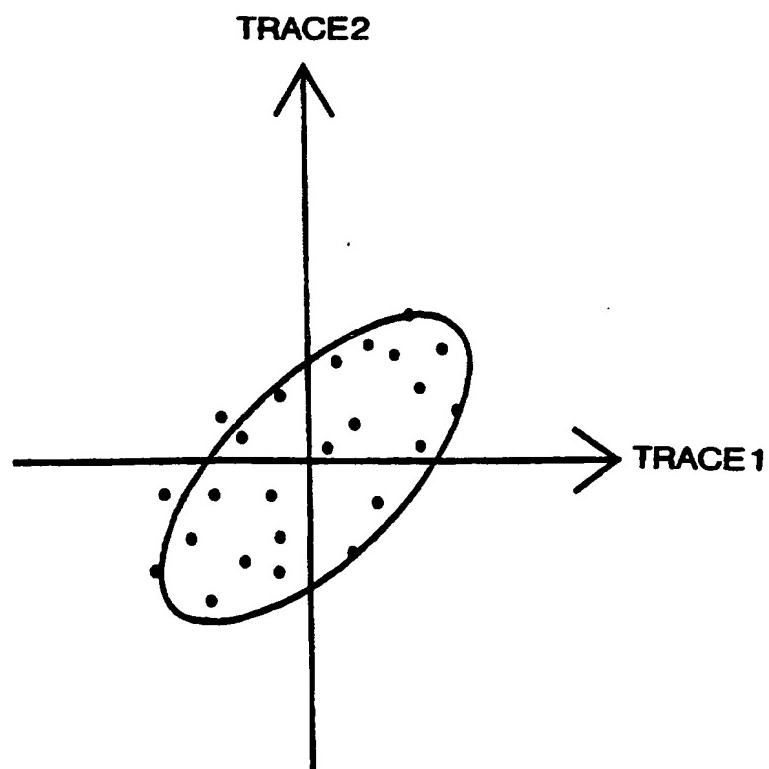
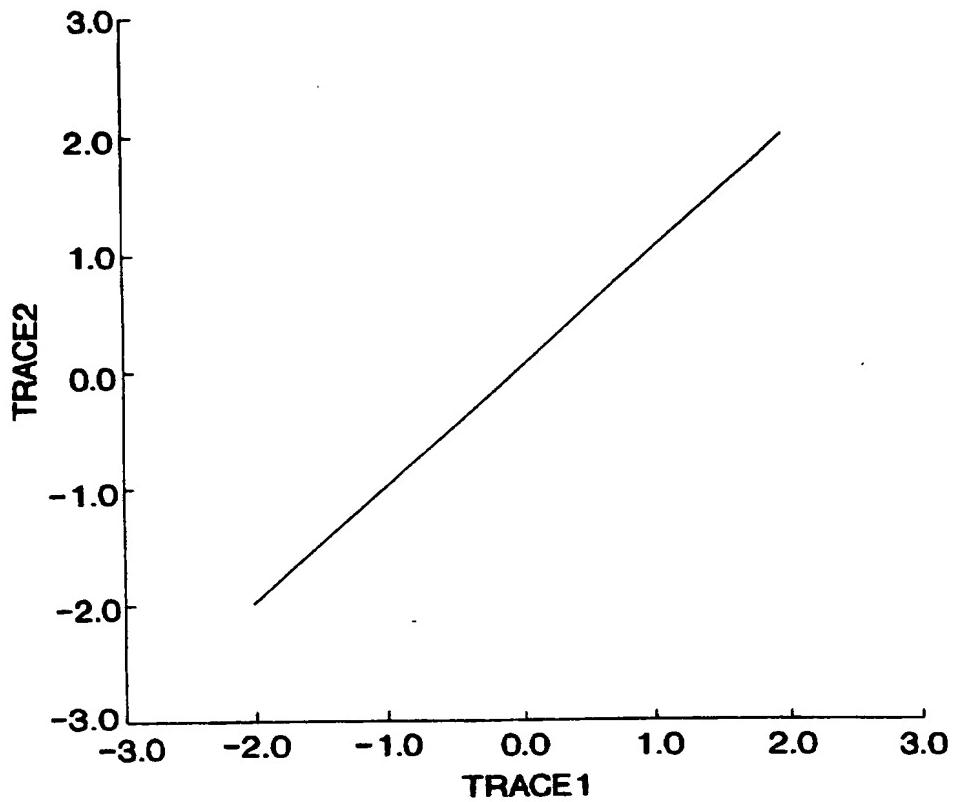
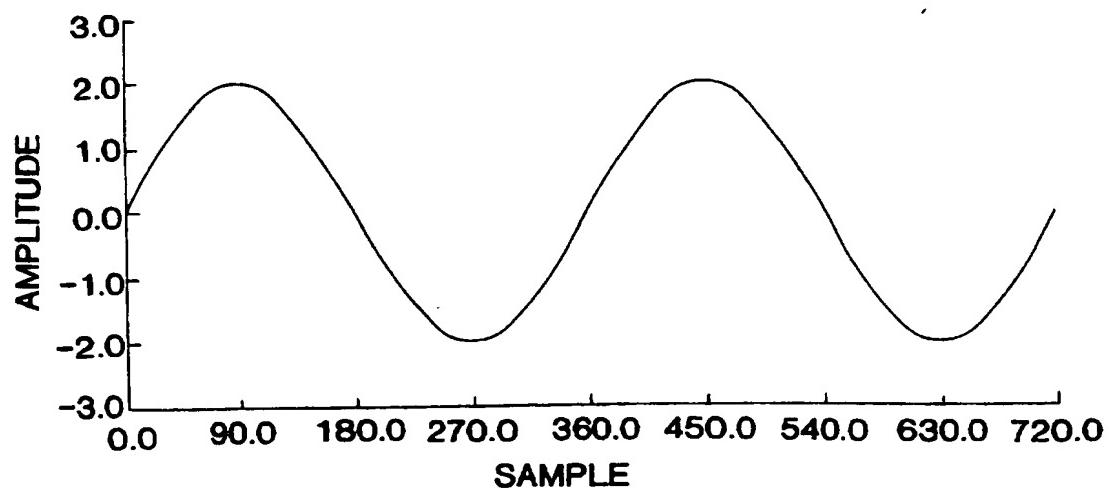


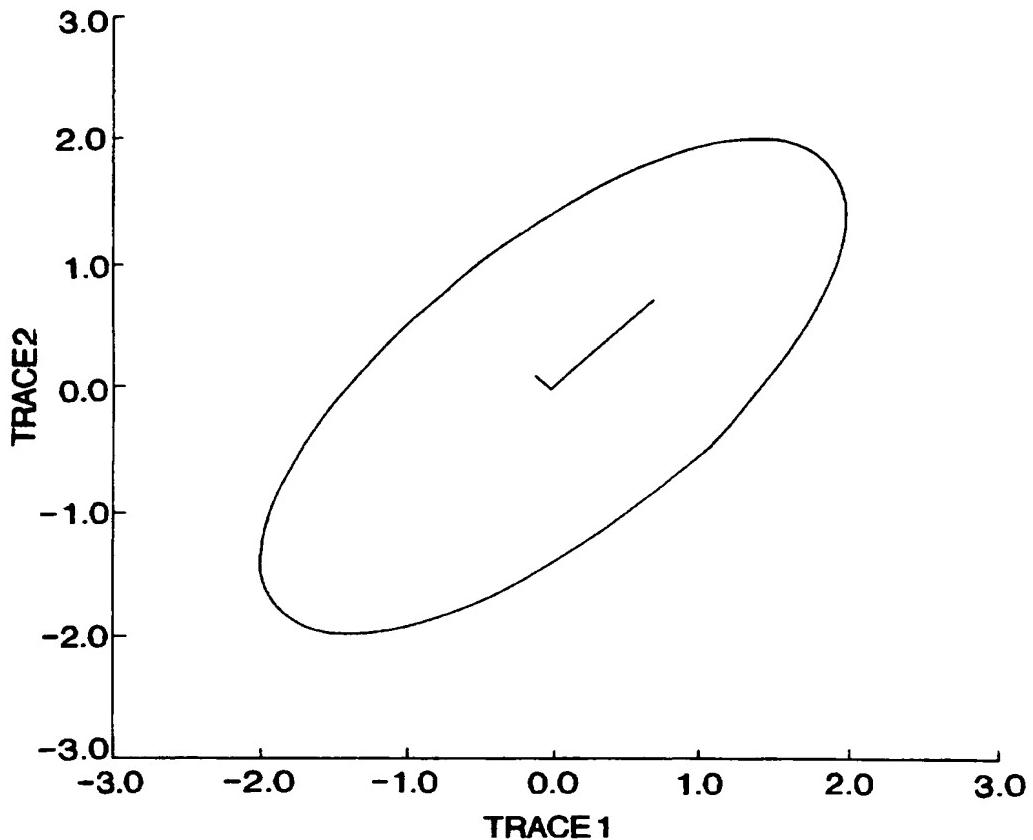
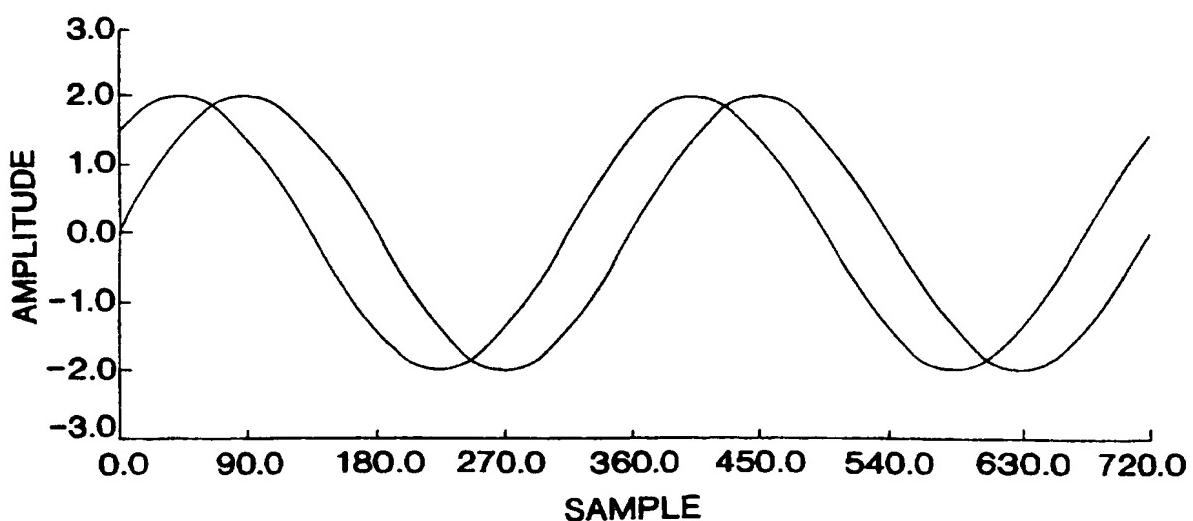
FIG.3

**FIG.4****FIG.5**

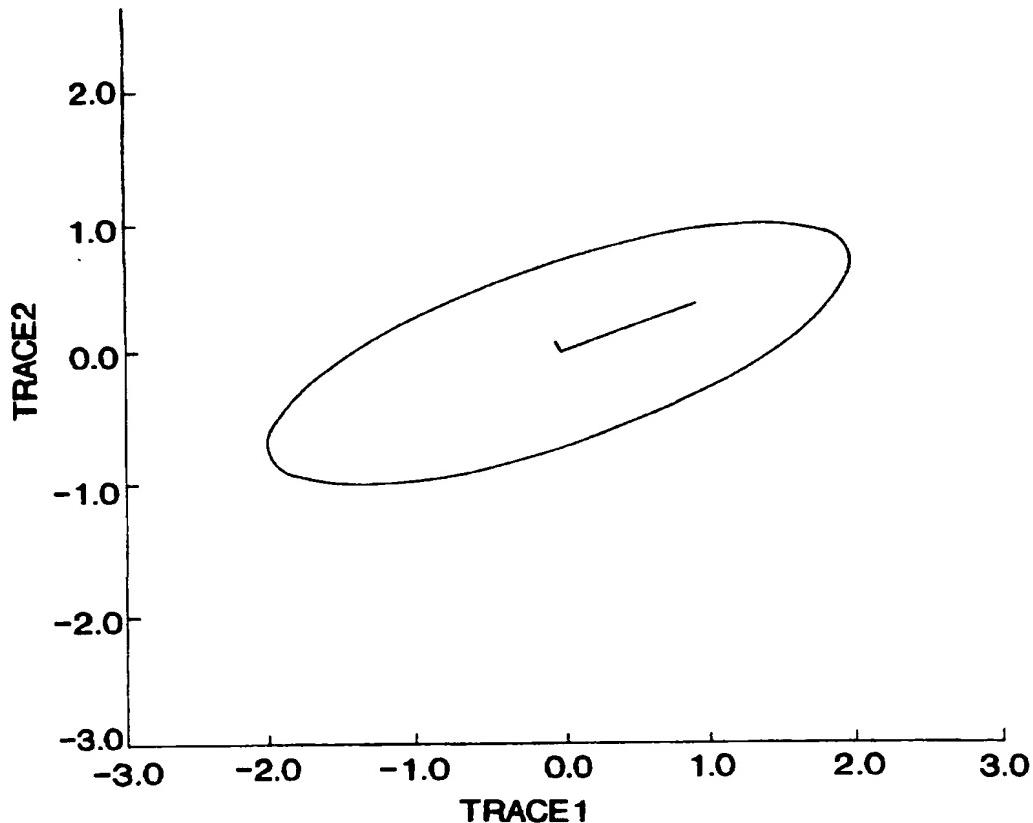
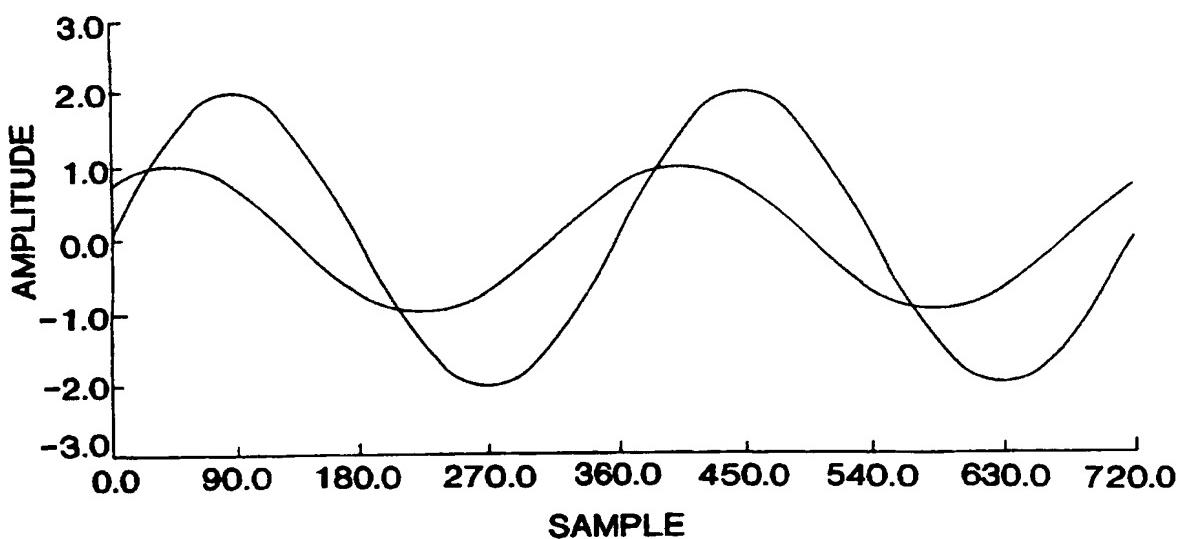
5 / 13

**FIG.6A****FIG.6B**

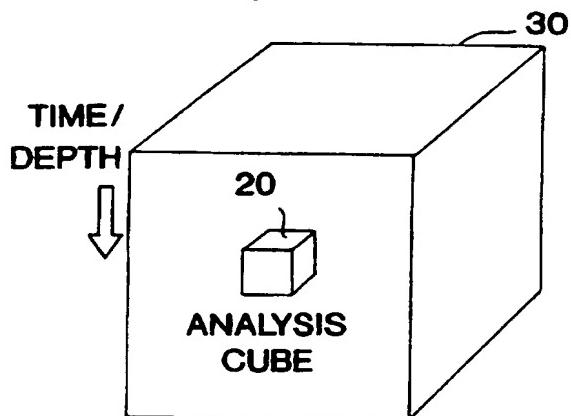
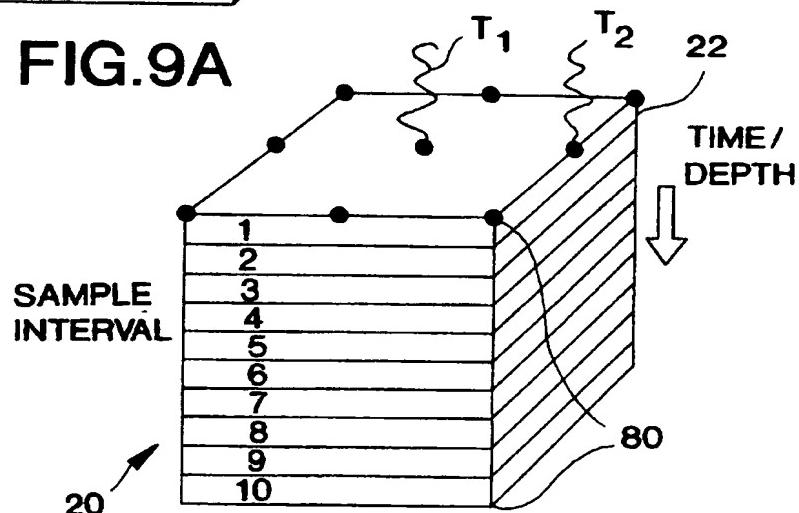
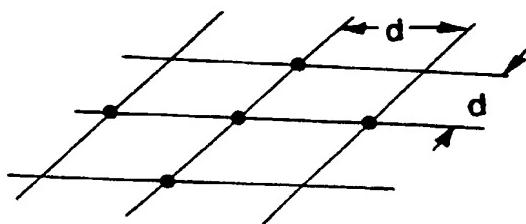
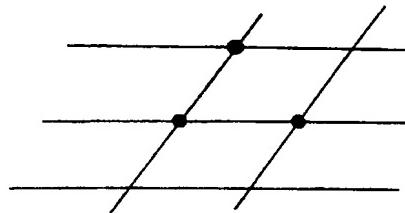
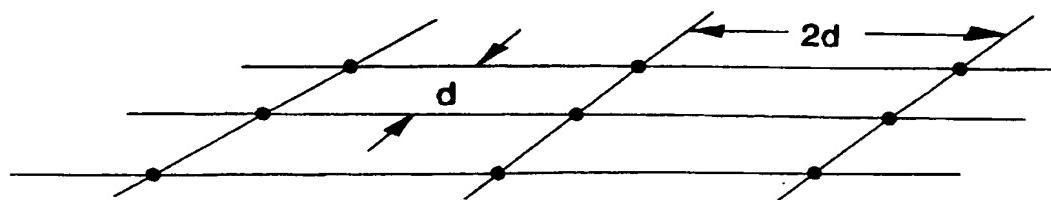
6 / 13

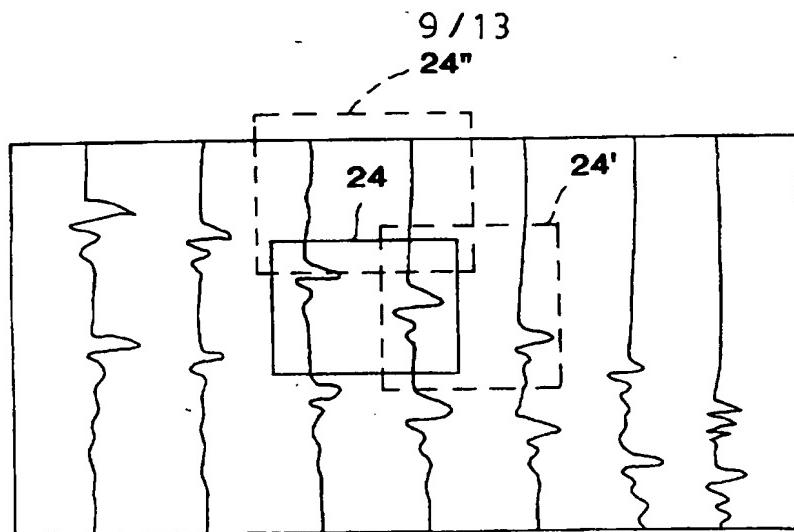
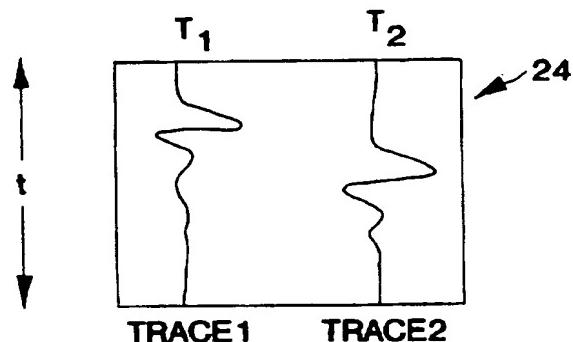
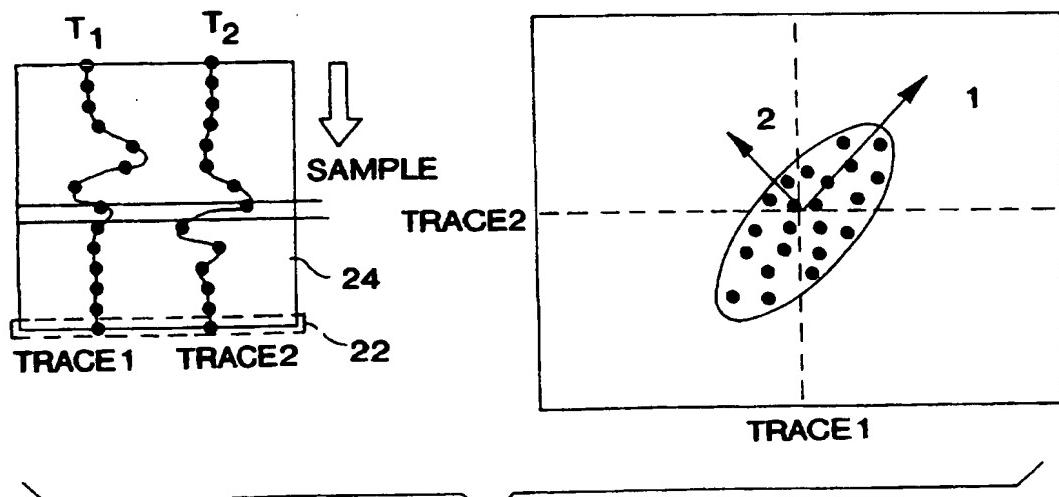
**FIG.7A****FIG.7B**

7 / 13

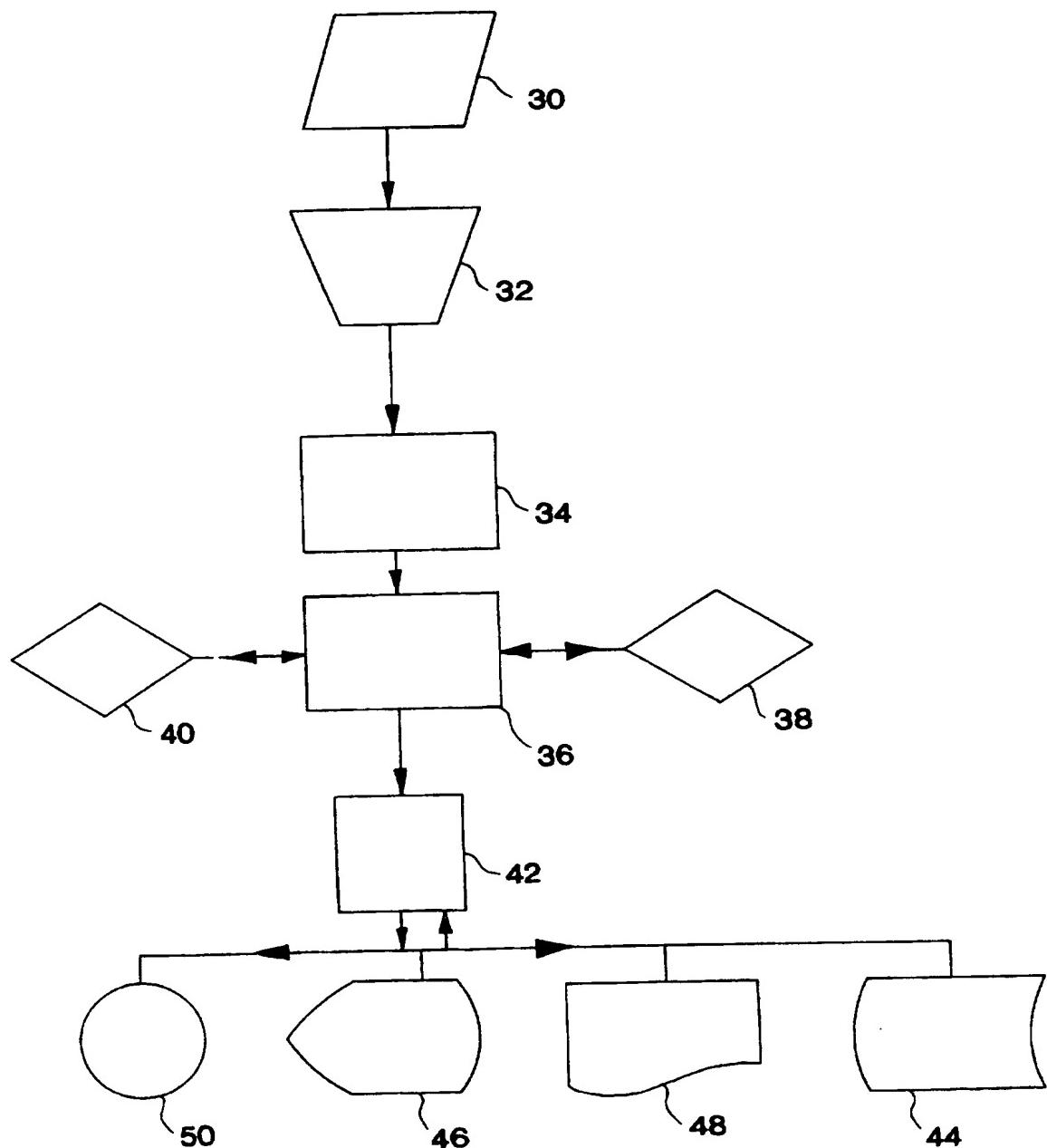
**FIG.8A****FIG.8B****SUBSTITUTE SHEET (RULE 26)**

8 / 13

**FIG. 9A****FIG. 9B****FIG. 10A****FIG. 10B****FIG. 10C**

**FIG. 11A****FIG. 11B****FIG. 11C**

SUBSTITUTE SHEET (RULE 26)

**FIG. 12**

SLICE35:CROSS CORRELATION



FIG. 13A

SUBSTITUTE SHEET (RULE 26)

BEST AVAILABLE COPY

SLICE35:SEMBLANCE



FIG. 13B

SLICE35:PRINCIPAL COMPONENT



FIG. 13C

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 97/00249

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 G01V/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 G01V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	GEOPHYSICS, vol. 55, no. 8, 1 August 1990, pages 1057-1069, XP002033554 KEY S.C., SMITHSON S.B.: "new approach to seismic-reflection event detection and velocity determination" see the whole document	1,3,4,8, 12,30, 35,47, 49,53-55
A	see figures 1,3 --- -/-	17,22, 27,31, 38,43, 48,50, 56-60

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search

25 June 1997

Date of mailing of the international search report

02.07.97

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+ 31-70) 340-3016

Authorized officer

De Bekker, R

INTERNATIONAL SEARCH REPORT

Int'l Application No
PCT/US 97/00249

C(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WORLD OIL, vol. 216, no. 12, 1 December 1995, page 63/64, 67/68, 70/71 XP000587362 BRENNEKE J C: "ANALYSIS OF FAULT TRAPS" see page 67, left-hand column, line 5 - line 20	1,3,4,8, 12,30, 35,47, 49,53-55
A		17,22, 27,31, 38,43, 57,58
P,A	US 5 563 949 A (BAHORICH MICHAEL S ET AL) 8 October 1996 cited in the application see abstract; figures 1-8 ---	1,12,17
A	GEOPHYSICS, vol. 55, no. 9, 1 September 1990, pages 1191-1201, XP002033555 HONGWEI WANG: "noise elimination by the use of vector resolution" see page 1191, left-hand column, line 1 - page 1193, left-hand column, line 30	1,12,22, 27,30, 35,38
A	US 4 910 716 A (KIRLIN RODNEY L ET AL) 20 March 1990 see abstract; claims 1,2; figure 1 see column 1, line 1 - column 4, line 66	1,12,17
A	US 5 056 066 A (HOWARD ROBERT E) 8 October 1991 see abstract; figures 1-10 see column 1, line 33 - column 2, line 30	1,4-6,8, 11,12, 15,22, 25-27
A	GB 2 139 758 A (CONOCO INC) 14 November 1984 see abstract; figures 13-17 see page 2, line 17 - page 3, line 25	34,47,49
A	IEEE TRANSACTIONS ON ACOUSTICS, SPEECH & SIGNAL PROCESSING, vol. 35, no. 1, 1 January 1987, NEW YORK, pages 2-8, XP002033556 Y-EDLIN M.J. ET AL.: "application of the Karhunen-Loeve transform to diffraction separation" see the whole document	1,12,17, 22,27, 30,35,38

INTERNATIONAL SEARCH REPORT

Information on patent family members

Int'l Application No
PCT/US 97/00249

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5563949 A	08-10-96	AU 4133396 A CA 2179901 A CN 1138902 A EP 0736185 A NO 962731 A WO 9618915 A	03-07-96 20-06-96 25-12-96 09-10-96 11-10-96 20-06-96
US 4910716 A	20-03-90	NONE	
US 5056066 A	08-10-91	AT 127237 T AU 8051691 A CA 2064686 A,C DE 69112580 D DE 69112580 T EP 0489135 A ES 2076533 T WO 9200532 A	15-09-95 23-01-92 26-12-91 05-10-95 18-04-96 10-06-92 01-11-95 09-01-92
GB 2139758 A	14-11-84	US 4467461 A AU 533870 B AU 7861081 A BE 891690 A BR 8200006 A CA 1185690 A DE 3150364 A FR 2497579 A GB 2090660 A,B JP 57197487 A LU 83860 A NL 8200013 A SE 456614 B SE 8107867 A SE 8704894 A	21-08-84 15-12-83 02-09-82 05-07-82 26-10-82 16-04-85 15-07-82 09-07-82 14-07-82 03-12-82 02-09-83 02-08-82 17-10-88 06-07-82 08-12-87



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

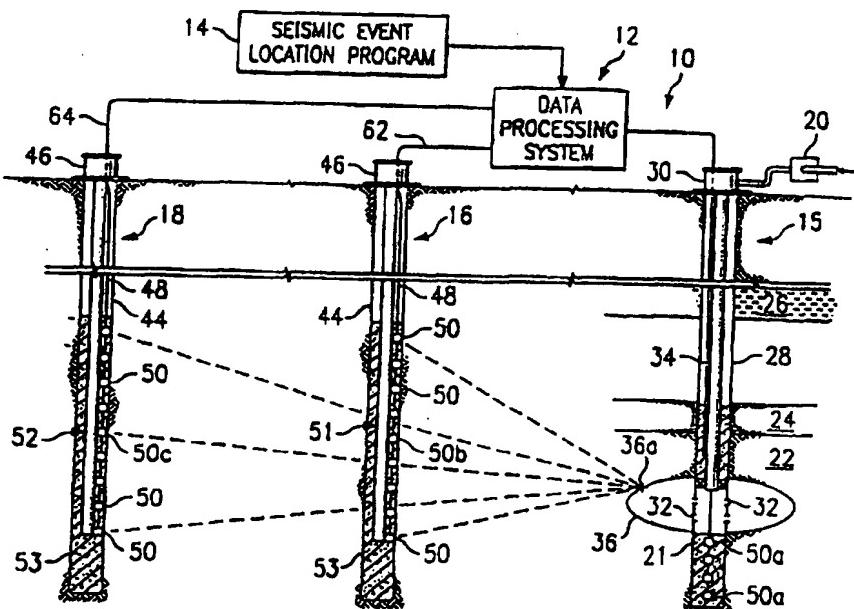
(51) International Patent Classification 6 :	A1	(11) International Publication Number:	WO 98/09182
G01V 1/42, 1/28		(43) International Publication Date:	5 March 1998 (05.03.98)

(21) International Application Number:	PCT/GB97/02345	(81) Designated States: CA, MW, MX, NO, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
(22) International Filing Date:	1 September 1997 (01.09.97)	
(30) Priority Data:	08/706,002 30 August 1996 (30.08.96) US	Published <i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(71) Applicant (for all designated States except MW):	ATLANTIC RICHFIELD COMPANY [US/US]; 2300 West Plano Parkway, Plano, TX 75075 (US).	
(71) Applicant (for MW only):	ARCO BRITISH LIMITED [GB/GB]; London Square, Gross Lanes, Off London Road, Guildford, Surrey GU1 1UE (GB).	
(72) Inventors:	WITHERS, Robert; 2300 West Plano Parkway, Plano, TX 75075 (US). RIEVEN, Shirley; 7 Strawberry Hill Road, Acton, MA 01720 (US). COLE, Mary; 2300 West Plano Parkway, Plano, TX 75075 (US).	
(74) Agent:	CROPP, John, Anthony, David; Mathys & Squire, 100 Gray's Inn Road, London WC1X 8AL (GB).	

(54) Title: SYSTEM FOR LOCATING SEISMIC EVENTS DURING EARTH FRACTURE PROPAGATION

(57) Abstract

A system and computer program for determining the location of a seismic event in an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone. A graphical data window is displayed of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time. A window of a base map of the positions of the sensors within the zone is also displayed. Displayed in the data window is a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected one of the observed arrival time signals displayed in the data window and from a user-selected trial location of the event selected in the base map window. The program enables user-repositioning of the trial location in the base map window such that the displayed curve moves in correspondence with the repositioning of the trial location. The trial location is repositioned until an acceptable visual coincidence of the curve is reached with the observed arrival time signals of the traces to thereby yield the location of the event. The program includes a pick-mode technique to refine the location of the event and a polarization analysis to remove ambiguity in the location of the event when more than one solution is possible.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakhstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

- 1 -

SYSTEM FOR LOCATING SEISMIC
EVENTS DURING EARTH FRACTURE PROPAGATION

The present invention pertains generally to a system for detecting, recording and analyzing seismic events, e.g., "micro-earthquakes," caused by the propagation of hydraulic fractures occurring when fluid or slurried solid waste materials are injected into an earth formation zone through an injection well, so that the fracture propagation may be controlled. Detection of seismic characteristics is a technical field in which geologists are continually in search of better tools. The invention pertains to apparatus and a method for quickly and accurately locating the seismic events that occur during such earth fracture propagation.

Hydraulic fracturing of certain zones of earth formations is a now commonly used method to stimulate the production of hydrocarbon fluids, for example. More recently, it has been proposed to dispose of certain fluids or slurried solid waste materials into certain zones of earth formations which will contain these materials by hydraulically fracturing the zone to a predetermined extent to at least partially provide space for disposal of such waste material. However, a longstanding problem in causing hydraulic fractures is determination of the lateral, as well as the vertical, extent or growth of the fracture away from the point of fracture origination, typically a fluid injection well. In particular, the geometry of hydraulic fractures created by the injection of waste materials into a formation zone of interest is critical to avoid causing the injected material to flow beyond predetermined boundaries and contaminate aquifers or other paths which may lead the waste material into unwanted areas. It is also desirable to measure the growth or propagation of hydraulic fractures to properly control the production of fluids from formation zones of interest.

An important consideration in monitoring the propagation of hydraulic fractures is determination of the fracture boundaries, including the radial extent of the fracture from an injection well on a real-time basis. This allows, for example, the injection of liquid and slurried solids waste materials into an earth formation to be controlled to prevent deposition of the materials in unwanted zones. Certain governmental authorities have jurisdiction over what earth formations and zones of certain earth formations may receive waste materials. The accurate determination of the

- 2 -

propagation of a hydraulic fracture on a real-time basis is thus of considerable importance.

Although the detection of seismic events such as micro-earthquakes and the like is a relatively developed art, there has been a need to provide a system and method for measuring certain micro-earthquake events, such as those caused by the propagation of hydraulic fractures, to separate the actual event indicating propagation of a fracture from other acoustic noise in the formation, such as fluid flow generated noise and surface transmitted noise from machinery and the like. Accordingly, the process of gathering large amounts of data generated during the extension of hydraulic fractures, and the rapid analysis and display of such data in a meaningful way to indicate the location of an event which is part of a fracture propagation process, is of utmost importance to such endeavours as the disposal of slurried solids wastes and other fluid wastes through subterranean injection wells.

Moreover, heretofore there has been no direct ability to monitor the growth of hydraulically induced fractures during such growth, and the extent of fracture length, height, width and growth rate have been assumed from pre-fracture computations for a predetermined set of characteristics of the earth formation in which the fracture is induced. These fracture models have not always been sufficiently accurate and the ability to actually measure the lateral as well as vertical growth of a hydraulic fracture has been a long-sought goal. An article entitled "Active and Passive Imaging of Hydraulic Fractures" by P. B. Willis, et al., *Geophysics: The Leading Edge of Exploration*, July 1992, describes a system for monitoring the growth of hydraulic fractures from one or more instrumented monitor wells wherein the seismic events are measured by geophones and the resultant geophone signals are later subjected to signal analysis. An article entitled "The Application of High Frequency Seismic Monitoring Methods for the Mapping of Grout Injections" by E. L. Majer, *The International Journal of Rock Mechanics, Mining Science and Geomechanics*, Vol. 26, Nos. 3 and 4, pages 249-256, 1989, discusses a real-time monitoring system wherein digital data at sample rates greater than 50,000 samples per second are required to capture the necessary data. A sixteen channel system digitizes the data at up to 100,000 samples per second on each channel, saves the waveform, picks p-wave times, locates the events and plots the results in "close to real time using 3-D colour graphics."

- 3 -

Thus it is recognized that increased speed in accurately locating seismic events in three-dimensions can be achieved by interactively picking the arrival time of the compressional (P) and shear (S) phases of the seismic record at each detector location. For example, a computer program available from Los Alamos National Laboratories 5 can be modified so that a least-squared location is determinable for each of the seismic events. For the large events this process is relatively rapid, taking only a few minutes with the aid of automated phase picking of arrival times. However, for smaller events with low signal-to-noise ratio, when a large number of channels are used, the process can take several hours and require an interpreter, such as a skilled 10 engineer, experienced in phase identification to achieve accurate results.

Therefore, what is needed is an improved system and method for determining the extent and location of hydraulic fractures propagated in earth formations, particularly, but not limited to, those fractures caused by the injection of fluids through an injection well for waste disposal.

15 There is further a need for a system that increases the accuracy of, and reduces the turnaround time for, locating seismic events of small magnitude. Such a system may, for example, permit regulatory monitoring of fracture growth during fluid injection in sufficient time to impact the injection process.

The present invention aims to provide fast turn around time and accuracy in 20 locating the seismic events, particularly those of low signal-to-noise ratio.

Generally, a system is provided for monitoring the extension of hydraulic fractures in earth formations from a fluid injection well, for example, wherein acoustic signals, generated and propagated through the earth formation by the seismic events caused by growth of the fracture, are recorded and transmitted to a processing system 25 for display and analysis. A pattern of signals may be observed to detect the location of the fracture extension or propagation, and the shape of the fracture. The system thus permits the real-time control of fracture growth such as in the process of injecting fluidized wastes into certain earth formation zones.

The location of significant events indicating the propagation of a fracture are 30 calculated and displayed on a three-dimensional display of an injection well and monitor wells, if any, and the surrounding geology. The display of the seismic events

- 4 -

may indicate the accuracy of the location and predetermined limits to the accuracy of the location. The display may be supplemented with engineering data extracted through one or more computers monitoring the injection process. For example, the engineering data may include, but not be limited to, the fluid injection pressure into 5 the injection well and the fluid injection rate.

In one aspect, the invention is directed to apparatus for determining the location of a seismic event in an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone, the apparatus including a computer having a graphical user interface. The apparatus 10 displays a graphical data window of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time. A window of a base map of the positions of the one or more sensors within the zone is also displayed. Also displayed in the graphical data window is a curve plotting calculated arrival time signals for the traces, the curve being developed from 15 a user-selected one of the observed arrival time signals displayed in the graphical data window and from a user-selected trial location of the event selected in the base map window. The apparatus enables user-repositioning of the trial location in the base map window such that the displayed calculated arrival-time curve moves in correspondence with the repositioning of the trial location. The trial location is 20 repositioned by the user until an acceptable visual coincidence of the curve is reached with the observed arrival time signals of the traces to thereby yield the location of the event. In refinements to the foregoing, mathematical algorithms to help with the quality of the decision, such as correlation and semblance over the data traces, may be implemented. The velocity model from the earth used in the calculation is stored 25 in a database such that it may readily be modified if the data indicates a change in the velocity model values or details is justified.

The apparatus also allows for refining the location of the event using a pick mode technique. First, the calculated arrival time curve is displayed as timing marks so that each timing mark corresponds to one of the traces and represents the calculated 30 arrival time signal for the corresponding trace. The user respositions selected ones of the timing marks after which the apparatus performs a functional analysis on the calculated arrival time signals to yield a refined location of the event. The apparatus

- 5 -

may also include means for performing a polarization analysis to remove ambiguity in the location of the seismic event when more than one solution is possible, typically caused when only a limited number or distribution of earth sensors are used.

Advantages of the present invention include providing for changing hydraulic fracture characteristics of length, height and width as well as growth rate by altering the pressure and rate of the injection process. In particular, the invention provides for monitoring the growth of the fracture height to prevent the fracture from exceeding a design height or from unwanted breakthrough into a particular water, oil or gas-bearing formation zone, for example. There are significant environmental and regulatory implications to controlling the growth of fractures which contain waste materials.

Still further, the invention provides for identifying earth formation zones wherein significant stress contrast and strength variations in the earth formation away from the injection well may cause changes from a predicted extension or direction of growth of a hydraulically induced fracture. It reduces the location time from several hours to tens of minutes without loss of accuracy and improved ability to locate small events. Small events may be the result of the fracture event being far away. Therefore, the invention provides the potential for increased location range.

Advantages of the event location program are that it is user friendly, and minimal training is needed for operators who are only using map location arrival time curve matching, as this procedure requires very little experience in phase identification. The trial event location solution obtained from the map location arrival time curve matching technique aids greatly in phase identification when subsequent manual picking is required. It is further useful in locating small events with low signal-to-noise ratio where identification of discrete phases is almost impossible on individual traces but are recognizable from a pattern on a series of multiple adjacent traces.

An embodiment will now be described, by way of example, with reference to the accompanying drawings, in which:-

- 6 -

Figure 1 is a schematic diagram showing a waste injection well and two instrumented monitoring wells in accordance with the present invention;

Figure 2 is a plan view of the diagram of Figure 1;

5 Figure 3 is a detail view showing certain basic features of a geophone unit used with the geophone arrays disposed in the monitoring wells;

Figure 4 is a schematic block diagram showing major components of the data recording and processing system of the present invention;

10 Figure 5 is a diagram showing steps in the method of recording and analyzing data in accordance with the present invention;

Figure 6 is a diagram of steps in the method of continuously acquiring data;

Figure 7 is a diagram showing steps in the acquisition and recording of data into a shared memory and writing the data to archival tapes;

15 Figure 8 is a diagram showing the steps in a method of reviewing stored data recorded on a tape medium;

Figure 9 is a diagram showing features of a method for displaying data acquired and transmitted in accordance with the present invention;

Figure 10 is a diagram showing a typical display provided for the system and method of the present invention;

20 Figure 11 is a diagram showing another example of a display of the data recorded and analyzed by the present invention;

Figure 12 is a diagram showing features of a method for identifying significant seismic events recorded by the system and method of the invention;

Figure 13 is a diagram showing features of an interactive event timing and location method in conjunction with the present invention;

25 Figure 14 is a diagram showing features of a graphical display of events indicating the three-dimensional location of the event with respect to a well and a barrier plane adjacent to a formation in which a fracture is being extended;

Figure 15 is a flowchart showing the operation of the seismic event location program of Figure 1; and

30 Figures 16-23 are representative screen displays showing the operation of the seismic event location program of Figure 1 corresponding to the operation described in Figure 15.

- 7 -

In Figures 1 and 2 the reference numeral 10 refers, in general, to a system for monitoring and controlling the propagation of hydraulically induced earth fractures. The system 10 has a data processing system 12 that includes a unique graphical display computer program 14 for quickly and accurately locating seismic events generated by the fractures. The seismic event location program 14 is described generally in an overview of the system 10 with reference to Figure 4 (i.e., the program 14 designated as "FasTrak"), and is subsequently described in detail with reference to Figures 15-23.

System Overview

Referring to Figures 1-3, the system 10 includes the data processing system 12 which is connected to a well 15 and one or more monitoring wells 16 and 18. An injection system 20 is connected to the well 15 for the disposal of certain liquid wastes and slurried particulate solids into the earth. It is understood that the injection well 15 extends into an earth formation zone 22 which, for example, is predetermined to have an in situ stress which may be less than the in situ stress of a zone 24 lying above the zone 22. In this way, there is some assurance that a hydraulically induced fracture extending from the well 15 will not break out into the zone 24 or into an aquifer 26, for example, lying above the zone 24. In any event, the disposal of certain wastes into subterranean earth formations must be controlled so that the wastes are contained within a predetermined formation zone and are not allowed to migrate into zones which might be tapped for the production of certain fluids or from which the wastes might otherwise migrate.

The well 15 includes a conventional tubular casing 28 extending from a conventional well head 30. An open hole portion 21 of the well extends below the casing 28 and the casing is perforated at 32 to allow fluids to be pumped into the well through a tubing string 34, for example, to exit the well through the perforations 32 and initiate a hydraulic fracture 36. The fracture 36, which is exemplary, is illustrated as a classic two-winged, vertically- and radially-extending hydraulically induced fracture. The radial propagation of "wings" 37 and 38 of the fracture 36 away from the well 15 is assumed to lie substantially in a plane which is normal to the minimum in situ compressive stress in the formation zone 22. The term "fracture" as used herein is not limited to the exemplary fracture 36, but may also include a type of

- 8 -

fracture wherein the principal horizontal stresses are equal or unequal. In these situations fracture "networks" may develop which have either a circular or somewhat elliptical envelope when viewed in a horizontal plane. Still further, "fractures" may take the form of a zone of so-called disaggregated earth material.

5 Figure 2 illustrates the fracture wings 37 and 38 extending away from the well 15 in opposite directions and along a line or azimuth 39 defining the assumed fracture extension plane. The stress field in the formation zone 22 may be such that the fracture extends in other directions or may, in fact, be a substantially horizontally-extending fracture. However, the formation zone 22 may be selected to be such that
10 the stress field is fairly uniform and provides for the propagation of the fracture 36 in a conventional manner as the classic two-winged, vertically- and radially-extending fracture. Predetermination of the orientation of the fracture plane 39 may be carried out using conventional stress field determination techniques such as oriented cores, impression packers and tilt meters, for example. Predetermination of the
15 orientation of the assumed fracture plane defined by the line 39 is useful, although not mandatory, with regard to the method of the present invention.

Each of the wells 16 and 18, as illustrated, are provided with a conventional metal casing 44 and a wellhead 46, although the casing may not be required in all instances. Each of the monitor wells 16 and 18 is also shown with an elongated tubing string 48 extending within the well from the wellhead 46 and functioning as a support for an array of vertically spaced-apart sensors comprising, for example, geophone units 50. Other arrangements are also contemplated, such as a deployment of sensors with the weight carried by the cable or an additional stress cable, thus avoiding the tubing costs. As illustrated, respective arrays 51 and 52 of geophone
20 sensor units 50 are disposed such that they are spaced above and below the expected vertical boundaries of the hydraulic fracture 36. In order to enhance the acoustic coupling of the formation zone 22 to the geophone units 50, each wellbore of the wells 16 and 18 is filled with a quantity of cement 53 after the geophone arrays are placed in their working positions. The geophone units 50 may, for example, comprise
25 plural 30 Hz broad band type sensors 56, such as a type SM-11, available from Sensor, Inc., Houston, Texas, arranged in pods or containers 55, Figure 3. Each of the pods 55 comprises three orthogonally-arranged sensors 56 disposed to provide one
30

- 9 -

vertical and two horizontal event-sensing and signal-transmitting channels. Seismic signals generated by the sensors 56 are transmitted via suitable conductor means 58 to the surface and to the data processing system 12 (Figure 1). The sensors 56 may also comprise accelerometers or hydrophones, for example.

5 By way of example, the injection well 15 may be characterized by 8.625 inch diameter surface casing and 2.875 inch diameter tubing 34 for injecting the waste materials into the fracture 36. A real-time bottom hole pressure gauge, not shown, is preferably installed in the wellbore portion 21 adjacent the perforations 32. Alternatively, an array of geophones may also be disposed in the injection well 15
10 near, above or below, the perforations 32. An exemplary location is shown in Figure 1 wherein geophone units 50a are disposed in an open hole portion 21 of the injection well 15 below the perforations 32.

The monitor wells 16 and 18, by way of example, may also have casing diameters similar to that of the injection well. The spacing of the monitor wells 16,
15 18 from the injection well 15 may be on the order of 80 to 150 feet and 700 to 1000 feet, respectively. The spacing of the geophone units 50 arranged in pods 55 may be in the range of 20 to 30 feet along the support tubings 48. The vertical coverage of the geophones may be predetermined in accordance with the expected vertical growth of the fracture 36 and the range and wavelength of the recorded signals. Vertical
20 coverage or extent of the geophone arrays 51 and 52 may be on the order of 750 feet, for example.

Other geophone arrays may be employed, including the placement of oriented arrays of accelerometer or hydrophone sensors on the outer surfaces of the casings 44, for example. Moreover, the arrangement of the monitor wells 16 and 18 may include
25 a third well (not shown) with an accelerometer or geophone type sensor array disposed therein for a more accurate determination of the propagation and geometry of the fracture 36 including the thickness of the fracture and the overall height. However, those skilled in the art will recognize that the cost of the fracture monitoring system 10 is directly proportional to the number of monitor wells (e.g., wells 16, 18) provided
30 and a reasonably accurate determination of the geometry of the fracture 36 may be obtained using one or more instrumented wells.

- 10 -

If height is a principal concern, and it usually is, a single monitor well may be used. Polarization analysis of the various geophone pods can lead to a unique solution.

Significant seismic activity has been observed in connection with the extension 5 of hydraulic fractures in various earth formations. The extension of hydraulic fractures resulting from the injection of fluids into a formation zone occurs in multiple relatively small extensions or "jumps," each of which causes a micro-earthquake. If discrete, localized micro-earthquakes occur as the fracture extends away from a wellbore, both laterally (radially) and vertically, the amplitude of the seismic wave 10 generated by these activities will typically be significant enough to be observed at locations remote from the fracture itself. Accordingly, by sensing and recording the seismic activity resulting from hydraulic fracture extension at various depths in one or more positions with respect to the fracture extension, this seismic activity can be used to determine the position of the micro-earthquake and, hence, the geometry of 15 the fracture and its location.

In order to have a meaningful quantity of information to determine the location and geometry of a fracture, a substantial number of seismic signals must be continuously recorded from several stations over a period of time. For example, by recording compressional or so-called P waves, as well as shear or so-called S waves, 20 in conjunction with arrival times, an estimate of event locations may be provided using known seismic or earthquake monitoring methodology including a determination of the compressional and shear wave velocities of the formation in question. Moreover, the seismic activity resulting from hydraulic fracture extension must be discerned from "background noise" associated with signals generated by fluid movement through the injection well 15 and within the existing portions of the fracture itself.

Problems associated with the injection of waste materials into a subterranean formation arise if the propagation of the fracture cannot be monitored closely as this event occurs. In other words, if seismic activity is recorded and analyzed at a later 30 time, the fracture may have extended out of the predetermined boundaries prescribed for the injection process. Accordingly, it is important to be able to closely monitor fracture extension or propagation with minimal time delay so that action can be taken

- 11 -

to cease or reduce fluid injection, for example, if fracture extension is indicated to be in a direction which might result in uncontrolled flow of the injection material into an unwanted zone. It is to this end, in particular, that the present invention is directed to provide real-time monitoring of fracture propagation which includes the treatment 5 of a significant number of signals received from the geophone arrays 51, 52 described and illustrated herein.

Data Processing System

Referring also to Figure 4, signal carrying conductors 62 and 64 from each of the geophone arrays 51 and 52 extend from the respective wellheads 46 to the data processing system 12. Figure 4 illustrates components of the system 12 sufficient to understand the present invention when read in conjunction with the rest of the specification, it being understood that a description of many conventional aspects of the system 12 are omitted for clarity. It is understood, for example, that the system 12 includes suitable processors and memory to implement the functions and store the 10 various computer programs and data subsequently described.

The data processing system 12 includes a suitable connector panel and channel selector 66 for connecting the individual conductor wires of the cabled conductors 62 and 64 to a data recording computer 68 which includes an analog to digital converter 70 and a central processing unit (CPU) 72. The channel selector 66 may be configured to permit transmission of analog signals from selected ones of the 20 geophone sensors 56 of each geophone pod to the converter 70. The analog signals directed to the converter 70 are irregular wave signals having a variable amplitude as a function of time. The converter 70 is adapted to continuously acquire signals from the geophone arrays 51 and 52, convert these signals to digital format and transmit the 25 signals to the CPU 72 for further treatment. The CPU 72 is operable to be in communication with a suitable recording tape disposed in a storage device on tape recorder 74 for receiving the continuously converted and recorded data representing the seismic event signals. The tape recorder 74 may be of a type manufactured by Metrum Information Storage of Denver, CO as their Model RSP-2150, or Parity 30 Systems, Inc. of Los Gatos, CA as their Model Exabyte 8500. The CPU 72 is provided with suitable input/output driver programs and data storage (e.g., Exabyte and Metrum) to transmit the data to the tape recorders 74.

- 12 -

Alternatively, the continuously recorded data representing the geophone signals may be transmitted via the buffer 73 and the network 79 having a selected input/output driver links (e.g., Ethernet or FDDI) for transfer to a second computer 78. The computer 78 includes a ninety six megabyte random access memory 80 operable to receive data from the computer 68 via the network 79 (i.e., via the Ethernet or FDDP data link). The network 79 input/output driver programs may reside on the CPU 72 for transmitting data to the memory 80.

The computer 78 includes a suitable disk type data storage device 84 and processor capacity for storing and operating a graphical display computer program 86 (designated as FracView), a seismic display and quality control program 85 designated Scope, an event detector program 88 designated Detect and a contingency program 90. It is understood that data from the contingency program 90 may be stored in a memory (not shown) via a network or a tape storage device 91, e.g., Exabyte. A second tape recorder 92 is also operable to receive suitably acquired and organized data segments from the memory 80 as will be described in further detail herein.

The Detect program 88 is operable to identify seismic events of a particular characteristic and transfer the signal data from the selected event to the storage disk 84. A third computer or central processing unit 100 (possibly multitasked with the computer 78) is also be provided with the system 12 and has residing thereon certain programs 14, 104, 106, 108 (described subsequently in detail) for further selecting signals representing seismic events of a particular characteristic and for calculating the location of the selected event. Moreover, the resulting analysis of selected data carried out by the programs 14, 104-108 may be stored on a suitable device such as the disk 84 for use in the FracView display program 86. Certain engineering data 111 may also be transferred to the program 86 such as the rate of pumping of fluid into the injection well and the pressure of the fluid in the vicinity of the perforations 32. The computers or central processing units 68, 78 and 100 may, respectively, be commercially acquired from Oyo Limited of Houston, Texas, as their Model DAS1, Silicon Graphics, Inc., Sunnyvale, CA, as their Model Indigo 2, and Sun Microsystems, Inc. of Sunnyvale, CA as their Model SUN 2. Other possible models include Hewlett Packard Models V743 and HP-E1432A analog to digital converters. A suitable video monitor or display device 112 is also provided and operably

- 13 -

connected to the computer 78 for displaying the output of the programs 85, 86, 14 (Scope, FracView and FasTrak). The programs 14, 104-108, 85, 86, 88 are described in further detail with reference to Figures 10 et seq.

Data Acquisition and Storage

5 Referring now to Figure 5, there is illustrated a functional block diagram of the major steps in acquiring and operating on the data transmitted from the monitor wells 16 and 18. The computer or central processing unit 68 is operable to continuously acquire data transmitted by the multiconductor cables 62 and 64 and to prepare the data for transfer to the shared memory 80 and to a backup receiver in the form of the
10 tape on the recorder 74. This process may be carried out by a continuous acquisition program, generally designated by the numeral 120. This program 120 may reside on the CPU 72. The computer 78 is also operable to read the data acquired by the CPU 72 in segments of predetermined duration. For example, when sampling signals from 100 channels at 2000 samples per second data segments of ten seconds duration are
15 obtained. A unique identifier is added to each data segment and the data segment is then transferred to the tape recorder 92 or to the computer 78 for placement in the shared memory 80. The shared memory 80 is operable to read the data storage tape of recorder 74 or to read the data segments directly. Suitable operating programs 122 and 124 may reside on the computer 78 for reading the data from the computer 68 or
20 from the storage tape on recorder 74, respectively. A suitable program 126 may also reside on the computer 78 for transferring data from the shared memory 80 to the archive tapes 92. The quality control program 85 (Scope), the event detecting program 88 (Detect) and the seismic event location program 14 (FasTrak) are utilized
25 to store data on the disk 84 for processing utilizing the display program 86 (FracView) as discussed further below. Inputs to the program 14 may also include the engineering data 111 and field parameters 113.

Referring now to Figure 6, there is illustrated a functional diagram showing the primary steps in acquiring data from the geophone arrays 51 and 52 and preparing the data for transfer to the tape on recorder 74 or to the computer 78 for further treatment.
30 The converter 70 may be operated to receive analog data signals from the cables 62 and 64 at a selected sample rate, from a predetermined number of channels or separate geophone sensors, according to certain acquisition parameters and at a predetermined

- 14 -

signal length, as indicated by input block 71. For example, as many as 100 separate signals may be received by the converter 70 and converted to digital format at a rate up to 2000 samples per second, 2 bytes per word and data segments of ten seconds duration. The digital data, for example, may be transferred to the buffer 73, which
5 has two buffer devices 73a and 73b, at 0.4 megabytes per second. Data is switched from one buffer device 73a, 73b to the other if one device is already occupied by data, as indicated by decision block 75. Data is transferred from the buffer 73 faster than the data segment length. For example, a ten second segment of data may be called from the buffer 73 and have an identifying header 77a or 77b placed thereon before
10 transfer to either the tape on recorder 74 or to the computer 78 for storage in the shared memory 80. Transfer of data to either the tape recorder 74 or to the computer 78 is preselected as indicated by device selection block 81, and the data transfer is controlled by a driver program 79 associated with the selected one of the recorder 74 or a selected data transfer network 79 connected to the computer 78.

15 Referring to Figure 7 (and Figure 4), the steps of reading the data generated by the recording computer 68 and the transferring of the data to the shared memory 80 are illustrated. A program (not shown) resides on the computer 78 which is capable of accepting data from the buffer 73 by way of either of the FDDI or Ethernet networks. The sampling rate, word size, number of channels and record length may
20 be further selected and transferred to the acquisition program 80 as indicated by the input parameters block 700. The data is stored in the shared memory 80 in sequential plural segments, a total of eleven, for example, during reading of the data over either of the networks FDDI or Ethernet. If in step 702 a network error is detected, a message 704 may be transferred to the display 112. If there is no error in step 702,
25 data are transferred from the shared memory 80 to an archival tape 92 for storage and may be called for analysis by the programs 85, 88 (Scope or Detect) or any other routines 706 which are capable of being carried out by the computer 78. Data transferred from the shared memory 80 to the archival tape 92 is controlled by the steps illustrated in Figure 7 and by the Write Tape program 93. If no tape error exists
30 and no preexisting temporary disk files exist as indicated in step 708, data are transferred to the tape 92. If in step 708 a tape error is sensed, an operator prompting signal is provided and all data are temporarily stored on the storage disk 84 until the

- 15 -

error is cleared. If in step 708 there is no error, in step 710 a determination is made if preexisting temporary disk files already exist. If not the data is written to tape 92 as shown in step 711. If in step 710 temporary disk files exist, in step 712 the new data are held on the disk and in step 714 written to tape before being transferred to 5 the tape 92. In this way the disk is used as a temporary holding site while tape errors or problems are resolved by the operator, ensuring no loss of data.

In Figure 8, it is illustrated that the computer 78 is also operable to call one or the other of the tape recorders 92 to read the data thereon into the shared memory 80, as shown in step 800. A particular segment of data may be called from the 10 recorders 92 by stepping either forward or back a selected number of segments, as indicated by the block 802 describing functions of the Read Tape program 124 (see also Figure 5).

Display and Quality Control Program (Scope)

Referring to Figure 9, the major steps and Run-Time Options 900 available 15 are described for displaying data from each of the geophone signals selected. Figure 9 describes certain features of the graphical display and quality control program 85 (i.e., Scope). The program 85 is operable to display data segments from the shared memory 80 or from the tape recorder 92, save subsets of the data segments for redisplay and to perform certain operations on the displayed data to enhance its 20 quality, ie., readability.

For example, Figures 10, 11 and 18 illustrate typical graphical displays of the selected data representing signals from selected geophones and displayed by the Scope program 85. Figure 10 shows a display 1000 of signals from selected geophones at selected positions 1-8 in the arrays 51 or 52 versus time. The geophone providing 25 a signal of significant magnitude at the earliest time from the onset of the measurement period is indicative of the position of an event which typically represents the extension of the fracture 36. For example, if geophone position number 4 in Figure 10, at a predetermined position in the array 51 or 52, receives a signal indicating a micro-earthquake before any of the other geophones in the array, this 30 could be correlated with the height of the fracture extension event. Since the position of each of the geophones in the arrays 51 and 52 is known, the geophone receiving

- 16 -

a particular seismic signal earlier than any other geophone would indicate the approximate depth of the event, such as a fracture propagation event.

Accordingly, data may be processed by the steps of Figure 5 and displayed by the Scope program 85 very rapidly with no further analysis to provide real time display of the location (depth) of the outermost edge of a fracture. In this way also, the geophone arrays 51 and 52 are used to sense not only the vertical growth of the fracture but also its lateral or radial growth from the injection well. In regard to the latter determination, since the location of the geophone arrays 51 and 52 is known, and the acoustic velocity of both compressional wave propagation and shear wave propagation can be determined for a particular formation, the position of the fracture growth event from the injection well can also be determined. Figure 1 illustrates how geophones 50b and 50c in the respective monitor wells 16 and 18 sense the micro-earthquake associated with the extension of the fracture 36 at the point 36a before any of the other geophones in the arrays 51 and 52 receive the seismic signal.

Figure 11 illustrates another display 1100 that may be obtained with the transmission and manipulation of the data obtained from the shared memory 80 and depicted on the monitor or display 112 by the program 85. The display of Figure 11 indicates the signals received by the geophones of a particular pod 55 where the geophones or channels are identified by numerals 1, 2 and 3. The irregular wave-type signal illustrated on geophone 2 is of significantly greater amplitude than that received on geophones numbers 1 and 3 from the same event. Knowing the orientation of geophone number 2 with respect to the injection well 15 may be useful in indicating the direction and distance to the event, for example, relative to the location of the geophone location of corresponding traces 1, 2, 3. The display of Figure 11 is also a display of signal amplitude versus time with the time scale indicated covering approximately 0.50 seconds.

Data operated on by the computer 78 using the Scope program 85 may be displayed in real time as acquired by the memory or retrieved from a tape on the recorder 92. In any case, as a data segment is replaced by a succeeding data segment, the signals displayed, such as indicated by the displays of either Figures 10, 11 or 18, will be replaced by the displays of succeeding signals. These signals, while displayed, may have their display modified to amplify both the ordinate and abscissa values, for

- 17 -

example. The signals displayed on the display 112 under the operation of Scope program 85 may be saved in any subset desired, the display may be reset, and the signal displayed may be maintained on the display 112 by an interrupt—"Pause" function of the Scope program 85. Still further, a mouse selectable zoom window 5 may be provided to capture and amplify a portion of the data as displayed in Figure 11, for example. Referring to Figure 11, there is illustrated a window 85a for part of the signal trace 85b wherein the portion of the signal trace within the window 85a may be displayed by itself and subjected to the features of the Scope program 85, that is the amplification of the ordinate and abscissa. Still further, the Scope program 85 10 is operable to automatically adjust the time annotation indicated in Figure 11, for example, provide for labelling individual traces and for highlighting the channels which have received a signal or compressed display signals for a particular data segment.

Event Detector Program (Detect)

15 Figure 12 illustrates some of the features of a micro-earthquake or seismic event detection method utilized in the present invention. The routine carried out by the event detector (i.e., Detect) program 88 is based on algorithms described in a treatise entitled "ASP: An Automated Seismic Processor for Micro-Earthquake Networks", McEvilly and Majer, The Bulletin of the Seismological Society of America, Volume 72, No. 1, pp. 303-325, February, 1982. The Detect program 88 20 is operable, for selected channels or signals to identify valid events based on the time and amplitude of the signals received by the geophone sensors of each pod and each array. The parameters, which are selectable to "screen out" invalid events and to save so-called valid events, are identified in Figure 12 and are further explained in the 25 above reference. Each memory segment may be analyzed as to how many, if any, valid events are sensed and those valid events which are identified are then given a unique identifying header and forwarded to a storage medium such as the disk 84. As indicated in Figure 2, the Detect program 88 may also receive data from a source other than the shared memory 80.

30 Figure 13 depicts an alternative event location program (tPick) that utilizes an error minimizing method of determining the position of an event based on seismic

- 18 -

arrival times at the monitor wells 16 and 18. Still further, the seismic event may be located using an algorithm developed by the U.S. Geological Survey.

Figure 14 shows one method of displaying the located events using one or more of the location methods described above and in detail below. The display 112 shows, in Figure 14, the injection well 15, the monitor wells 16 and 18 and the upper boundary layer 24a defining the zone 24. Event locations identified by the Detect or Scope programs 88, 85 are located and displayed at positions 113, which may take the form of small ellipsoids using the calculation methods described. The event location program 14 (FasTrak) is operable to select the number of signals identified by the Detect or Scope programs 88, 85 for treatment by the event location calculation method selected.

The display program 86 (FracView) is operable to provide the three-dimensional display indicated in Figure 14. Well trajectories, the earth's surface and downhole geophone locations, as well as the located seismic events indicated by the numerals 113 may be displayed in a three-dimensional display that can be zoomed, translated or rotated in any direction and with or without directional illumination. The seismic events displayed at 113 have a size scaled to the uncertainty of location, that is small ellipsoids indicating greater confidence in the hypo central location. The display is particularly effective in communicating the complicated geometry of fractures extending from a disposal or injection well to persons unfamiliar with data related to seismic events.

Event Location Program (FasTrak)

Figures 15-23 illustrate the features of the seismic event location (i.e., FasTrak) program 14. The program 14 is utilized to determine the location of seismic events corresponding to an extension of a fracture within an earth formation zone 22 of interest (Figure 1). The program 14 significantly reduces the time required for locating seismic events, particularly smaller events with low signal-to-noise ratio using less-skilled staff. As will be described, the program 14 eliminates the necessity to manually pick individual phase arrivals, resulting in greatly reduced analysis time. The program 14 is a refinement of the program tPick (not shown) previously described in the parent of the present specification.

- 19 -

Figure 15 is a flowchart of the steps followed in the program 14 flow. Figures 16–23 illustrate the graphical user interface of the program 14 as presented on the display 112. It is understood that the program 14 is stored and executed on the processing unit 78 but may alternatively be stored and executed on any other computer. Suitable programming instructions (not shown) control the operation of the program 14 as described herein. Since the instructions used to implement the functions of the program 14 may be understood and written by one skilled in the art in possession of the present disclosure, they are not described in further detail herein.

As shown in Figures 15 and 16, execution the program 14 begins in step 1500 by the display of a data window 1602 in a program screen 1600. The data window 1602 is a display of seismic traces plotted vertically in increasing depth order. The seismic traces are plotted showing signal amplitude (on the vertical axis of each trace) versus time (on the horizontal axis). Each of the traces has a reference number as shown and the order of the traces displayed may be chosen from a lookup table.

The seismic event data corresponding to the displayed data traces originate from the earth formation zone 22 of interest and correspond to an extension of a fracture within the zone. As described previously, data signals are received by the processing system 12 from the sensors 56 (Figures 1 and 3), with the sensors being disposed in a predetermined array within the formation zone 22. The data signals are transmitted from the sensors 56 at a selected sampling rate to the A/D converter 70 within the recording computer 68 to produce corresponding digital data signals (Figure 4). The digital data signals are stored in the recorder 92 and the memory 80. Typically, the data signals are organized in data segments containing a preselected number of data signals for a predetermined time period, e.g., ten seconds.

Step 1500 represents input of the seismic event data to the program 14. Before being input to the program 14, the seismic event data is optionally (and preferably) screened using the Detect program 88, described previously. The data segments are screened (by conditional parameters typical of those described by the Detect program 88) to select only those data segments which have a predetermined amplitude for a predetermined time (thus representing an event of interest). This is done because, as described previously, the system 10 is continuously monitoring the earth formation zone 22, thus producing large volumes of data. The Detect program 88 runs in the

- 20 -

background to automatically track noise levels of the signals such that when a seismic event of interest occurs, i.e., when there is an anomalous event, a recording is made (including a sufficient time window prior to, and after the event or "tail") for storage and review by the program 14. In the recording of data using the Detect program 88, 5 it is understood that since data is being collected from the system 10 in a stream of about 0.4 megabits per second on a high speed data channel (conductors 62, 64 through channel selector 66, Figure 1), it is easy to miss events of interest and much unnecessary data must also be stored. Hence compression of data occurs wherein the Detect program 88 operates as a pattern recognition tool to store only events of 10 interest for review by the program 14. It is understood, however, that all of the data is stored on tape for later interpretation. Note that the Scope program 85 may be used to identify events of interest and the output is stored on the disk 84.

Upon receiving the seismic data from the earth sensors 56 as filtered using the detect program 88, the event location program 14 visually displays the data segments composed of the seismic traces and performs quick and accurate processing, as 15 described in detail below, to determine the location of the seismic event (corresponding to the location of an extension of the fracture) in a minimum time after occurrence of the event.

Still referring to Figures 15 and 16, the data window 1602 plots an illustrative 20 example of data traces plotted as a function of time, the traces corresponding to a seismic event of interest to be located using the program 14. Each active trace includes a first, smaller-amplitude recording of a compressional or so-called P wave followed by a larger-amplitude recording of a shear or so-called S wave. Additional 25 traces of auxiliary data (along the bottom of Figure 16) may be displayed in the data window 1602. In this case a large amplitude signal from a strong motion detector are displayed, the data for which may or may not be used in the event location procedure described below.

In step 1504 the format of the data window 1602 is enhanced by the user to better view the seismic traces using options described in the Scope program 85. A 30 display window 1606 appearing on the screen 1600 to the left of the data window 1602 operates as a control box that presents a selection of program options for changing the format.

- 21 -

The options may be selected by entering computer keyboard commands (using alphanumeric or function keys, as indicated) or by using a pointing device (e.g., a mouse or trackball instruction pointer) to make the selection. The format options include: increasing the spaces between the traces; changing the time scale; 5 increasing/decreasing trace gain; plot zooming; windowing portions of the data display; and saving a window to disk or to a printer. In the display window 1606, representative command options are shown. "Open" is used to present an open display where traces at a common location (x,y,z) are each plotted as separate traces, while "Closed" is used to present a display where traces from a common point 10 location are each plotted on the same trace line but in different colours. Function keys F1-F4 are used to increase or decrease the X and Y scales of the traces shown in the data window 1602. Function key F8 returns the display in the data window 1602 to a default display. F9, F10 increase and decrease, respectively, the gain of the signal amplitudes of the traces. F11, F12 increase and decrease, respectively, the zoom, i.e., 15 the magnification, of the traces in the data window 1602. The colour Khaki is used for clarity to indicate which command options require coincidental use of the shift key to complete the command selection.

In step 1506 a base map showing the positions of the detectors, i.e., the sensors 56, is displayed on the screen 1600 in a map window 1604. The base map is a plan 20 (aerial) view of the locations of the receiver sensors 56 relative to the injection well 15. The map window 1604 may be sized, moved and presented in overlapping window formats as desired by the user and as necessary to suit the workstation environment.

In step 1507 a first estimate of the event depth is made by selecting and 25 highlighting a trace in the data window 1602 (Fig. 17, discussed below). A readout of the depth is then available in the map window 1604.

In step 1508 the seismic event is located using a "map-mode" technique. The map-mode technique uses curve matching to achieve a visual agreement between a 30 curve plotting the arrival times of the traces (P waves or S-waves or both) calculated from a trial location, and the actual recorded data of the seismic traces shown in the data window 1602. The visual agreement is achieved by interactively moving the trial location curve so that the calculated arrival times represented by the curve visually

- 22 -

agree with (i.e., they coincide to a best approximation in the opinion of the user) the displayed arrival times of the recorded seismic traces in the data window 1602.

Referring also to Figures 17 and 18, the steps in performing the event location using the map mode technique of step 1508 are illustrated. A first estimate of the event depth is made by selecting and highlighting a trace in the data window 1602.

In Figure 17 the trace "58 59 60" is highlighted (typically by colour contrast) to identify the trace in the display window 1606 by clicking the mouse pointer over one of the trace annotations, say, for example, "58" whereupon the trace 58 will be highlighted in bright pink.

In this case the compressed (closed) mode display option from the display window 1606 is being used to display three traces (58, 59, 60) at similar ground locations, such as generated from a three-component geophone pod (Figure 3), all being displayed on the same trace axis in three different colours in the data window 1602. The selected trace is preferably (but not necessarily) the trace with the earliest phase (compression wave) arrival time because the depth of this trace is a good first estimate of the source depth of the event. A timing mark 1702 is placed on this trace at a control point as shown to establish a relative time for this event. While in the present instance the timing mark 1702 and its corresponding control point are selected for a compressional wave arrival time, the selection may be either for the compressional or the shear wave arrival time (the left mouse button being used for selecting the P wave, the right mouse button being used for selecting the S wave).

Next, the cursor is moved to the base map window 1604 and a trial location 1802 is selected and plotted by the user for the seismic event as a red dot (Figure 18). The numerical representation of the trial location 1802 is printed in a lower portion of the base map window 1604. With the depth (Z) established by trace selection using the timing mark 1702 control point, and the X, Y position of the trial location 1802 provided in the base window 1604, it is possible to calculate arrival times at all other geophones, i.e., for all other traces. This is done by the program 14 and a calculated arrival time curve 1804 is drawn from the originally selected trace (the so-called "seeded" trace) to all other geophone locations, i.e., to all other traces in the data window 1602.

- 23 -

As seen in Figure 18, the calculated arrival time curve 1804 generated from the selected trial location 1802 and the timing mark 1702 control point does not coincide exactly with the recorded, i.e., observed, compressional and shear wave arrivals for the seismic traces displayed in the data window 1602. Accordingly, the user interactively repositions (using the mouse in a "click and drag" fashion, for example) the trial location 1802 in the map window 1604. The X-Y direction of the trial location 1802 is repositioned with the mouse and the depth (Z direction) of the trial location is repositioned with the up and down arrow keys, for example. The display of the calculated arrival time curve 1804 in the window 1602 is modified in real time during the interactive repositioning of the trial location 1802 such that the curve 1804 is moved as the trial location is moved. Thus the user can interactively reposition the curve 1804 by moving the trial location 1802, so that the curve visually coincides with the observed compressional and shear arrival times of the traces. Even greater accuracy is achieved by changing the data window 1602 and the base map window 1604 scales (e.g., by zooming in).

Once an acceptable match between calculated and observed data is achieved by coincidence of the curve 1804 with the observed arrival times of the traces in the window 1602, the accepted location 1802 with its calculated arrival times at each data channel represented by the curve 1804 are then stored as a solution in a database as indicated in step 1514. This assumes that no greater accuracy in the event location solution is required as indicated in step 1512. The stored solution may then be displayed in three-dimension using the FracView visualization program (Figure 14) or otherwise processed. The location is judged for its acceptability and origin. If it is attributable to noises generated by normal oil field operations the solution is discounted. If not, the solution is assumed to be created by fracturing operations. A decision is made whether the fracture is growing as expected in an acceptable manner; if not, a decision is made to cease fracture generation.

The process of event location using the map mode technique of step 1508 by selecting traces and moving the trial location 1802 to fit the curve 1804 to the observed arrival times of the traces (hereinafter referred to as the "map location process") is extremely rapid and can be accomplished with reasonable accuracy (e.g., within less than fifty feet) with minimal training of the operator.

- 24 -

Referring to Figures 15 and 19, further refinement in the location of the event is achieved with the program 14. In step 1510 a determination is made that greater accuracy in event location is required by the user than can be achieved with the map location process just described. In some cases a more accurate location of the seismic 5 event can be obtained by modifying the shear and compressional arrival times at individual recording (trace) locations, because some sensor locations have varying delay times due to local conditions such as cement thickness, coupling or the like. In addition, due to changes in the rock formation due to the presence of the fracture, more complicated or changed velocity may be required. These can be introduced here.

10 To compensate for these anomalies, in step 1512 the program 14 executes a pick mode technique to refine the location of the event by picking and adjusting the calculated arrival times of individual traces determined from the curve 1804 in the previously described map location process. Once the arrival times of individual traces are adjusted, a functional analysis such as a least-squares fit analysis is performed on 15 the arrival time data to produce a more accurate event location solution (i.e., a solution that better matches the data). Other well-known event location algorithms (other than a least-squares fit analysis) may likewise be used on the adjusted arrival time data to determine the event location, as will be recognized by those skilled in the art.

As shown in Figure 19, the pick mode is initiated by entering an instruction 20 in the Pick Locate instruction box 1902. The calculated arrival times, determined from the map location process and represented by the moved curve 1804, are converted to discrete picked timing marks 1904 for each of the traces. The timing marks 1904 (representing the previously calculated arrival times), or selected ones of them, are then manually moved by the user to locations that more accurately match 25 the observed arrival time data.

Once the moved timing marks 1904 are in the locations desired by the user, an instruction is entered by the user to use the arrival times thus selected for each trace (by the moved timing marks 1904 and possibly others left unchanged) to locate the seismic event position and occurrence time. More specifically, an instruction in 30 the Pick Locate box 1902 is entered to accept the picks, wherupon the program 14 then performs a functional analysis (such as a least squares fit analysis) to determine

- 25 -

the new and refined event location based upon the adjustments to the arrival times of the traces. The refined event location is shown as described below with respect to Figure 20 and is also displayed in the map window 1604 as a spot of white colour.

As illustrated in Figure 20, once the functional analysis (i.e., the inversion) is performed to fit the data to the newly picked arrival times, the data window 1602 displays the picked timing marks 1904 (in green, for example) and also displays newly calculated arrival timing marks 2002 (in black bold dashes, for example) corresponding the least squares fit (or other functional analysis) performed on the trace data. The picked timing marks 1904 and the newly calculated arrival time marks 2002 are presented in differing colours on each trace for comparison purposes. The user may then make a judgment on the acceptability of the agreement between the newly calculated arrival times (marks 2002) and the observed and picked arrival times (marks 1904). Frequently, minor adjustments to the picked arrival timing marks 1904 are necessary, and the process is repeated accordingly, until some acceptance criteria is passed. The criteria is, for example, when the root-mean-square (RMS) of the residual of the mismatch at each trace is below a set value (such as 6 ms or 50 feet).

As illustrated in Figure 21, a tabulation of the statistical analysis of the agreement between the picked and newly calculated arrival times may be generated. It may be printed or displayed in a window on the screen 1600 in real time during the inversion process and may be stored for further evaluation. The Figure 21 table, indicated by the reference numeral 2102, lists the P-Arrival, S-Arrival and P and S Computed for each Station/Channel (P/S). The Station/Channel indicates the station (i.e., the physical ground position, e.g., 1001), the receiver (the receiver upon which trace is recorded, i.e., rid=1, and the channel (or trace) number, i.e., tid=1). The P-Arrival represents the P wave (compressional) wave arrival time (e.g., 0.253), followed by the difference (in parenthesis, e.g., -0.882) between the newly calculated P wave arrival time (as determined by the functional analysis, e.g., the least squares analysis represented by the black timing marks 2002) and the picked P wave arrival time (represented by the picked and moved timing mark 1904). The S-Arrival represents the S wave (shear) wave arrival time (e.g., 0.352), followed by the difference (in parenthesis, e.g., -2.150) between the newly calculated S wave arrival time (as determined by the functional analysis, e.g., the least squares analysis represented by

- 26 -

the black timing marks 2002) and the picked S wave arrival time (represented by the picked and moved timing mark 1904). The P/S Computed column represents the newly calculated arrival times (P wave and S wave) as calculated by the functional analysis or the event location determined by the inversion, as represented by the 5 calculated timing marks 2002. At the bottom of the table 2102 is an indication of the quality of the agreement between the picked and newly calculated arrival times, which in the present case is a "5," indicating poor quality (i.e., the differences between newly calculated and picked arrival times are large). The process can then be repeated of picking and performing the functional analysis until a good agreement is achieved.

10 Various statistical analyses may be displayed here after a solution of acceptable quality ($Q=1$) is determined. These include RMS agreement calculations and ellipsoids of uncertainty for each event.

15 The result is an improved location of the seismic event using more detailed analysis of the arrival times, a possibly more sophisticated model of the velocity, and a more quantified analysis of the quality of the solution determined.

If there is no ambiguity in the event location (discussed further below), as determined in step 1516, the event location solution as finally determined is stored in step 1514 in a database for further analysis.

20 Figure 22 illustrates the performance of a polarization (hodogram) analysis on the arrival time data. In some receiver (geophone sensor) geometries there exists ambiguity in the calculated event location based upon arrival time alone, because equally acceptable event locations may be determined using the foregoing methods.

As shown in step 1518 (Figure 15), a polarization analysis is used to remove the ambiguity in the location of the event. First, data collected to determine the 25 velocity of the formation medium in the zone 22 is used to determine the orientation of the geophone sensors 56. The sensors 56 are typically three orthogonal sensors mounted close together in a pod 50. The orientation of each sensor 56 is stored in a database along with the location of each sensor and used as an input parameter file for the program 14. Optionally, data for certain traces may be modified wherein the 30 arrival time signals for the three sensor components are mathematically rotated into a principal coordinate system, usually north, east and vertical depth. Stated another

- 27 -

way, a mathematical vector multiplication is performed on the sensor signal data to indicate what would be the equivalent arrival time signal from each sensor component if the sensor component was pointed in the directions of the principal coordinate system. This is done for consistency of display purposes between the different sensor pods using a known calibration position (e.g., such as from a point of an explosion).

Referring to the data window 1602 (Figure 22), a trace (e.g., 38, 39, 40) is selected and highlighted. A timing mark is indicated for the trace. Next, a time window is defined around the selected timing mark, the size and shape (symmetric, asymmetric) being retrieved from a parameter file.

10 The program 14 then computes the polarization, i.e., the direction of arrival for each of the arrival time samples within the time window 2204. It is understood that different arrival time samples will be received from each of the different directional sensor components (traces 38, 39, 40) and each such trace of arrival time samples will be highlighted in a different colour.

15 Next, vectors representing the directions of the arrival time samples are plotted in the map window 1602 as indicated by vectors 2202. The direction of the vectors 2202 is determined using the arrival time sample and the orientation data stored in the database indicating the direction that the sensor is pointed in. Each of the vectors 2202 represent what orientation the seismic source came from, as indicated by the
20 directional information of the geophone sensors and the amount of energy (amplitude) in each of the traces. The vectors 2202 are thereby drawn that indicates the direction of the arrival time signal based on the amplitude of the sample and the direction (or orientation) of the geophone sensor. The length of each vector 2202 is drawn proportional to the amplitude of the arrival amplitudes at each time sample. If, for
25 example, there was a purely polarized arrival all the orientations derived from samples within the data window would point in the same direction.

The direction and length of the vectors 2202 thus represent the motion of the ground at the geophone. The motion is produced by the passing seismic wave initiated by the rupture event. The particle motion can be visualized on the map
30 window by plotting the vectors for each sample of the recorded signals from the geophone. Data from all three components at a single location are necessary to

- 28 -

calculate this information and makes use of the geophone orientation data stored in the input files.

The number of time samples, and hence vectors 2202, depends on the size of the window 2204 and typically includes about 5-10 time samples. Thus the vectors 5 2202 are lines representing a direction defined by the amplitude of the arrival time signal in each of the directions defined by the coordinate system, the length of such line being proportional to the amplitudes of the arrival time signals.

Once the polarization direction vectors 2202 are drawn, removal of ambiguity in the event location solution is accomplished by comparison of the vector 2202 with 10 the trial location 1802 (Figure 18). The trial location 1802 is able to be then moved along a path defined by the lines, such that ambiguity in the event location is removed. When the trial location 1802 is moved to be on the polarization vector 2204, the event location is considered to be accurately determined with the least ambiguity.

15 As the trial location is moved to be on the vector 2202 the curve 1804 changes and an optimal solution is achieved when the calculated and observed arrival times coincide. Several traces are usually examined for consistency in polarization.

Referring again to Figure 15, after performance of the polarization analysis (unless such is not needed in step 1516), the event location solution as finally 20 determined is stored in step 1514 in a database for further analysis. In step 1520, the event location solution is passed to the Display program (FracView) 86 (Figure 14), for viewing in three-dimension to determine if a problem exists or not. For example, seeing the event location solution in three-dimensional space (Figure 14) enables the user to determine, e.g., if the event (i.e., a fracture) is above the control horizon 24a 25 or near a well or if some other condition exists that would result in an environmental hazard. In step 1522 a decision by the user based on the review is made and if the three-dimensional review indicates that corrective action is not required, then for that event the procedure ends and further monitoring of other subsequent events can occur. However, if in step 1522 corrective action is indicated, then in step 1514 the pumps, 30 i.e., the injection system 20, is shut down so that the integrity of the zone 24 is maintained.

- 29 -

Figure 23 illustrates an example of a data window 1602 for traces which have very weak arrival time signals in a high noise background from an actual survey. Using the program 14 on the survey permits extremely weak events to be located that would not otherwise be easily accomplished except by a highly trained engineer.

5 Thus the system 10 and particularly the program 14 offers several advantages. It reduces the time to determine the location from several hours to several minutes without loss of accuracy. The program 14 is user friendly, and minimal training is needed for operators who are only using map location arrival time curve matching, as this procedure requires very little experience in phase identification. The trial event
10 10 location solution obtained from the map location arrival time curve matching technique aids greatly in phase identification when subsequent manual picking is required. Thus the program 14 continues to offer options using operator picked arrival times with greater accuracy at a higher speed than routinely done due to the map location trial solution.

15 Software for the completely automated picking of arrival phases may also be utilized with the program 14. This would further decrease the time needed to derive a map location for a given event under certain signal-to-noise conditions. Further, deriving locations from sensors in a single monitor location is possible. It also has been demonstrated that a single 3-component sensor can provide a unique location
20 20 using P and S arrival times together with a polarization analysis of the type described above. It is understood that it is not possible to locate events using a least square event location code from a single vertical well because of non-uniqueness. Increasing the number of monitor wells required in such an inversion negatively impacts the cost of a project, and therefore polarization analysis, combined with the rapid calculation
25 25 of arrival times, allows for a single monitor well location of events at the least field cost.

Those skilled in the art will recognize from the foregoing description that a unique system and program for seismic event location corresponding to a hydraulic fracture extension or propagation in a predetermined earth formation zone of interest
30 30 may be carried out with the invention as described above. Although a preferred embodiment has been described in some detail, those skilled in the art will also

- 30 -

recognize that various substitutions and modifications may be made without departing from the scope and spirit of the invention.

The preferred embodiment may be implemented as a computer workstation with appropriate software. It will be appreciated that certain functions may be
5 implemented in hardware.

- 31 -

C L A I M S

1. A computer system for determining the location of a seismic event in an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone, the computer having a graphical user interface, the apparatus comprising:

means for displaying a graphical data window of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time;

10 means for displaying a window of a base map of the positions of the one or more sensors within the zone; and

15 means for map-locating the event by displaying in the graphical data window a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected trial location of the event selected in the base map window, including means for repositioning the curve to coincide visually with the observed arrival time signals of the traces and thereby indicate the location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the curve.

2. The apparatus of claim 1, further comprising means for repositioning the curve wherein the curve is graphically moved in correspondence with movement 20 of the trial location in the map window.

3. The apparatus of claim 1 or 2, further comprising means for performing the repositioning with an instruction pointer operated by the user.

4. The apparatus of claim 1, 2 or 3, further including means for pick-locating the event to further refine its location after the map-locating, comprising:

25 means for displaying timing marks at the positions of the curve on the traces;

- 32 -

means for repositioning the timing marks at picked ones of the traces, the timing marks being repositioned to coincide more accurately visually with the observed arrival time signals, and

5 means for performing a functional analysis on the calculated arrival time signals following repositioning of the timing marks to yield a refined location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the timing marks.

5. The apparatus of claim 4, wherein the means for performing a functional analysis is arranged to perform a least-squares statistical analysis.

10 6. The apparatus of claim 4 or 5, further including means for automatically picking the traces for which the timing marks are to be repositioned.

7. The apparatus of any preceding claim, further including means for providing options in formatting of the display of the seismic traces in the graphical data window.

15 8. The apparatus of claim 7, wherein the formatting options include one or more of plot zooming, changing the trace gain, changing the time scale, and changing the spacing between traces.

9. The apparatus of claim 1, wherein the map locating means further comprise:

20 means for selecting a trace in the graphical data window wherein the trace becomes highlighted;

means for selecting an observed arrival time of a trace to provide a timing mark through which an analytically predicted time of the curve passes through, such that all calculated arrival times of the curve are determined relative to the timing 25 mark;

means for selecting a trial location of the seismic event in the map window wherein the selected trial location is highlighted;

- 33 -

means for displaying the coordinates of the location of the event as determined by the curve repositioning; and

means for storing the calculated arrival times and the event location as determined by the curve repositioning.

5 10. The apparatus of claim 4, wherein the pick-locating means further comprise:

means for converting the curve to timing marks representing the portions of the curve corresponding to the calculated arrival time signals; and

means for highlighting a trace for which timing mark repositioning is to occur.

10 11. The apparatus of claim 10, wherein the pick-locating means further comprise:

means for generating a tabulation of the extent of agreement between the repositioned calculated arrival times and the observed arrival times as indicated by the functional analysis performed.

15 12. The apparatus of any preceding claim, further including a polarization analyser to remove ambiguity in the location of the seismic event, the one or more sensors for collecting the event data including differently-oriented sensor components and wherein the orientation of each component is stored with the location of the sensor, the polarization analyser comprising:

20 means for rotating the observed arrival time signals into a directional coordinate system using the stored component orientation information;

means for user-selection of one of the observed arrival time signals for a trace and for providing a timing mark on the trace through which the curve passes through;

25 means for retrieving from a parameter file a defined window around the selected timing mark;

means for drawing a line in the map window from the location of the sensor for each of the observed arrival time signals in the defined window, in a direction defined by the amplitude of the arrival time signal in each of the directions defined

- 34 -

by the coordinate system, the length of the line being proportional to the amplitudes of the arrival time signals;

means for moving the trial location along the path defined by the lines, such that ambiguity in the event location is removed.

5 13. Apparatus for determining the location of a seismic event in an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone, the apparatus being stored on a computer-readable media for operation by a user on a computer having a graphical user interface, the apparatus comprising:

10 means for displaying a graphical data window of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time;

 means for displaying a window of a base map of the positions of the one or more sensors within the zone;

15 means for displaying in the graphical data window a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected one of the observed arrival time signals displayed in the graphical data window and from a user-selected trial location of the event selected in the base map window; and

20 means for user-repositioning of the trial location in the base map window such that the displayed curve moves in correspondence with the repositioning of the trial location, the trial location being repositioned by the user until an acceptable visual coincidence of the curve is reached with the observed arrival time signals of the traces to thereby yield the location of the event.

25 14. The apparatus of claim 13 further including means for refining the location of the event, comprising:

 means for segmenting the curve, each such segment corresponding to one of the traces and representing the calculated arrival time signal for the corresponding trace;

 means for user-repositioning of user-selected ones of the curve segments; and

- 35 -

means for performing a functional analysis on the calculated arrival time signals following user-repositioning to yield a refined location of the event.

15. The apparatus of claim 14 wherein the means for refining the location of the event further comprise:

5 means for displaying a set of new curve segments on the traces in the graphical display window, the new curve segments representing recalculated arrival time signals following performance of the functional analysis;

means for user-repositioning of user-selected ones of the new curve segments, such that a subsequent functional analysis is performed on the calculated arrival time 10 signals following the user-repositioning to yield a further refined location of the event.

16. The apparatus of claim 13, 14 or 15, further including a polarization analyser to remove ambiguity in the location of the seismic event, the one or more sensors for collecting the event data including differently-oriented sensor components and wherein the orientation of each component is stored with the location of the 15 sensor, the polarization analyser comprising:

means for rotating the observed arrival time signals into a directional coordinate system using the stored component orientation information;

means for user-selection of one of the observed arrival time signals for a trace and for providing a timing mark on the trace through which the curve passes through;

20 means for retrieving from a parameter file a defined window around the selected timing mark;

means for drawing a line in the map window from the location of the sensor for each of the observed arrival time signals in the defined window, in a direction defined by the amplitude of the arrival time signal in each of the directions defined 25 by the coordinate system, the length of the line being proportional to the amplitudes of the arrival time signals;

means for moving the trial location along the path defined by the lines, such that ambiguity in the event location is removed.

- 36 -

17. A computer apparatus for determining the location of a seismic event in an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone, the apparatus being stored on a computer-readable media for operation by a user on a computer having a graphical user interface, the apparatus comprising:

means for displaying a graphical data window of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time;

10 means for displaying a window of a base map of the positions of the one or more sensors within the zone;

15 means for generating a map-locating the event by displaying in the graphical data window a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected one of the observed arrival time signals displayed in the graphical data window and from a user-selected trial location of the event selected in the base map window, followed by user-repositioning of the trial location in the base map window such that the displayed curve moves in correspondence with the repositioning of the trial location, the trial location being repositioned by the user until an acceptable visual coincidence of the curve is reached with the observed arrival time signals of the traces to thereby yield the location of the event; and

20 means for pick-locating the event to further refine its location after the map-locating, including displaying timing marks at positions of the curve on the traces, repositioning picked ones of the timing marks to more accurately visually coincide with the observed arrival time signals, and performing a functional analysis on the calculated arrival time signals following repositioning of the timing marks to yield a refined location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the timing marks.

18. A method for determining the location of a seismic event in an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone, the method for performance by a user on a computer having a graphical user interface, the method comprising:

- 37 -

displaying a graphical data window of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time;

5 displaying a window of a base map of the positions of the one or more sensors within the zone; and

map-locating the event by displaying in the graphical data window a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected trial location of the event selected in the base map window, the curve then being repositioned to visually coincide with the observed arrival time signals of
10 the traces and thereby indicate the location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the curve.

19. The method of claim 18 further comprising repositioning the curve wherein the curve is graphically moved in correspondence with movement of the trial location in the map window.

15 20. The method of claim 18 further comprising performing the repositioning with an instruction pointer operated by the user.

21. The method of claim 18 further including pick-locating the event to further refine its location after the map-locating, comprising:

20 repositioning timing marks for traces of the curve corresponding to the calculated arrival time signals at picked ones of the traces, the timing marks being repositioned to more accurately visually coincide with the observed arrival time signals, and

25 performing a functional analysis on the calculated arrival time signals following repositioning of the timing marks to yield a refined location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the timing marks.

22. The method of claim 21 wherein the functional analysis is a least-squares statistical analysis.

- 38 -

23. The method of claim 21 further including automatically picking the traces for which timing marks are to be repositioned.

24. The method of claim 18 further including providing options in formatting of the display of the seismic traces in the graphical data window.

5 25. The method of claim 24 wherein the formatting options include one or more of plot zooming, changing the trace gain, changing the time scale, and changing the spacing between traces.

26. The method of claim 18 wherein the map locating method further comprises:

10 selecting a trace in the graphical data window wherein the trace becomes highlighted;

selecting an observed arrival time of a trace to provide a timing mark through which an analytically predicted time of the curve passes through, such that all calculated arrival times of the curve are determined relative to the timing mark;

15 selecting a trial location of the seismic event in the map window wherein the selected trial location is highlighted;

displaying the coordinates of the location of the event as determined by the curve repositioning; and

20 storing the calculated arrival times and the event location as determined by the curve repositioning.

27. The method of claim 21 wherein the pick-locating method further comprises:

converting the curve to timing marks corresponding to the calculated arrival time signals; and

25 highlighting a trace for which repositioning is to occur.

28. The method of claim 27 wherein the pick-locating method further comprises generating a tabulation of the extent of agreement between the repositioned

- 39 -

calculated arrival times and the observed arrival times as indicated by the functional analysis performed.

29. The method of claim 18 further including a polarization analysis to remove ambiguity in the location of the seismic event, the one or more sensors for collecting the event data including differently-oriented components at the same location and wherein the orientation of each component is stored with the location of the sensor, the polarization analysis comprising:

rotating the observed arrival time signals into a directional coordinate system using the stored component orientation information;

10 user-selection of at least one of the observed arrival time signals for a trace and providing a timing mark on the trace through which the curve passes through;

15 drawing a line in the map window from the location of the sensor for each of the selected observed arrival time signals, in a direction defined by the amplitude of the arrival time signal in each of the directions defined by the coordinate system, the length of the line being proportional to the amplitudes of the arrival time signals; and

moving the trial location along the path defined by the lines, such that ambiguity in the event location is removed.

30. A system for determining the location of an extension of a hydraulic fracture within an earth formation zone of interest comprising:

20 seismic signal sensors placed in an array with respect to the formation zone; means for transmitting signals relating to an event caused by extension of the fracture from the sensors at a predetermined sampling rate to a memory device;

25 means for selectively retrieving the signals from the memory device and determining the location of the event by displaying a graphical data window of the seismic traces corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time; displaying a window of a base map of the positions of the sensors within the zone; and displaying in a graphical data window a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected trial location of the event selected in the base map window, the curve then being repositioned to visually coincide with the observed

- 40 -

arrival time signals of the traces and thereby indicate the location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the curve.

31. A computer program for determining the location of a seismic event in
5 an earth formation zone using seismic traces corresponding to the event collected from one or more sensors in the zone, the program being stored on a computer-readable media for operation by a user on a computer having a graphical user interface, the program comprising:

instructions for displaying a graphical data window of the seismic traces
10 corresponding to the event, the traces representing observed arrival time signals from the sensors plotted with respect to time;

instructions for displaying a window of a base map of the positions of the one or more sensors within the zone; and

instructions for map-locating the event by displaying in the graphical data
15 window a curve plotting calculated arrival time signals for the traces, the curve being developed from a user-selected trial location of the event selected in the base map window, the curve then being repositioned to visually coincide with the observed arrival time signals of the traces and thereby indicate the location of the event based on the changes in the calculated arrival time signals caused by the repositioning of the
20 curve.

1 / 17

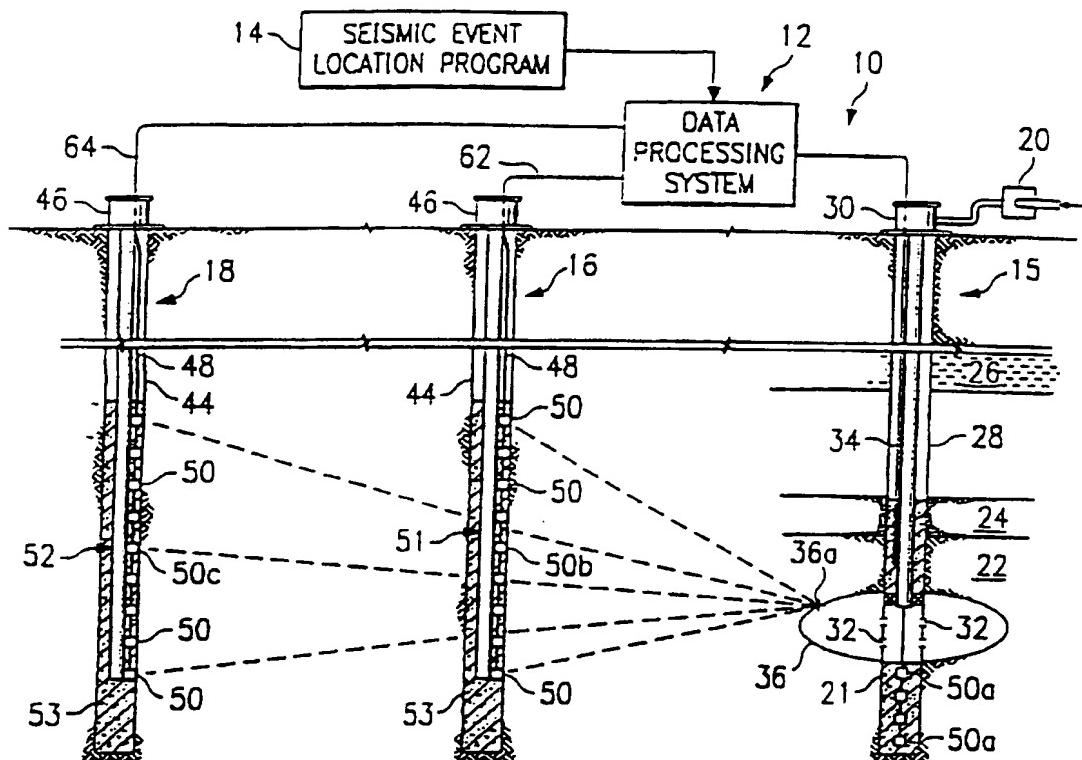


Fig. 1

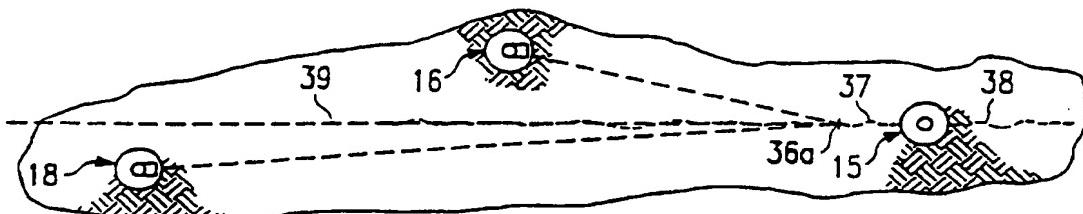


Fig. 2

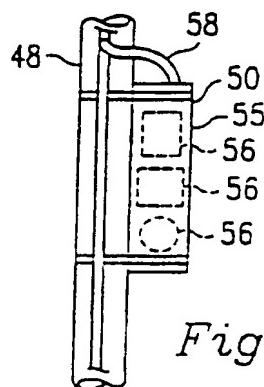
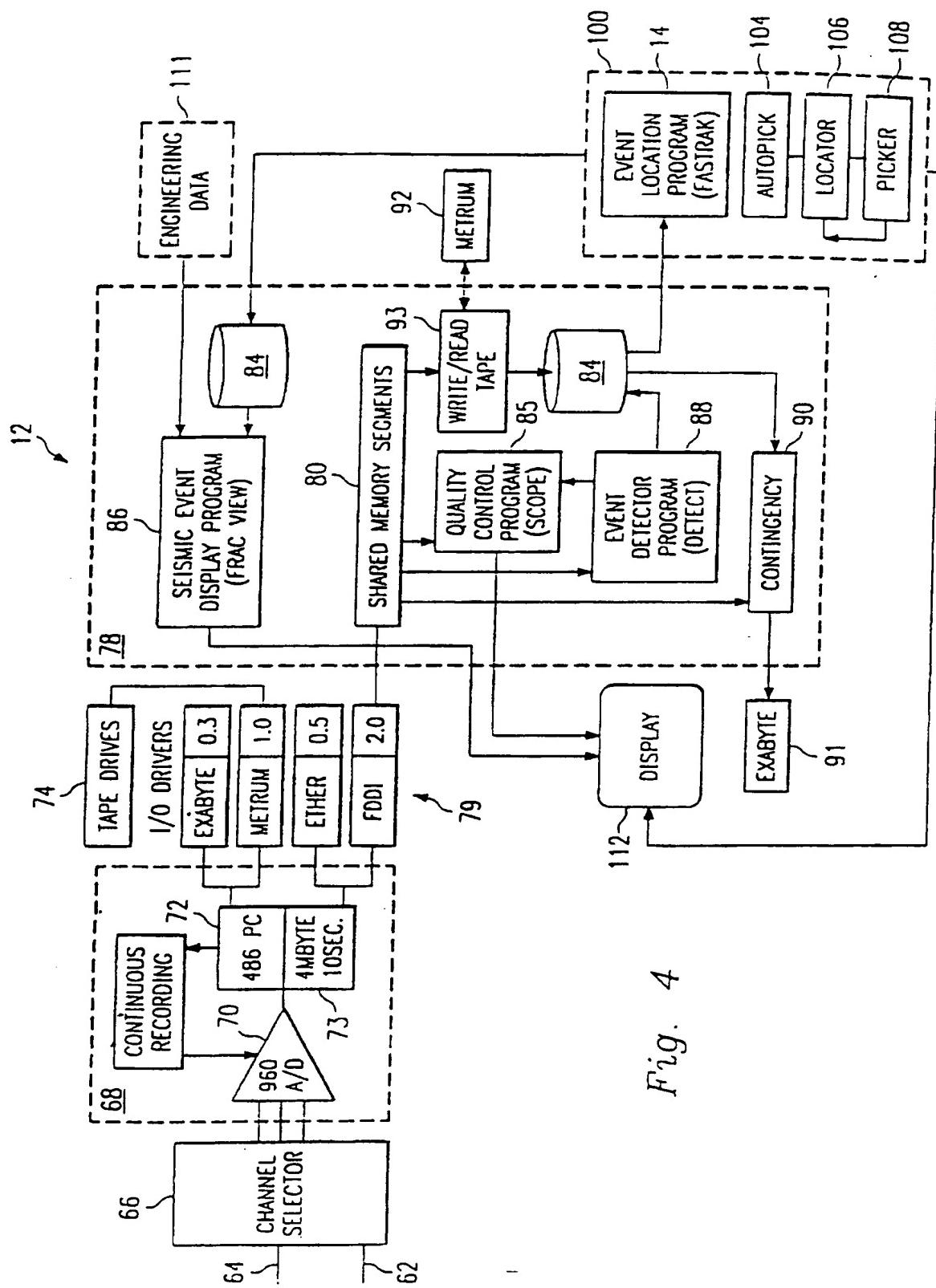


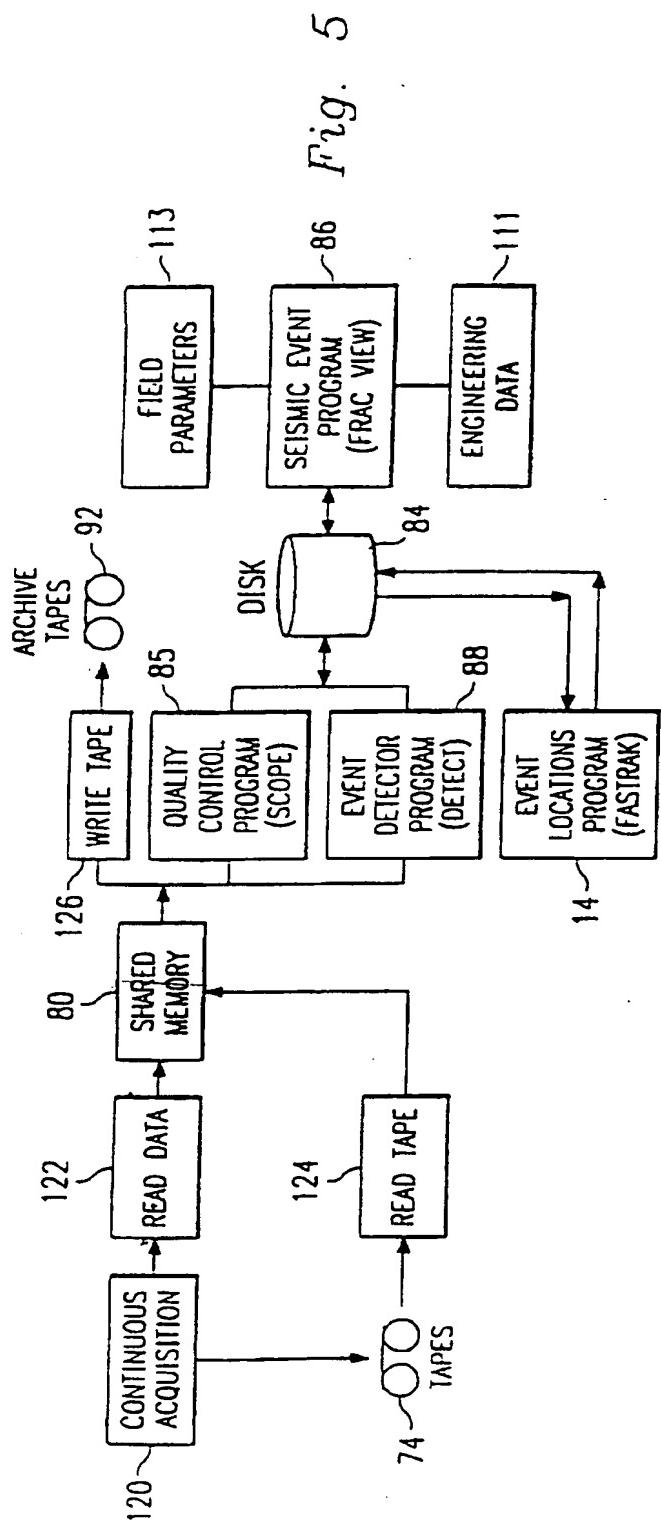
Fig. 3

SUBSTITUTE SHEET (RULE 26)

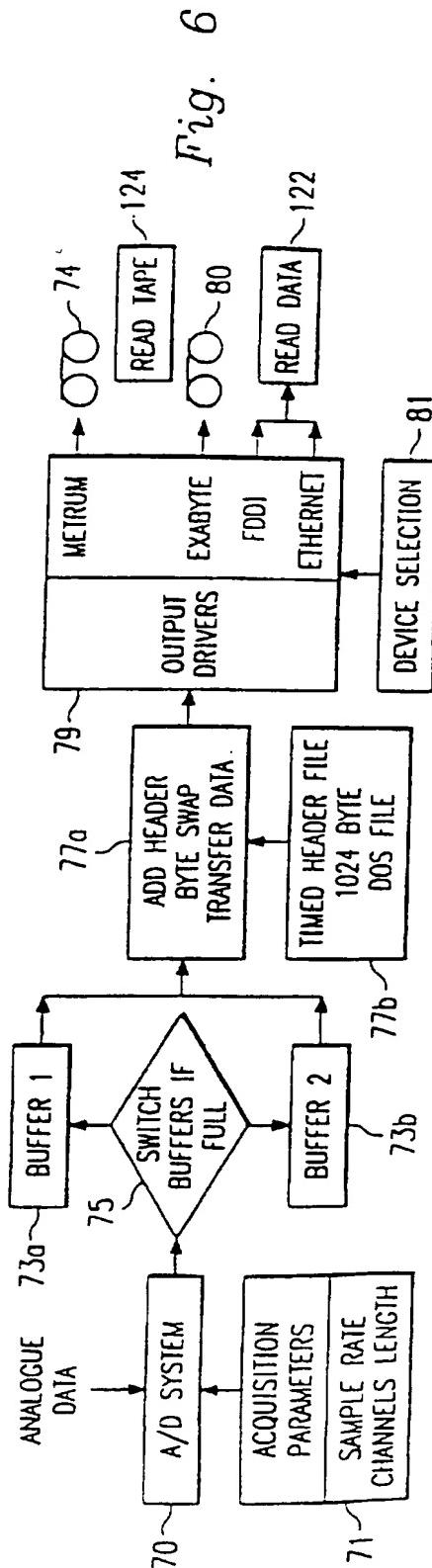
BEST AVAILABLE COPY

2/17.





SUBSTITUTE SHEET (RULE 26)



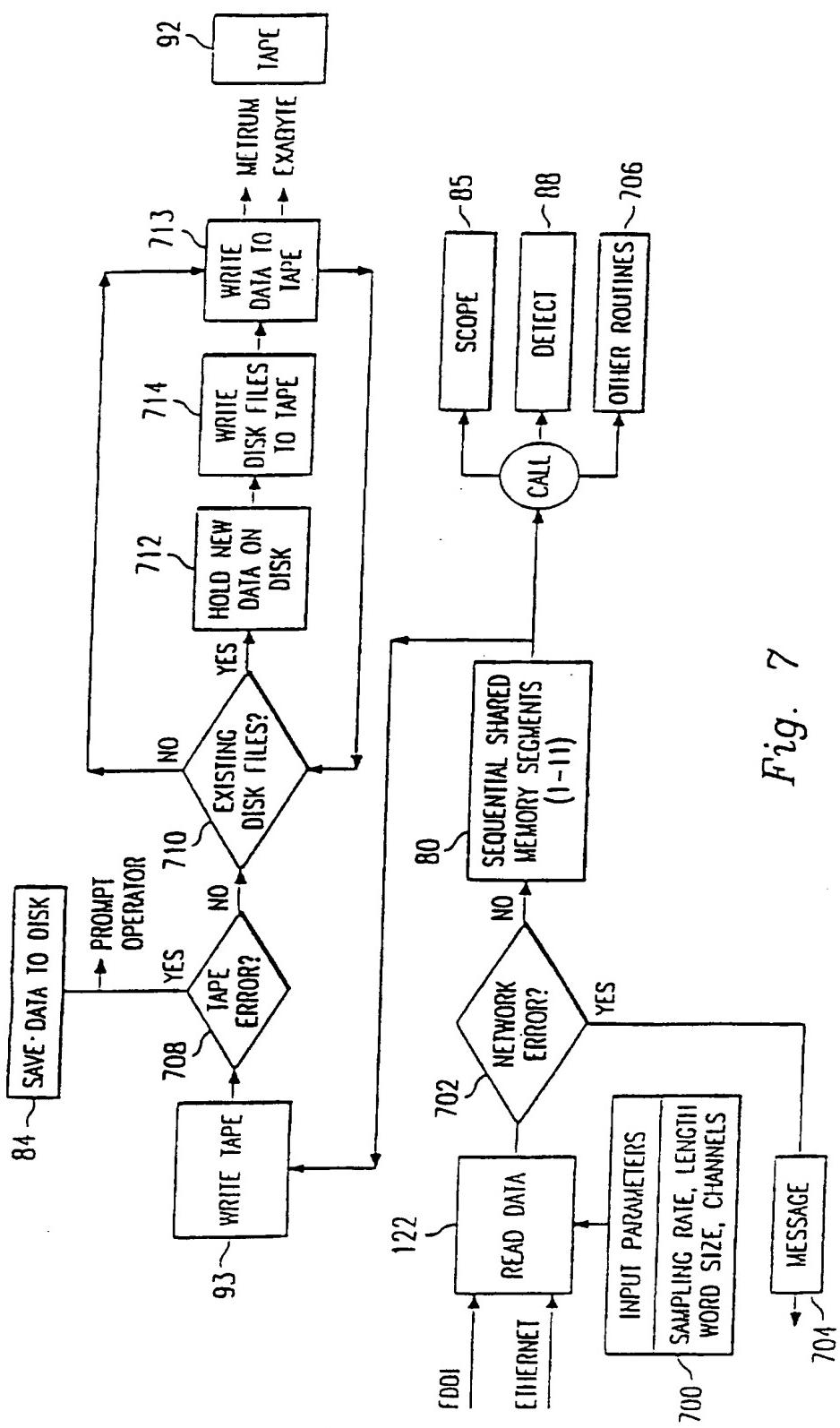


Fig. 7

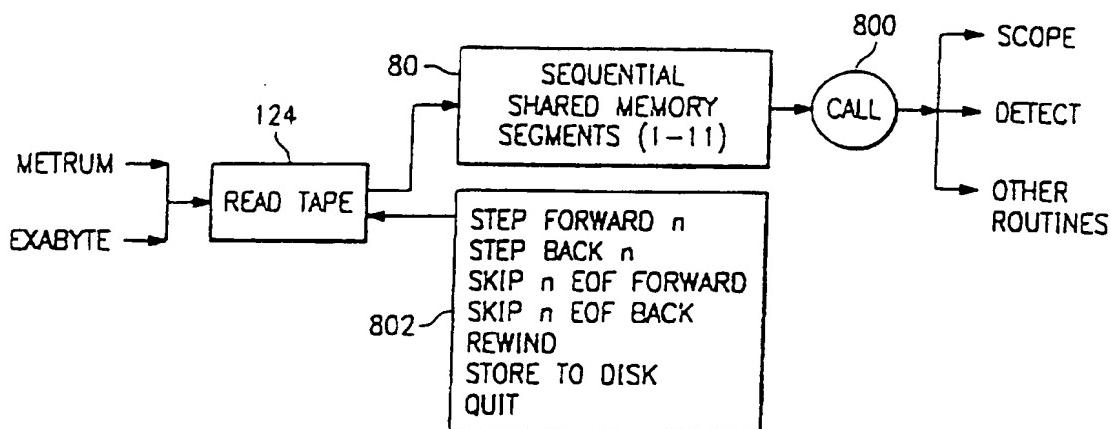


Fig. 8

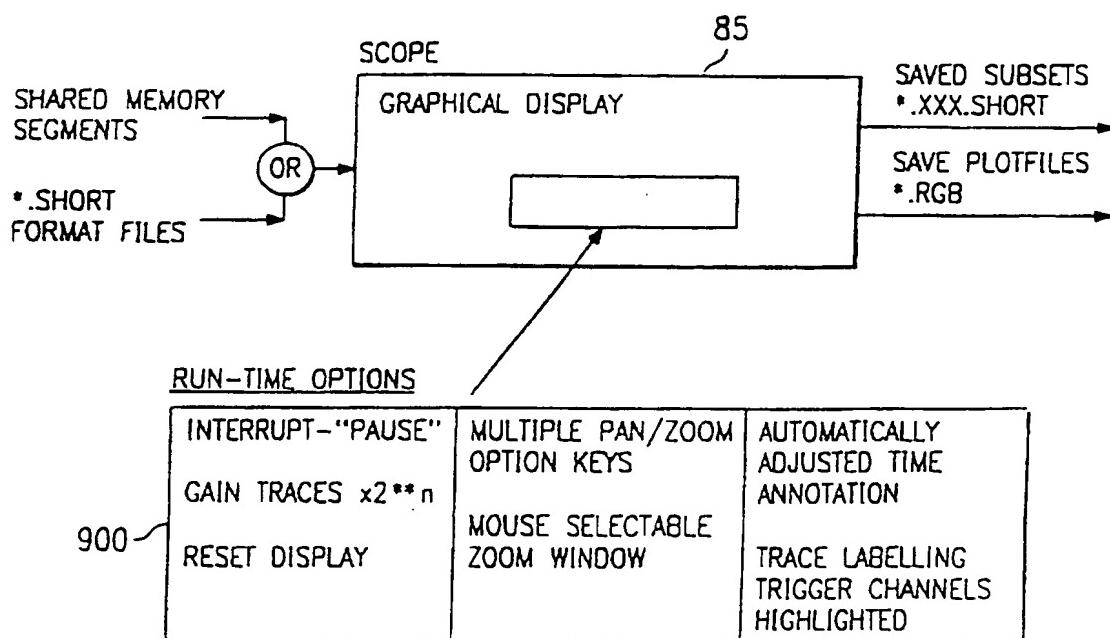


Fig. 9

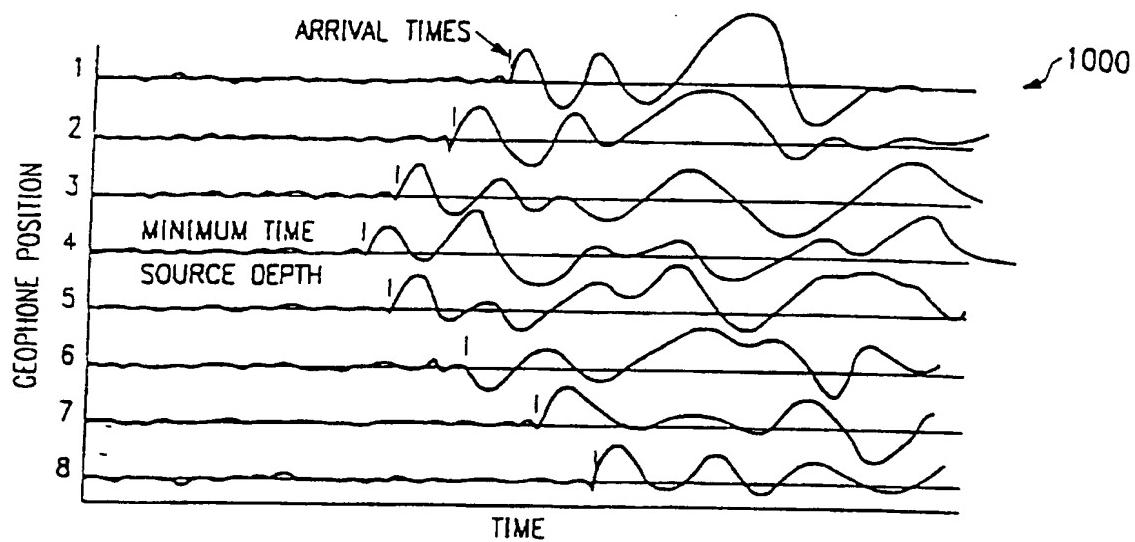


Fig. 10

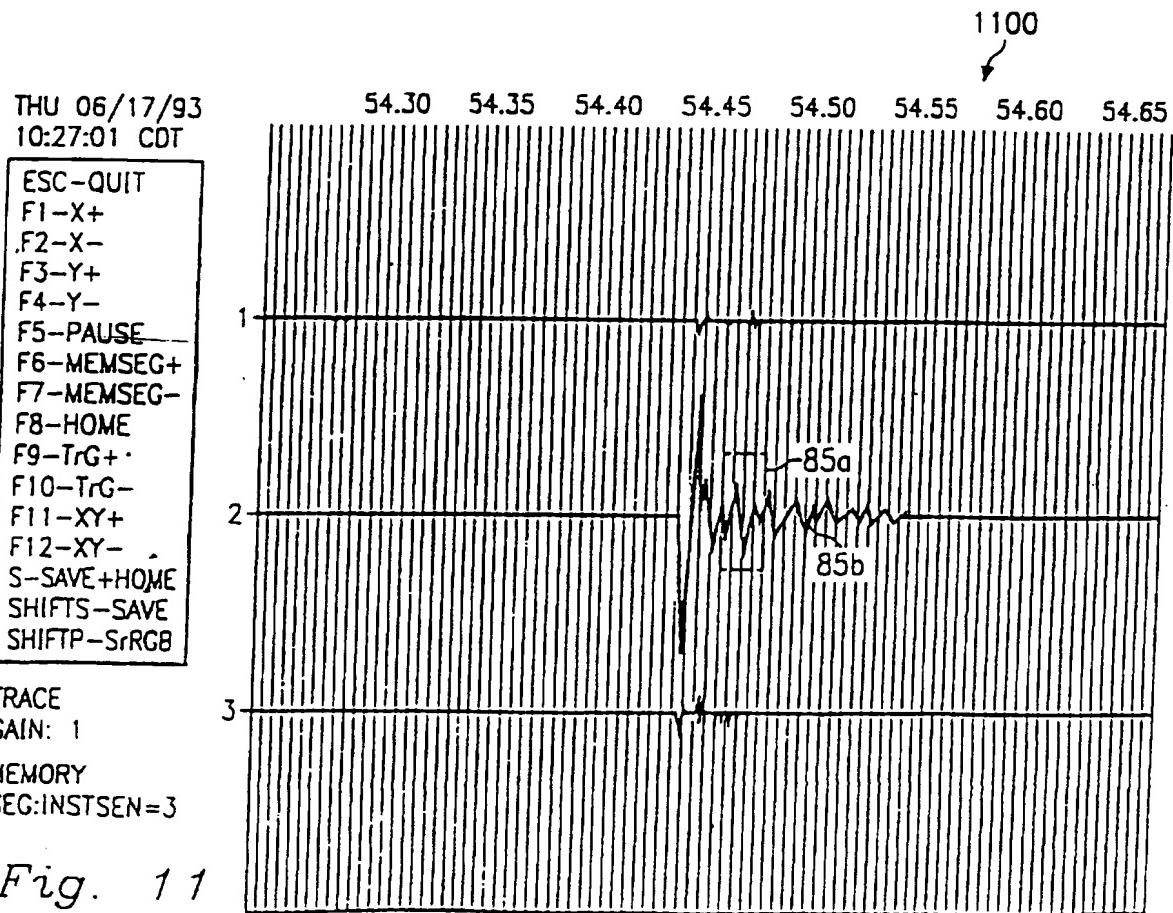
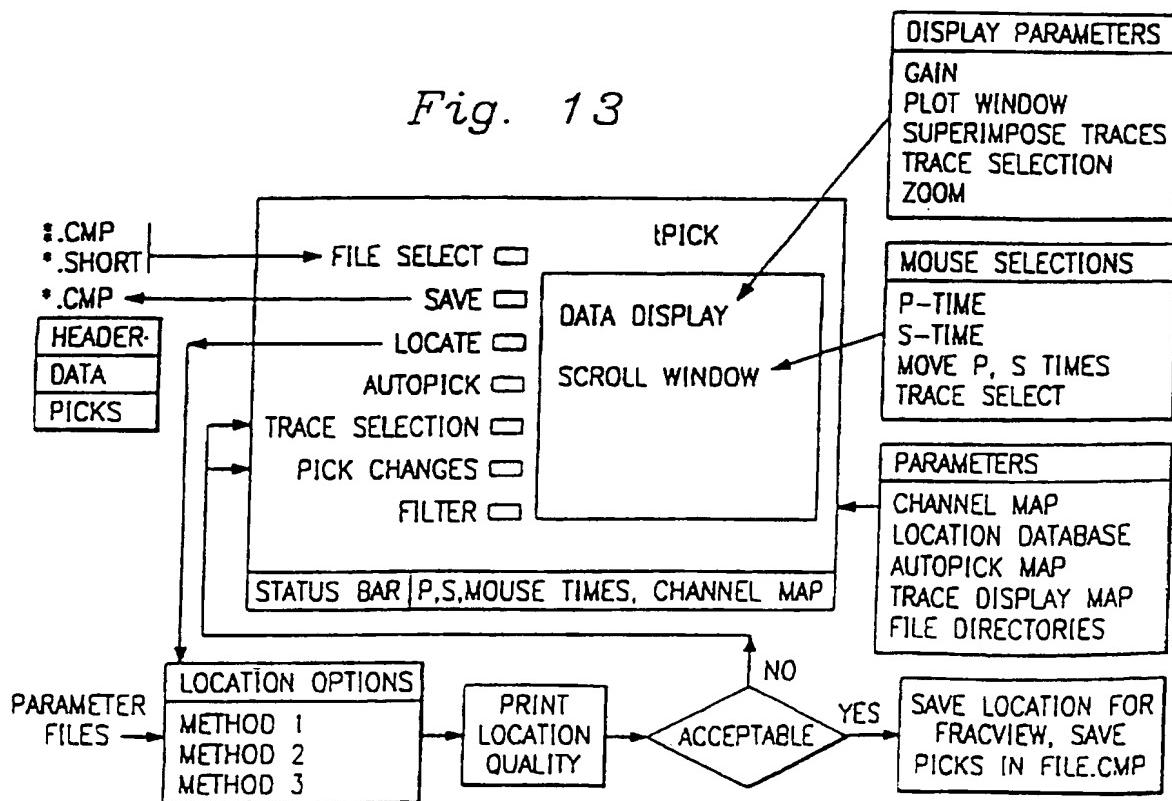
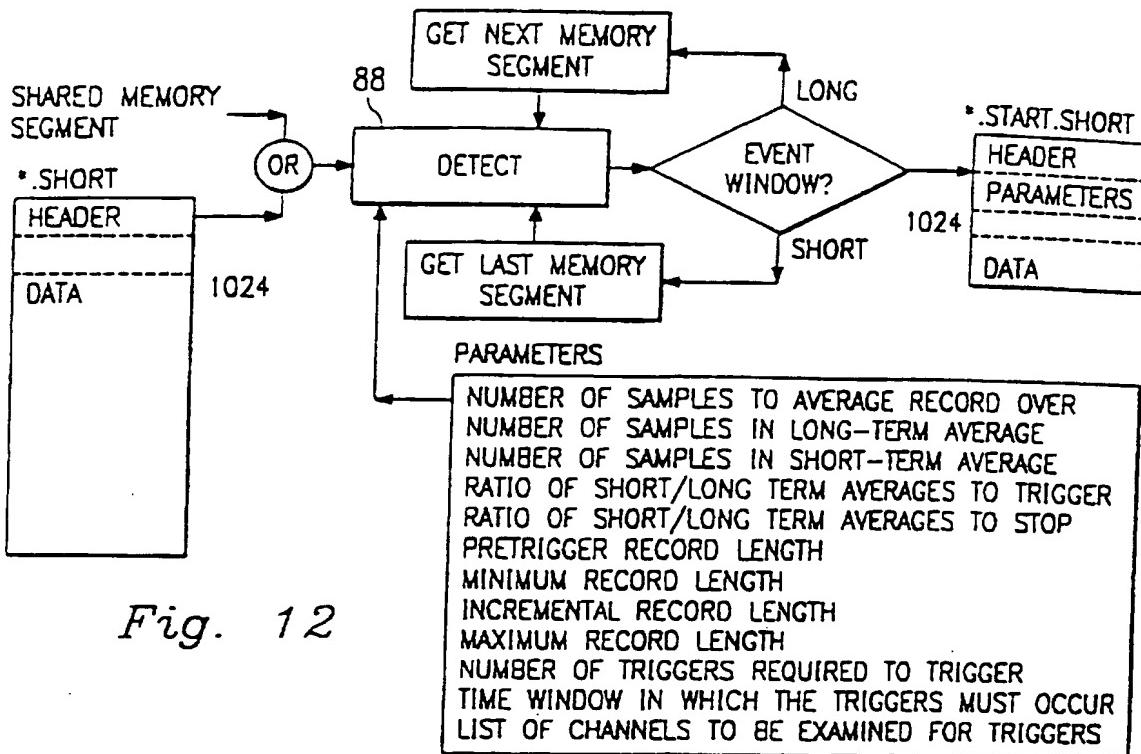


Fig. 11

7/17 .



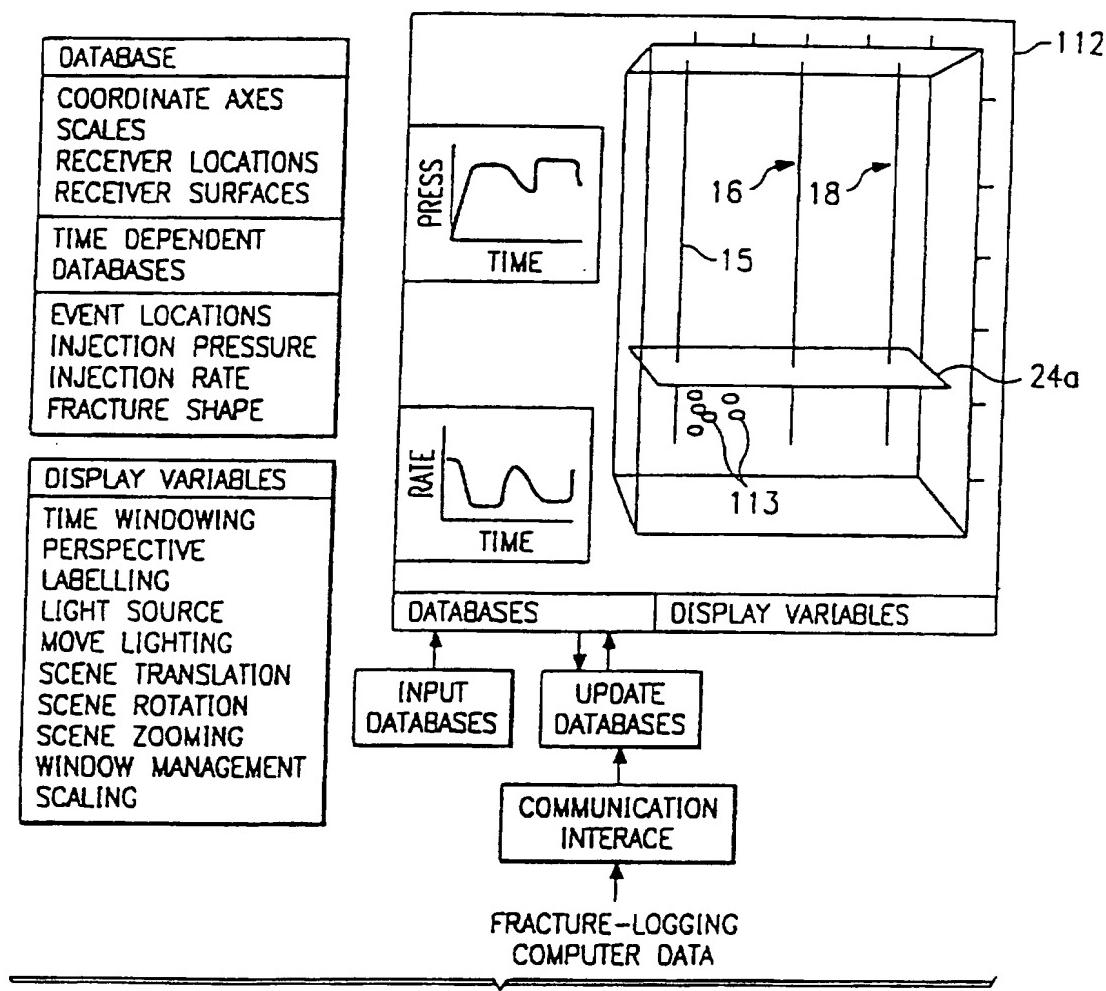
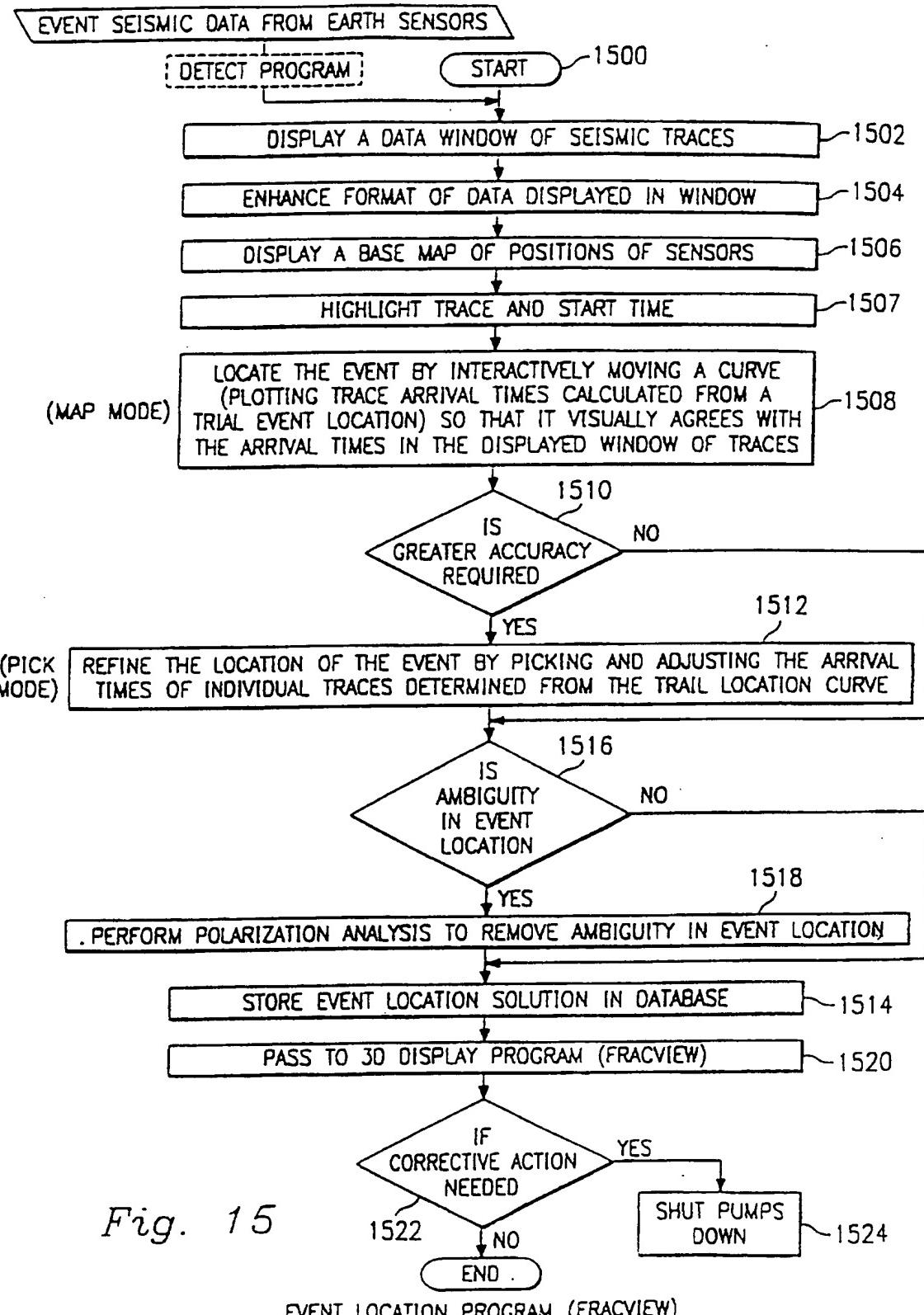
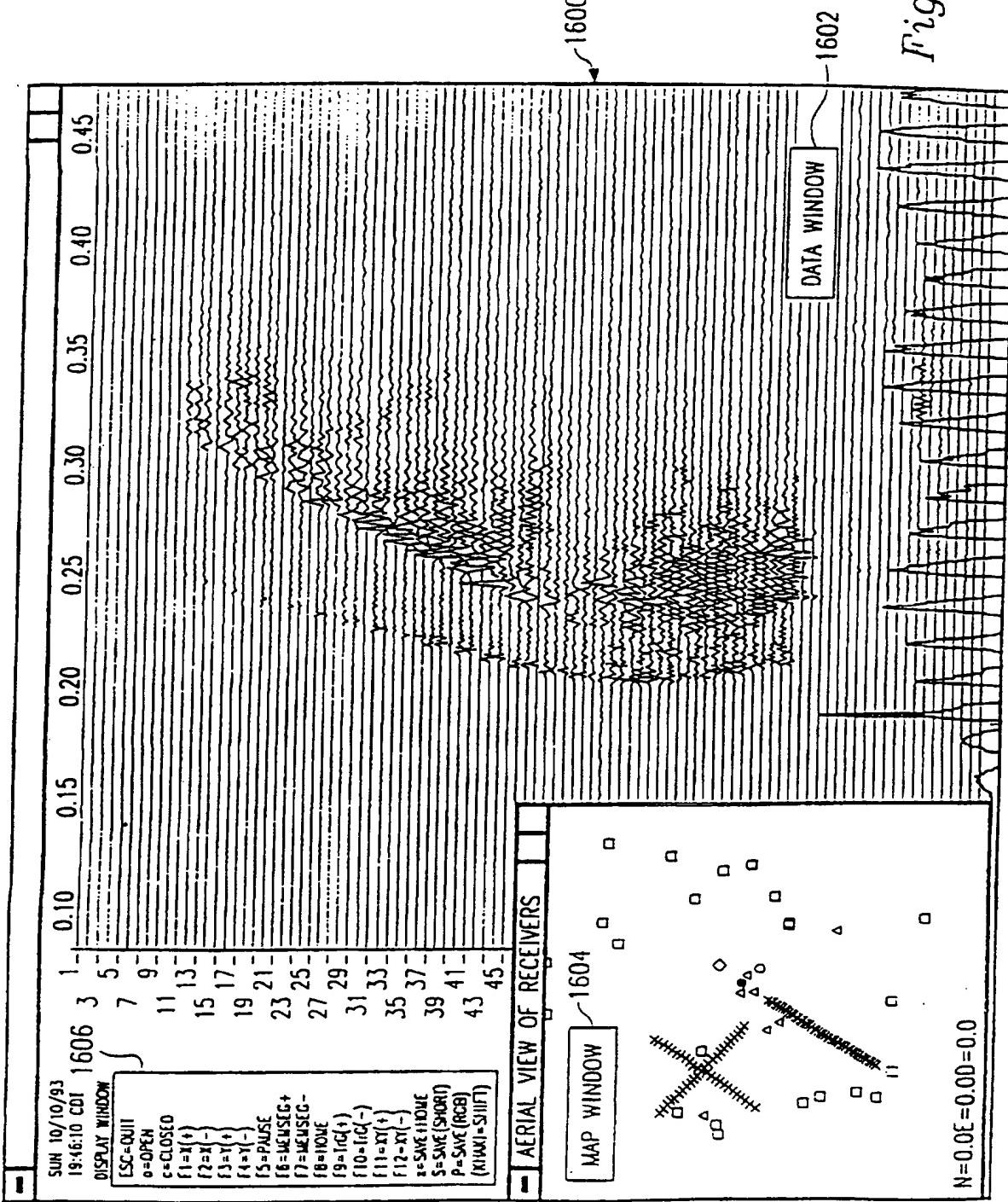


Fig. 14



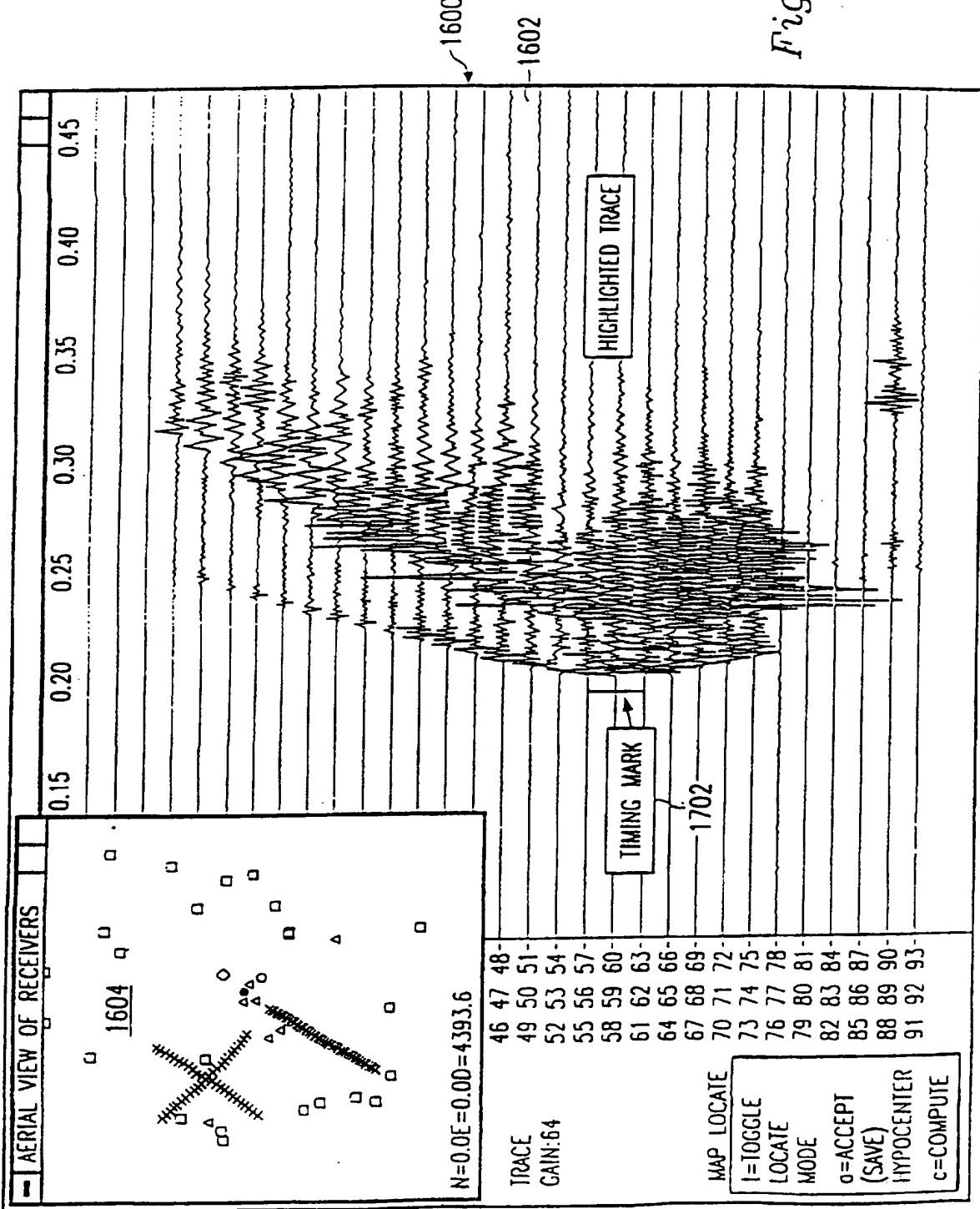
10/17.

Fig. 16

**SUBSTITUTE SHEET (RULE 26)****BEST AVAILABLE COPY**

11/17

Fig. 17

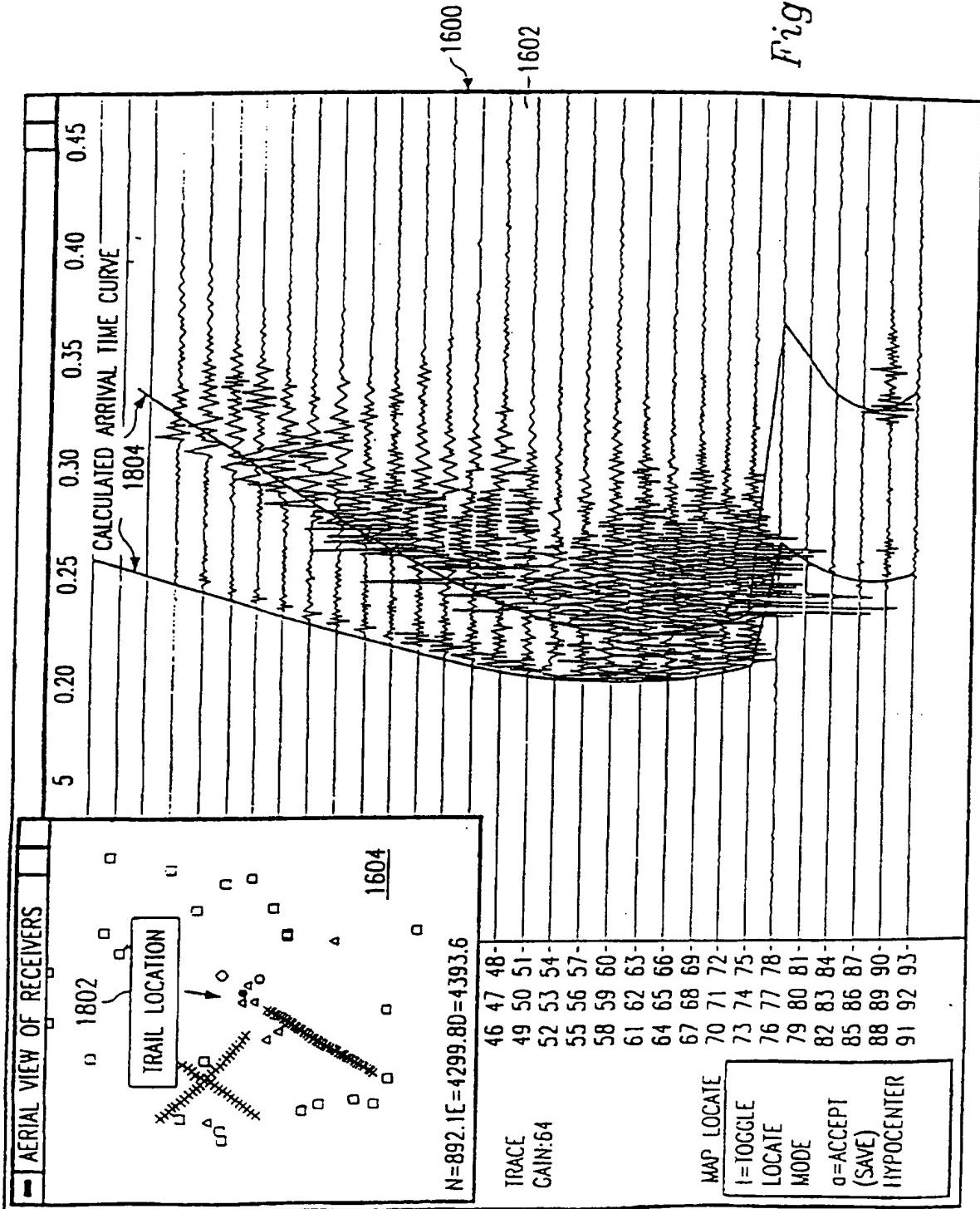


SUBSTITUTE SHEET (RULE 26)

BEST AVAILABLE COPY

12/17

Fig. 18

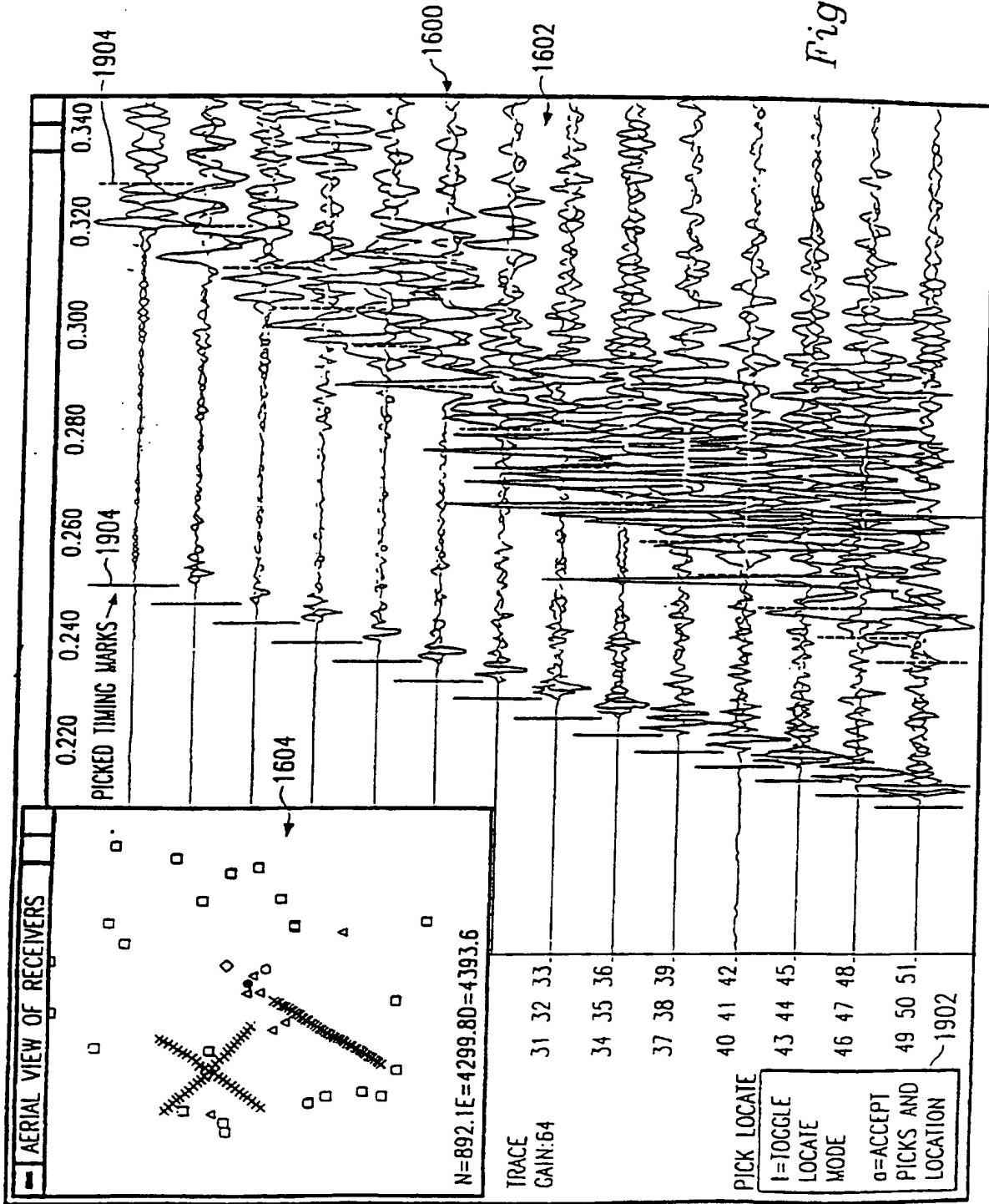


SUBSTITUTE SHEET (RULE 26)

BEST AVAILABLE COPY

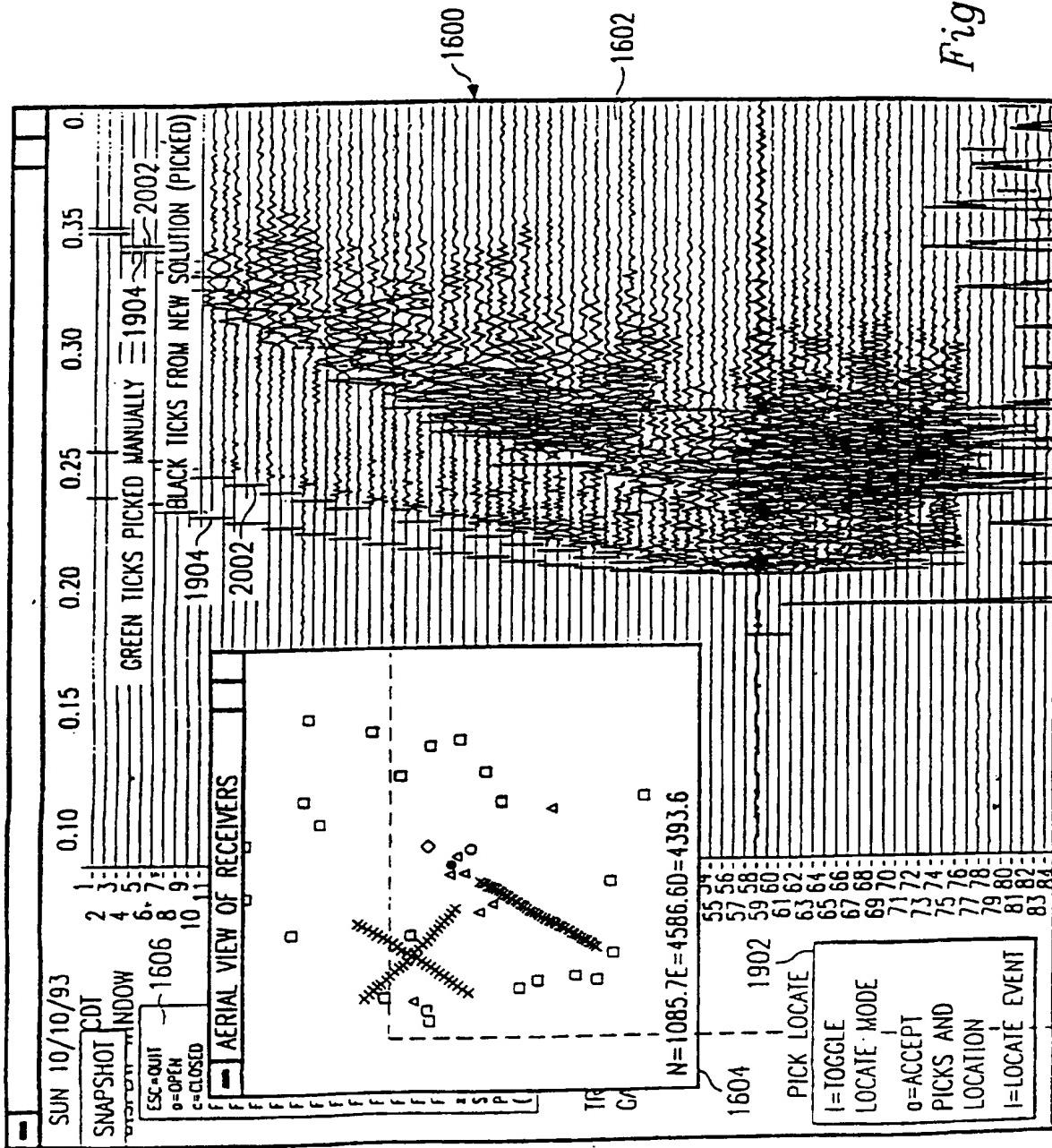
13/17

Fig. 19



14/17

Fig. 20



SUBSTITUTE SHEET (RULE 26)

BEST AVAILABLE COPY

15/17

2102
↓

STATION/CHANNEL	P-ARRIVAL	S-ARRIVAL	P/S-COMPUTED	
1001{rid= 1:tid= 1}	0.253 { -0.882 }	0.352 { -2.150 }	-1.135	-2.502
1002{rid= 2:tid= 2}	0.253 { -0.882 }	0.352 { -2.150 }	-1.135	-2.502
1003{rid= 3:tid= 3}	0.253 { -0.882 }	0.352 { -2.150 }	-1.135	-2.502
1004{rid= 4:tid= 4}	0.250 { -0.889 }	0.344 { -2.166 }	-1.139	-2.510
1005{rid= 5:tid= 5}	0.250 { -0.889 }	0.344 { -2.166 }	-1.139	-2.510
1006{rid= 6:tid= 6}	0.250 { -0.889 }	0.344 { -2.166 }	-1.139	-2.510
1007{rid= 7:tid= 7}	0.247 { -0.897 }	0.337 { -2.182 }	-1.143	-2.519
1008{rid= 8:tid= 8}	0.247 { -0.897 }	0.337 { -2.182 }	-1.143	-2.519
1009{rid= 9:tid= 9}	0.247 { -0.897 }	0.337 { -2.182 }	-1.143	-2.519
1010{rid=10:tid=10}	0.243 { -0.904 }	0.330 { -2.198 }	-1.147	-2.527
1011{rid=11:tid=11}	0.243 { -0.904 }	0.330 { -2.198 }	-1.147	-2.527
1012{rid=12:tid=12}	0.243 { -0.904 }	0.330 { -2.198 }	-1.147	-2.527
1013{rid=13:tid=13}	0.240 { -0.911 }	0.322 { -2.213 }	-1.151	-2.536
1014{rid=14:tid=14}	0.240 { -0.911 }	0.322 { -2.213 }	-1.151	-2.536
1015{rid=15:tid=15}	0.240 { -0.911 }	0.322 { -2.213 }	-1.151	-2.536
1016{rid=16:tid=16}	0.237 { -0.918 }	0.315 { -2.229 }	-1.155	-2.544
:	:	:	:	:
SS_239{rid=239:tid= 0}	0.768 { 0.768 }	1.486 { 1.486 }	0.000	0.000
SS_240{rid=240:tid= 0}	0.769 { 0.769 }	1.488 { 1.488 }	0.000	0.000
SS_241{rid=241:tid= 0}	0.770 { 0.770 }	1.491 { 1.491 }	0.000	0.000
SS_242{rid=242:tid= 0}	0.771 { 0.771 }	1.493 { 1.493 }	0.000	0.000
SS_243{rid=243:tid= 0}	0.773 { 0.773 }	1.496 { 1.496 }	0.000	0.000
SS_244{rid=244:tid= 0}	0.774 { 0.774 }	1.499 { 1.499 }	0.000	0.000
SS_245{rid=245:tid= 0}	0.775 { 0.775 }	1.501 { 1.501 }	0.000	0.000
SS_246{rid=246:tid= 0}	0.776 { 0.776 }	1.504 { 1.504 }	0.000	0.000

EVENT LOCATION ASSIGNED A QUALITY OF 5

(1-4=BEST-WORST: 5=SOLUTION DID NOT CONVERGE)

Fig. 21

16/17.

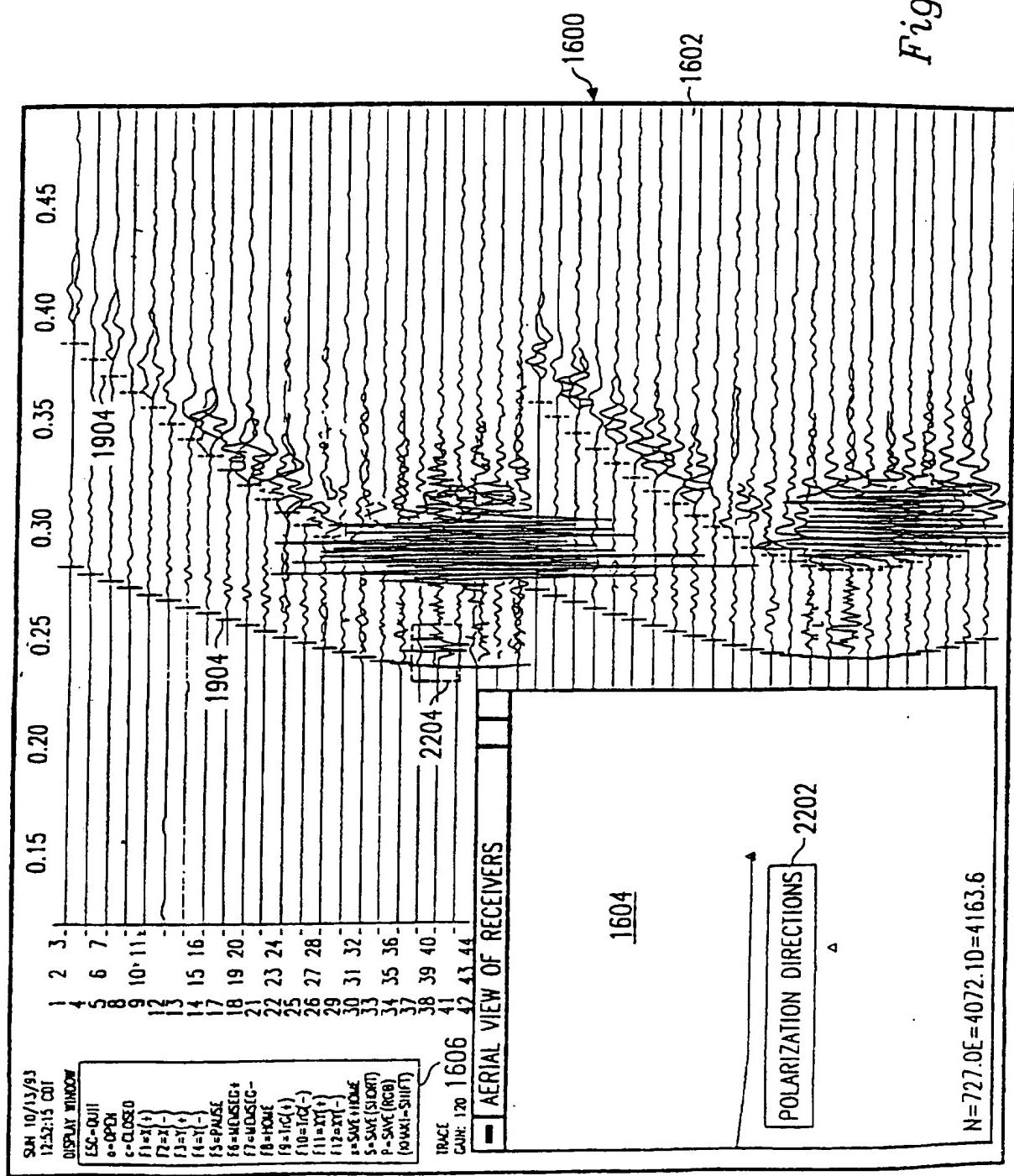


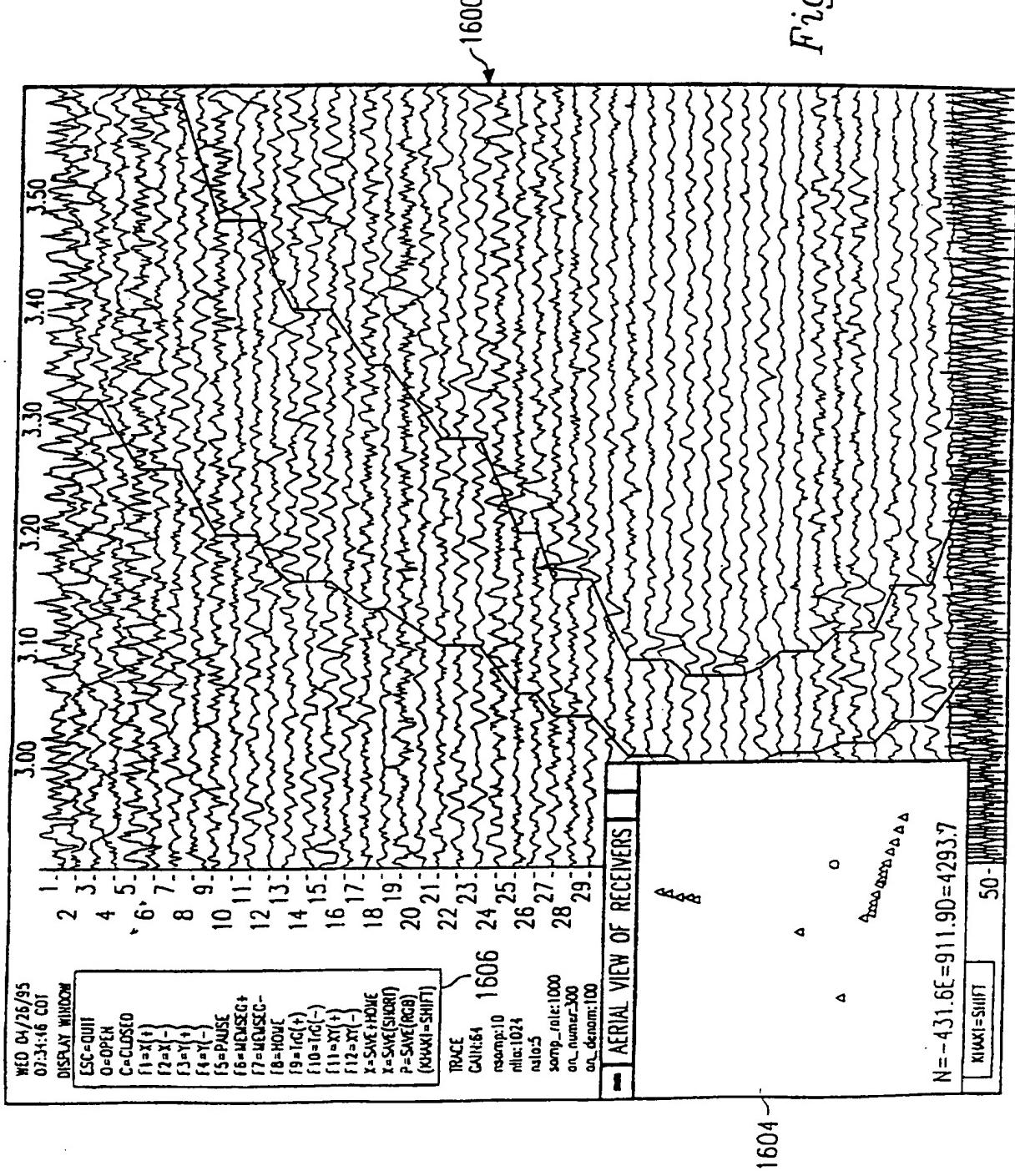
Fig. 22

SUBSTITUTE SHEET (RULE 26)

BEST AVAILABLE COPY

17/17

Fig. 23



SUBSTITUTE SHEET (RULE 26)

BEST AVAILABLE COPY

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 97/02345

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 6 G01V1/42 G01V1/28

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 6 G01V

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	CA 2 044 877 A (ABOU SAYED IBRAHIM S) 30 December 1991	1-3,7, 13, 17-20, 30,31
A	see abstract; claims 1-3 see page 3, line 1 - line 19 see page 5, line 10 - line 17 see page 6, line 1 - page 7, line 20 ---	12,16,29
Y	GB 2 179 739 A (CONOCO INC) 11 March 1987 see abstract; figure 2 see page 1, line 1 - line 78; claims 1,2 ---	1-3,7, 13, 17-20, 30,31
		-/-

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
13 January 1998	21/01/1998

Name and mailing address of the ISA
 European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.
 Fax: (+31-70) 340-3016

Authorized officer

Haasbroek, J

INTERNATIONAL SEARCH REPORT

International Application No
PCT/GB 97/02345

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	GB 2 292 802 A (EXXON PRODUCTION RESEARCH CO) 6 March 1996 see abstract; figures 1,4 see page 1, line 8 - page 3, line 25 see page 5, line 18 - page 6, line 18 see page 15, line 1 - page 16, line 5 see page 17, line 23 - line 34 see page 20, line 31 - page 21, line 10 ----	1,7,12. 13. 16-18. 22,24. 29-31
A	US 4 236 233 A (DAVIS ROBERT S JR ET AL) 25 November 1980 see abstract; figure 1 -----	1,13

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 97/02345

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
CA 2044877 A	30-12-91	AU	7923991 A	02-01-92
GB 2179739 A	11-03-87	NONE		
GB 2292802 A	06-03-96	AU	3034695 A	14-03-96
		DE	19530874 A	07-03-96
		NL	1001100 A	29-02-96
		NO	953401 A	01-03-96
US 4236233 A	25-11-80	NONE		